TECHNICAL BROCHURE
B3888D4 R2

FEATURES

Impeller: Cast iron, two vane semi-open, non-clog with pump-out vanes for mechanical seal protection. Balanced for smooth operation. Silicon bronze impeller available as an option.

Casing: Heavy duty gray cast iron, ASTM A48, Class 30. Volute type casing with 4", 125#, ANSI flanged, horizontal discharge. Compatible with A10-40 cast iron or A10-40B cast iron and brass (non-sparking) guide rail assembly.

Dual Mechanical Seals: Silicon carbide vs. silicon carbide outer seal and ceramic vs. carbon inner seal, stainless steel metal parts, BUNA-N elastomers. Upper and lower shaft seals are positioned independently and are separated by an oil-filled chamber.

Shaft: 300 series stainless steel keyed design.

Fasteners: 300 series stainless steel.

Capable of running dry temporarily without damage to seals or motor.

WS_D4 Series

Model 3888D4

SUBMERSIBLE SEWAGE PUMPS

GOULDS WATER TECHNOLOGY
a xylem brand

APPLICATIONS

Used in a variety of residential, commercial and industrial applications such as:

- Sewage systems, Flood and Pollution Control, Dewatering/Effluent, Farms, Hospitals, Trailer Courts, Motels

SPECIFICATIONS

Pump:

- Maximum solid size: 3"
- Discharge size: 4", 125 # ANSI flange
- Maximum capacity: 620 GPM
- Maximum total head: 60 feet
- 300 Series stainess steel fasteners
- 20' Power cord
- Standard silicon carbide/silicon carbide outer seal

Motor:

- Maximum ambient temperature: 104° F (40° C) continuous duty, 140° F (60° C) intermittent duty
- Rated for continuous duty when fully submerged
- Insulation: Class F
- 60 Hertz
- Single row ball bearings
- 300 Series stainless steel keyed shaft

Single Phase:

- 1.5 - 5 HP; 208 and 230 volts
- Built-in thermal overloads with automatic reset
- Built-in capacitors

Three Phase:

- 1.5 - 7.5 HP; 200, 230, 460 and 575 volts
- Class 10 overload protection must be provided in control panel

MOTORS

- Fully submerged in oil-filled chamber: High grade turbine oil surrounds motor for more efficient heat dissipation, permanent lubrication of bearings and mechanical seal for complete protection against outside environment.
- Class F insulation
- Designed for Continuous Operation: Pump ratings are within the motor manufacturer's recommended working limits and can be operated continuously without damage when fully submerged.
- Bearings: Upper and lower heavy duty ball bearing construction for precision positioning of parts and to carry thrust loads.
- Power Cable: Severe duty rated, oil and water resistant. Epoxy seal on motor end provides secondary moisture barrier in case of outer jacket damage and to prevent oil wicking. 20 foot standard with optional lengths available.
- O-ring: Assures positive sealing against contaminants and oil leakage.

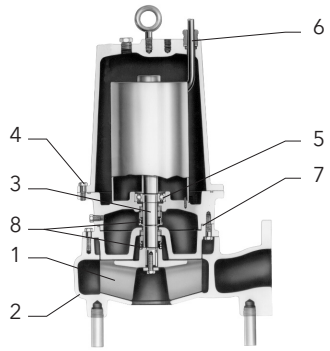
AGENCY LISTINGS

Tested to UL 778 and CSA 22.2 108 Standards
By Canadian Standards Association
File #LR38549

MODEL AND MOTOR INFORMATION

Order Number	HP	Phase	Volts	RPM	Impeller Dia. (in.)	Maximum Amps	L.R. Amps	KVA Code	Power Cable	F.L. Motor Efficiency %	Resistance		Wt. (lbs.)
											Start	Line-Line	
WS1518D4M	1.5	1	208	1750	5.63	17.2	50.8	B	14/3	80	1.1	0.9	195
WS1512D4M			230			14.7	29.5	E		70	1.4	1.8	
WS1538D4M		3	200			11.5	40.9	H	14/4	81	NA	1.7	
WS1532D4M			230			10.0	40.0	F		83		2.3	
WS1534D4M			460			5.0	20.0	F		83		9.3	
WS1537D4M			575			4.0	14.4	H		74		14.8	
WS1518D4		1	208		6.25	17.2	50.8	B	14/3	80	1.1	0.9	195
WS1512D4			230			14.7	29.5	E		70	1.4	1.8	
WS1538D4		3	200			11.5	40.9	H	14/4	81	NA	1.7	
WS1532D4			230			10.0	40.0	F		83		2.3	
WS1534D4			460			5.0	20.0	F		83		9.3	
WS1537D4			575			4.0	14.4	H		74		14.8	
WS2018D4	2	1	208		6.63	20.3	50.8	B	14/3	80	1.1	0.9	200
WS2012D4			230			17.3	36.9	D		75	1.4	1.5	
WS2038D4		3	200			13.3	40.9	H	14/4	81	NA	1.7	
WS2032D4			230			11.6	40.0	F		83		2.3	
WS2034D4			460			5.8	20.0	F		83		9.3	
WS2037D4			575			4.6	14.4	H		74		14.8	
WS3018D4	3	1	208		7.00	25.5	50.8	B	10/3	80	1.1	0.9	208
WS3012D4			230			21.5	46.4	C		79	1.0	1.0	
WS3038D4		3	200			16.6	53.8	G	10/4	85	NA	1.3	205
WS3032D4			230			14.4	49.5	H	14/4	83		1.9	
WS3034D4			460			7.2	24.8	H		83		7.5	
WS3037D4			575			5.8	17.3	G		78		11.6	
WS5012D4	5	1	230		7.25	26.5	57.7	A	10/3	80	1.0	0.8	213
WS5038D4		3	200			19.1	73.9	F	10/4	84	NA	0.9	210
WS5032D4			230			16.6	63.6	E		85		1.2	
WS5034D4			460			8.3	31.8	E	14/4	85		4.8	
WS5037D4			575			6.6	22.8	E		80		7.4	
WS7532D4	7.5	3	230		7.69	23.0	105.0	G	10/4	83	NA	0.7	225
WS7534D4			460			11.5	52.5	G		83		2.8	
WS7537D4			575			9.2	42.0	E		84		4.4	

MATERIALS OF CONSTRUCTION



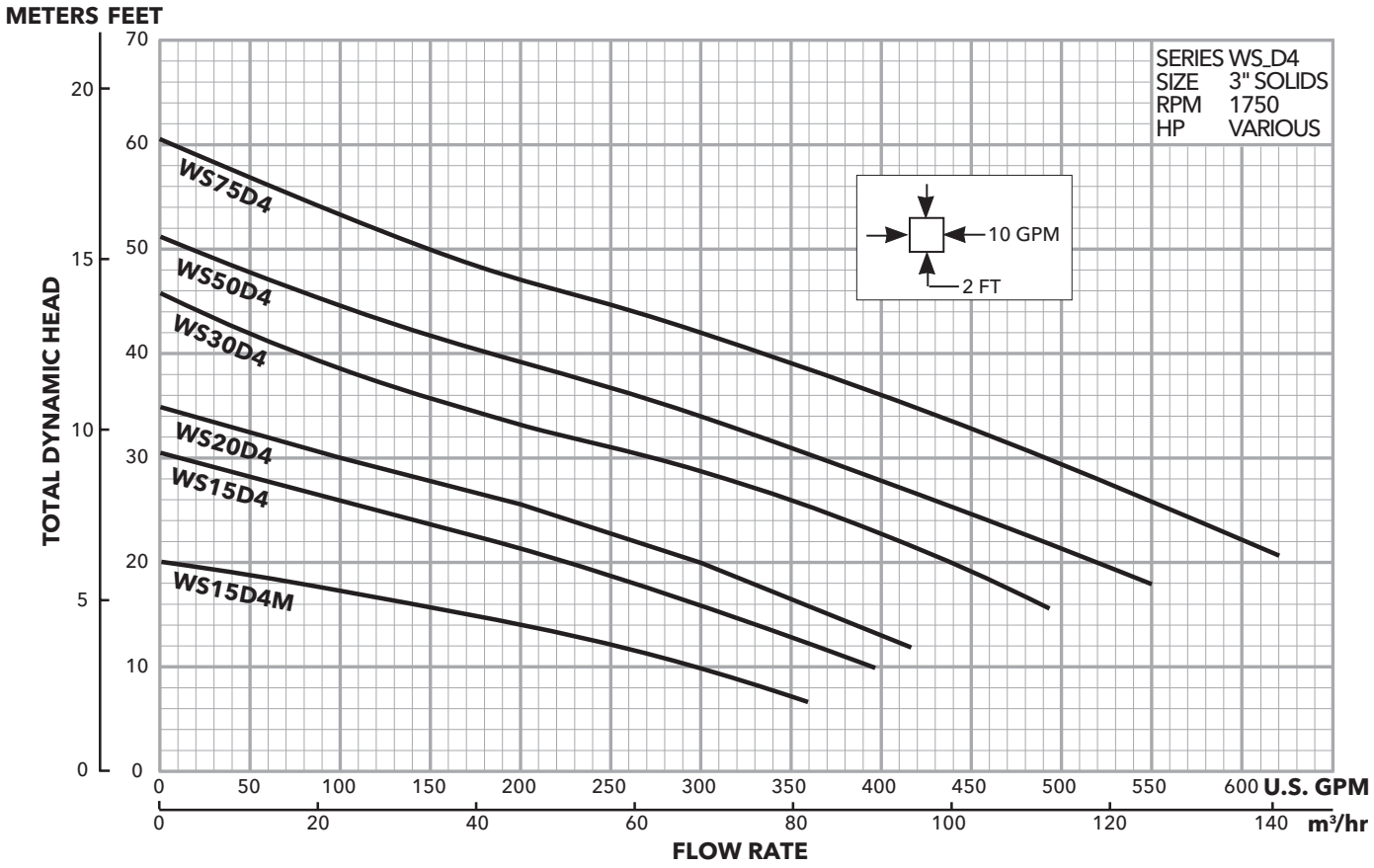
Item No.	Part Name	Material	
		Standard	Optional
1	Impeller, non-clog	1003	1179
2	Casing	1003	
3	Shaft-keyed	300 Series SS	
4	Fasteners	300 Series SS	
5	Ball bearings	Steel	
6	Power cable	STOW, 20 feet	Additional lengths
7	O-ring	BUNA-N	

8	Outer Mech. Seal	Service	Rotary	Stationary	Elastomers	Metal Parts
	OPT	Heavy duty	Silicon Carbide	Tungsten Carbide	BUNA-N	300 Series SS
	STD	Mild abrasives	Silicon carbide		BUNA-N	300 Series SS

Material Code	Engineering Standard
1003	Cast iron – ASTM A48 Class 30
1179	Silicon bronze – ASTM C87600

PERFORMANCE RATINGS (gallons per minute)

Series No. ▶		WS15D4M	WS15D4	WS20D4	WS30D4	WS50D4	WS75D4
HP ▶		1½	1½	2	3	5	7½
RPM ▶		1750					
Total Head Feet of Water	10	300	395				
	15	170	320	370			
	20		230	300	440	520	
	25		120	205	365	440	
	30			100	270	360	510
	35				160	275	440
	40				80	175	355
	45					85	260
	50						155
	55						80

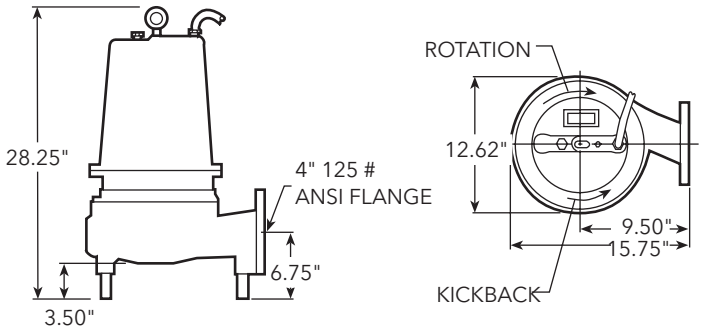


APPLICATION DATA AND CONSTRUCTION DETAILS

Maximum Solid Size		3"
Minimum Casing Thickness		5/16"
Casing Corrosion Allowance		1/8"
Maximum Working Pressure		30 PSI
Maximum Submergence		50 feet
Minimum Submergence		Fully submerged for continuous operation
		6" below top of motor for intermittent operation
Maximum Environmental Temperature		40° C (104° F) continuous operation, 60° C (140° F) intermittent operation
Power Cable – Type (See Motor Information for AWG data/size.)		Type SJTOW: single phase, 1½ and 2 HP
		Type STOW: single phase, 1½ – 3 HP and 5 HP, 460 V
		Type STOW: single phase, 3 and 5 HP, three phase 5 HP, 230 V and 7½ HP
Motor Cover, Bearing Housing, Seal Housing, Casing		Gray Cast Iron – ASTM A48, Class 30
Impeller – Standard, Optional		Gray Cast Iron – ASTM A48 or Cast Bronze – ASTM B584 C87600
Motor Shaft		AISI 300 Series Stainless Steel
Motor Design		NEMA 56 Frame, oil filled with Class F Insulation
Motor Overload Protection		Single phase: on winding thermal overload protection auto reset
		Three phase: requires Class 10 overloads in control panel
External Hardware		300 Series Stainless Steel
Impeller Type		Semi-open with pump out vanes on back shroud
Oil Capacity – Seal Chamber		1.5 quarts
Oil Capacity – Motor Chamber		1½-5 HP single and three phase: 7 quarts
		7½ HP three phase: 6.5 quarts
Mechanical Seals – Standard	Upper	Carbon/Ceramic; Type 21
	Lower	Silicon Carbide/Silicon Carbide; Type 31
Mechanical Seals – Optional Lower		Silicon Carbide/Tungsten Carbide; Type 31

DIMENSIONS

(All dimensions are in inches. Do not use for construction purposes.)



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