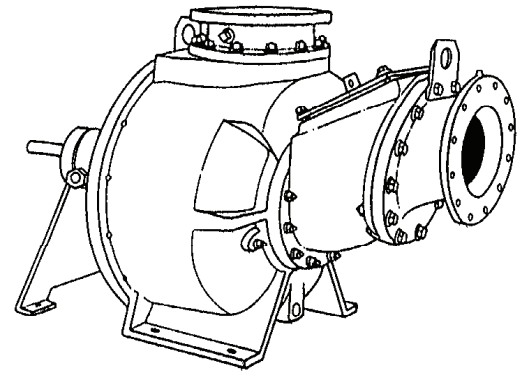


Self-Priming Solids Handling Pumps

Specifications:

SUCTION/DISCHARGE8" (203mm) x 8" (203mm) 125 lb. Flange
LIQUID TEMPERATURE160°F (71°C) Continuous
VOLUTE/WEARPLATECast Iron ASTM A-48, Class 30
 Replaceable External Clearance
 Adjustment
CASE.....Cast Iron ASTM A-48, Class 30
END COVERCast Iron ASTM A-48, Class 30
 Full Diameter, Removable
SEAL PLATEAlloy Steel, Replaceable
PEDESTAL.....Cast Iron ASTM A-48, Class 30
IMPELLER: DesignTwo Vane, Open. Dynamically Balanced,
 ISO G6.3
MaterialDuctile Iron ASTM A-395
SHAFTHigh Carbon Steel
SHAFT SLEEVE316 Stainless Steel
SQUARE RINGSBuna-N
HARDWARECorrosion Resistant Steel
PAINTAir Dry Enamel.
SEAL: *Design*Double Mechanical
LubricationOil, with Pressure Compensating Lubricator
MaterialRotating Faces - Carbon
 Stationary Faces - Ceramic
 Elastomer - Buna-N
 Hardware -300 Series Stainless
BEARING - PUMP END:
DesignSingle Row, Ball, Oil Lubricated
LoadRadial & Thrust
BEARING - DRIVE END:
DesignSingle Row, Ball, Oil Lubricated
Load.....Radial & Thrust
CHECK VALVE:
MaterialElbow - Cast Iron ASTM A-48, Class 30
 Valve Flap - Neoprene
 Weight - Cast Iron ASTM A-48, Class 30
OPTIONAL EQUIPMENT.....Seal Materials, Case Heater, Stainless
 Hardware; High Temperature Control; Flex Coupled Assy. with Base &
 OSHA Guard; Right Hand V-Belt Drive Assy. and Left Hand V-Belt Drive
 Assy., In-Line Vertical V-Belt Drive Assy., with Unit Base, Motor Adjusting
 Base & OSHA Guard



Model: PO8LA-14X
PO8LA-13D
PO8LA-12L

Sample Specifications: Section 4 Page 9-10.

DESCRIPTION:

SELF-PRIMING CENTRIFUGAL SOLIDS
HANDLING PUMPS DESIGNED FOR
MUNICIPAL AND INDUSTRIAL APPLICATIONS.



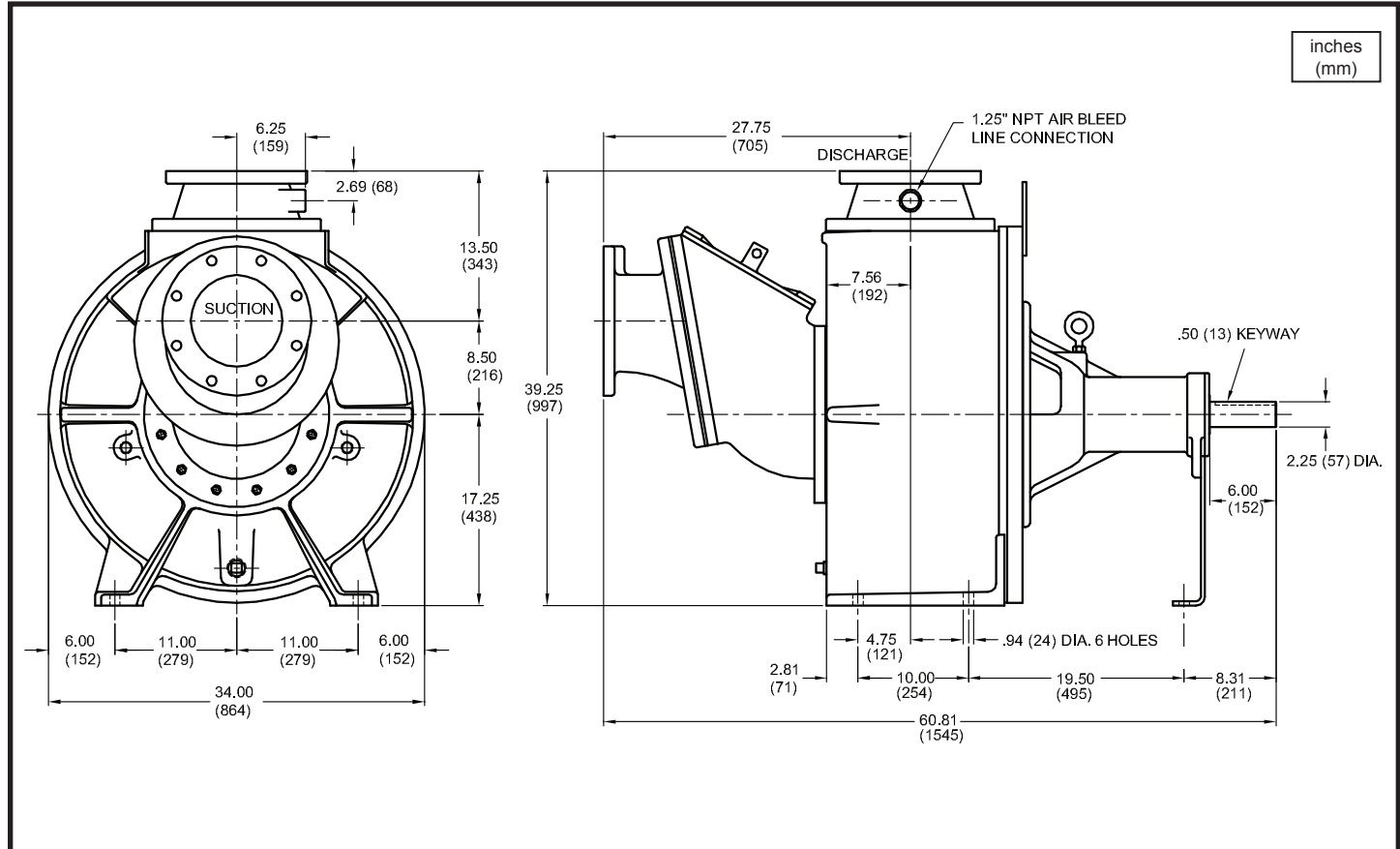
WARNING:
CANCER AND REPRODUCTIVE HARM -
WWW.P65WARNINGS.CA.GOV

Model: PO8LA

3" Spherical Solids Handling
Universal Drive



Self-Priming Solids Handling Pumps



MODEL NO	PART NO	WEIGHT LBS. (kg)	
PO8LA-14X	8C09D-0014X-031	1800 (817)	See Page 48 for V-Belt Drive Data
PO8LA-13D	8C09D-0013D-031	1800 (817)	
PO8LA-12L	8C09D-0012L-031	1800 (817)	

IMPORTANT !

- DO NOT USE FOR PUMPING FLUIDS WITH A FLASH POINT OF LESS THAN 100°F.
- MAKE CERTAIN THAT PUMP AND/OR MOTOR ASSEMBLY AND CONTROLS HAVE THE APPROPRIATE RATINGS FOR THE GIVEN APPLICATION AREA CLASSIFICATION. (ie DIVISION I, AGENCY LISTING ETC.)

SECTION 4A
PAGE 40
DATE 4/05

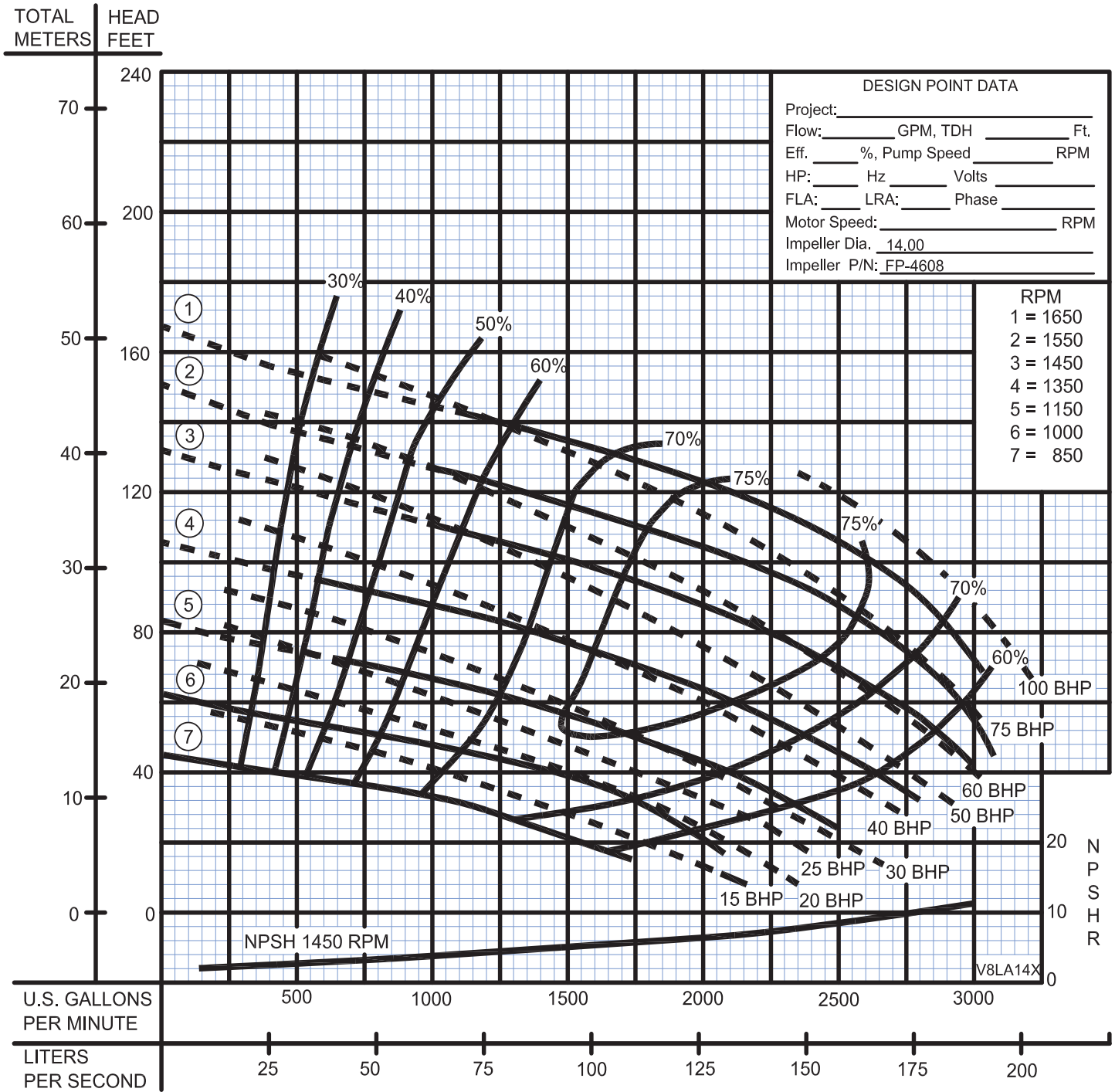


PUMPS & SYSTEMS

A Crane Co. Company

USA: (937) 778-8947 • Canada: (905) 457-6223 • International: (937) 615-3598

Self-Priming Solids Handling Pumps



MAXIMUM DRY PRIMING LIFT			
PUMP SPEED	2 Min	4 Min	6 Min
700 RPM	5 Ft.	7 Ft.	9 Ft.
850 RPM	6 Ft.	9 Ft.	12 Ft.
1000 RPM	10 Ft.	15 Ft.	17 Ft.
1150 RPM	17 Ft.	20 Ft.	20 Ft.
1300 RPM	20 Ft.	20 Ft.	20 Ft.
1450 RPM	20 Ft.	20 Ft.	20 Ft.
1550 RPM	20 Ft.	20 Ft.	20 Ft.
1650 RPM	20 Ft.	20 Ft.	20 Ft.

When pump is operating, the **SUCTION LIFT** is limited by the available **NPSH** which is the corrected atmospheric pressure minus the dynamic suction lift, vapor pressure loss and 2 foot safety factor. This **net available NPSH** must exceed the **required NPSH** of the pump or a reduction of capacity, loss of efficiency, noise, vibration and cavitation will result. Calculate the dynamic suction lift from the **low** liquid level to the centerline of the impeller. When pump is priming, it is limited by the dry **PRIMING LIFT** which is the vertical distance from the **high** liquid level to the centerline of the impeller.

DO NOT Operate in "DASHED" Area of HQ Curve. Testing is performed with water, specific gravity 1.0 @ 68° F @ (20°C), other fluids may vary performance

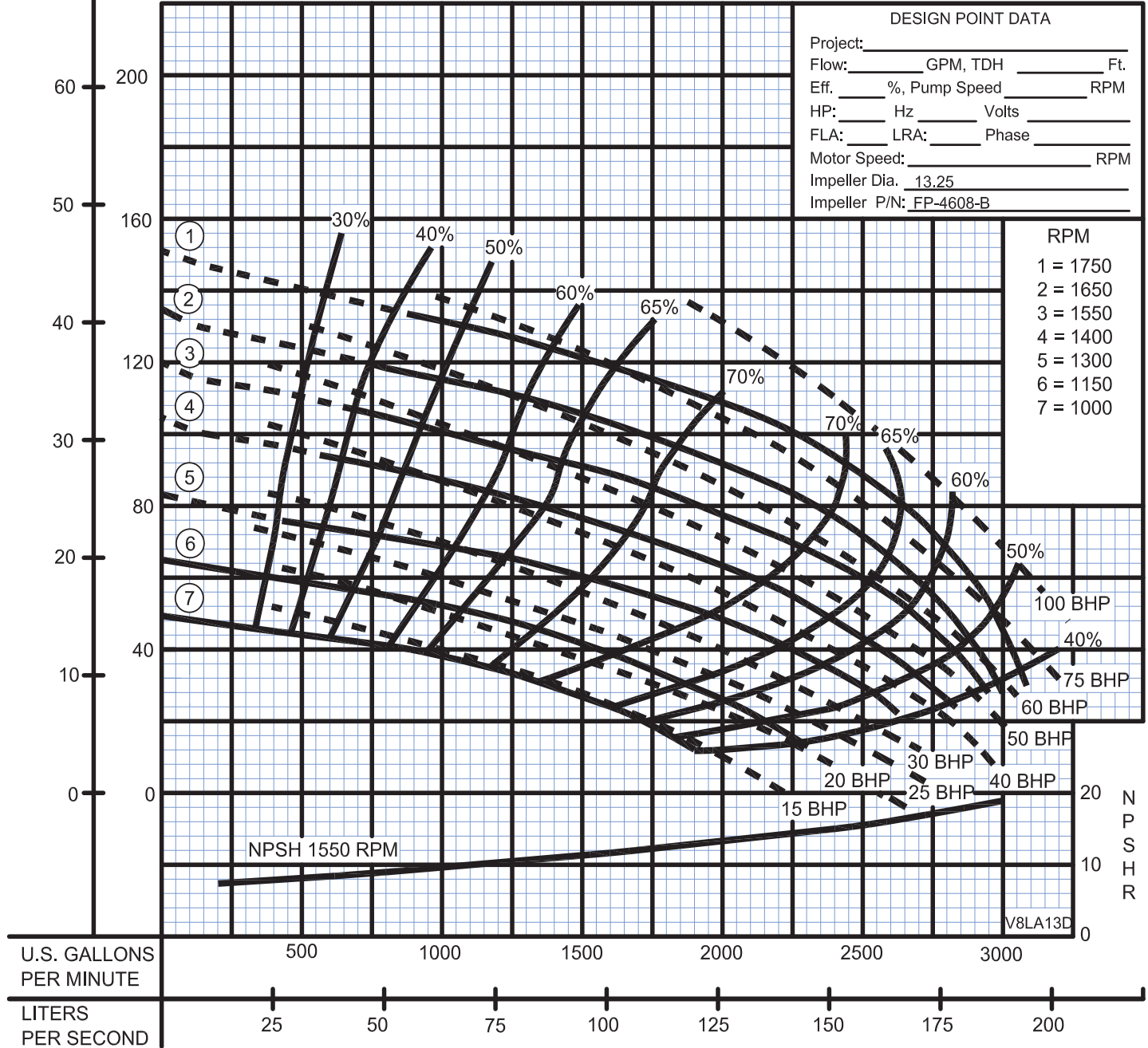
Model: PO8LA-13D

Performance Curve
Various RPM



Self-Priming Solids Handling Pumps

TOTAL HEAD
METERS FEET



MAXIMUM DRY PRIMING LIFT			
PUMP SPEED	2 Min	4 Min	6 Min
700 RPM	4 Ft.	6 Ft.	8 Ft.
850 RPM	5 Ft.	8 Ft.	11 Ft.
1000 RPM	9 Ft.	14 Ft.	16 Ft.
1150 RPM	16 Ft.	19 Ft.	20 Ft.
1300 RPM	19 Ft.	20 Ft.	20 Ft.
1450 RPM	20 Ft.	20 Ft.	20 Ft.
1550 RPM	20 Ft.	20 Ft.	20 Ft.
1650 RPM	20 Ft.	20 Ft.	20 Ft.
1750 RPM	20 Ft.	20 Ft.	20 Ft.

When pump is operating, the **SUCTION LIFT** is limited by the available **NPSH** which is the corrected atmospheric pressure minus the dynamic suction lift, vapor pressure loss and 2 foot safety factor. This **net available NPSH** must exceed the **required NPSH** of the pump or a reduction of capacity, loss of efficiency, noise, vibration and cavitation will result. Calculate the dynamic suction lift from the **low** liquid level to the centerline of the impeller. When pump is priming, it is limited by the dry **PRIMING LIFT** which is the vertical distance from the **high** liquid level to the centerline of the impeller.

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SECTION 4A
 PAGE 42
 DATE 12/18

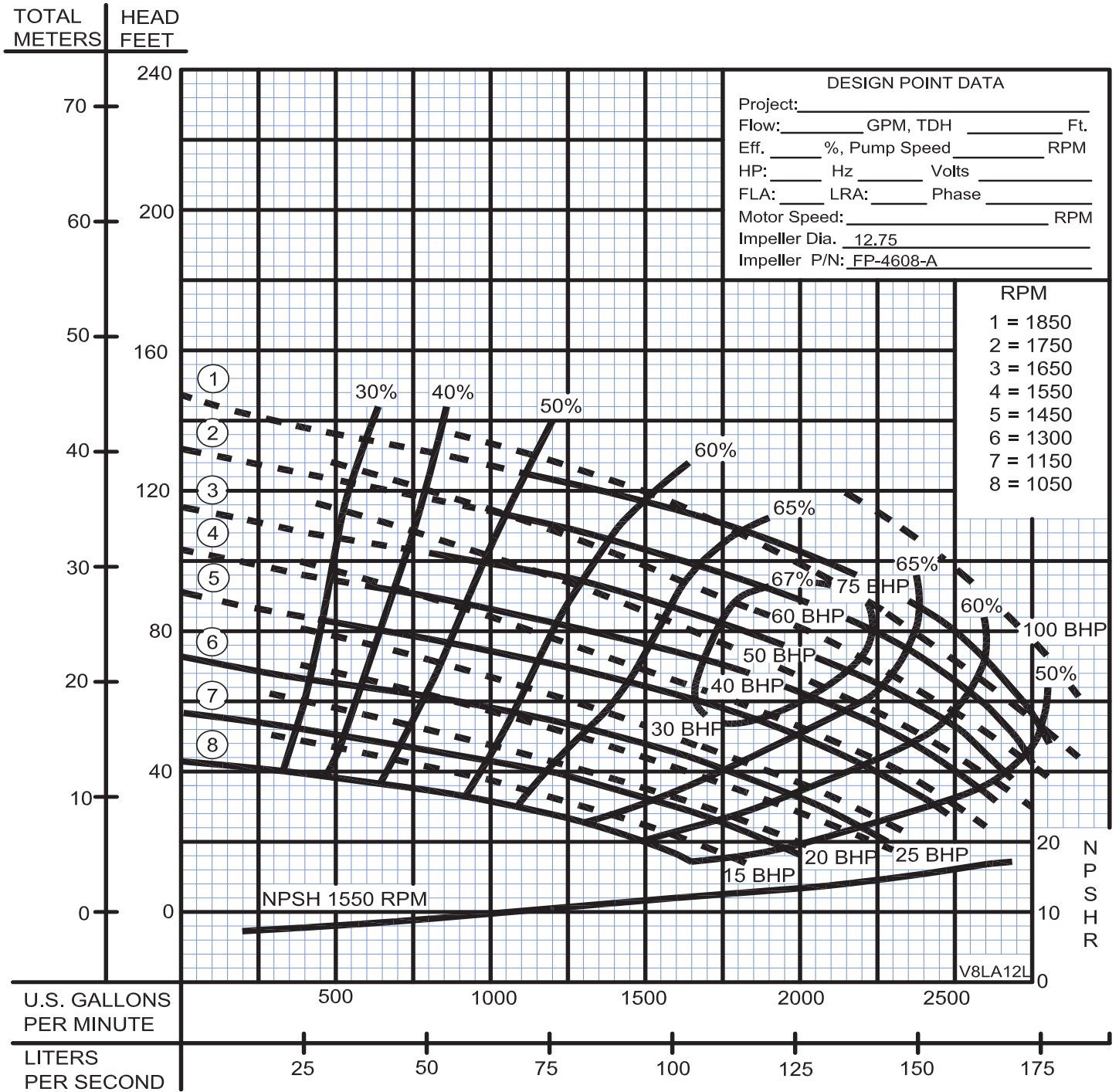


PUMPS & SYSTEMS

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Self-Priming Solids Handling Pumps



MAXIMUM DRY PRIMING LIFT			
PUMP SPEED	2 Min	4 Min	6 Min
700 RPM	4 Ft.	6 Ft.	8 Ft.
850 RPM	5 Ft.	8 Ft.	10 Ft.
1000 RPM	7 Ft.	12 Ft.	15 Ft.
1150 RPM	13 Ft.	17 Ft.	19 Ft.
1300 RPM	18 Ft.	20 Ft.	20 Ft.
1450 RPM	20 Ft.	20 Ft.	20 Ft.
1550 RPM	20 Ft.	20 Ft.	20 Ft.
1650 RPM	20 Ft.	20 Ft.	20 Ft.
1750 RPM	20 Ft.	20 Ft.	20 Ft.

When pump is operating, the **SUCTION LIFT** is limited by the available **NPSH** which is the corrected atmospheric pressure minus the dynamic suction lift, vapor pressure loss and 2 foot safety factor. This **net available NPSH** must exceed the **required NPSH** of the pump or a reduction of capacity, loss of efficiency, noise, vibration and cavitation will result. Calculate the dynamic suction lift from the **low** liquid level to the centerline of the impeller. When pump is priming, it is limited by the dry **PRIMING LIFT** which is the vertical distance from the **high** liquid level to the centerline of the impeller.

DO NOT Operate in "DASHED" Area of HQ Curve. Testing is performed with water, specific gravity 1.0 @ 68° F @ (20°C), other fluids may vary performance

Model: PO8LA / PO10LA

Horizontal V-Belt Base, Motor Speed: 1750 RPM
 V-Belt Drive, Sheaves & Bushings, Pump Shaft: 2.25 Dia.



Self-Priming Solids Handling Pumps

Driven Speed	Speed Ratio	Motor HP	Frame Size	Center Distance	Drive P/N		Driven Speed	Speed Ratio	Motor HP	Frame Size	Center Distance	Drive P/N
1855	1.06	100	404-405T	36.9	091160		1260	1.39	100	404-405T	36.1	091207
1855	1.06	75	365T	36.9	091161		1260	1.39	75	365T	36.1	091208
							1260	1.39	60	364T	37.0	091209
1820	1.03	100	404-405T	35.6	091162		1260	1.39	50	326T	37.0	091210
1820	1.03	75	365T	35.6	091163		1260	1.39	40	324T	37.0	091210
							1260	1.39	30	286T	37.0	091211
							1260	1.39	25	284T	37.0	091211
1700	1.03	100	404-405T	35.7	091166		1190	1.47	75	365T	35.5	091212
1700	1.03	75	365T	35.7	091167		1190	1.47	60	364T	35.5	091212
1700	1.03	60	364T	35.7	091168		1190	1.47	50	326T	35.5	091213
							1190	1.47	40	324T	35.3	091213
							1190	1.47	30	286T	35.3	091214
1650	1.06	100	404-405T	36.9	091169		1200	1.45	25	284T	35.3	091215
1650	1.06	75	365T	36.9	091170							
1650	1.06	60	364T	36.4	091171		1160	1.51	60	364T	35.4	091216
1650	1.06	50	326T	37.3	091172		1160	1.51	50	326T	35.4	091217
							1160	1.51	40	324T	35.4	091218
1590	1.10	100	404-405T	36.1	091173		1160	1.51	30	286T	34.5	091219
1590	1.10	75	365T	36.1	091174		1160	1.51	25	284T	34.5	091220
1590	1.10	60	364T	36.1	091175		1160	1.51	20	256T	34.5	091221
1590	1.10	50	326T	36.1	091176							
							1105	1.58	50	326T	37.8	091222
1560	1.12	100	404-405T	36.4	091177		1105	1.58	40	324T	37.8	091223
1560	1.12	75	365T	36.4	091178		1105	1.58	30	286T	37.8	091224
1560	1.12	60	364T	36.8	091179		1105	1.58	25	284T	37.8	091225
1560	1.12	50	326T	36.8	091180		1105	1.58	20	256T	37.8	091226
1560	1.12	40	324T	36.8	091181							
							1050	1.66	50	326T	36.3	091227
1500	1.17	100	404-405T	36.8	091182		1050	1.66	40	324T	36.3	091228
1500	1.17	75	365T	36.8	091183							
1500	1.17	60	364T	36.8	091183		1060	1.64	30	286T	36.5	091229
1500	1.17	50	326T	36.5	091184		1060	1.64	25	284T	36.5	091230
1500	1.17	40	324T	36.5	091185		1060	1.64	15/20	254-256T	36.5	091231
1445	1.21	100	404-405T	36.1	091186		1000	1.75	40	324T	35.6	091232
1445	1.21	75	365T	36.1	091187		1000	1.75	30	286T	35.6	091233
1445	1.21	60	364T	36.1	091188		1000	1.75	25	284T	35.6	091234
1445	1.21	50	326T	37.4	091189		1000	1.75	20	256T	35.6	091235
1445	1.21	40	324T	36.1	091190		1000	1.75	15	254T	35.6	091236
1390	1.26	100	404-405T	37.0	091191		930	1.88	40	324T	36.0	091237
1390	1.26	75	365T	37.0	091192		920	1.90	30	286T	37.2	091238
1390	1.26	60	364T	37.0	091193		920	1.90	25	284T	37.2	091238
1390	1.26	50	326T	37.0	091194		920	1.90	20	256T	37.2	091239
1390	1.26	40	324T	37.0	091194		920	1.90	15	254T	37.2	091240
1355	1.28	100	404-405T	36.4	091195		870	2.01	25	284T	37.4	091242
1355	1.28	75	365T	36.4	091196		870	2.01	20	256T	37.4	091243
							870	2.01	15	254T	37.4	091244
1345	1.30	60	364T	36.4	091197							
1345	1.30	50	326T	36.4	091198		780	2.24	20	256T	35.3	091246
1345	1.30	40	324T	36.4	091199		780	2.24	15	254T	35.3	091247
1345	1.30	30	286T	37.9	091200							
							750	2.34	20	256T	37.1	091249
1290	1.35	100	404-405T	37.9	091201		750	2.34	15	254T	37.1	091250
1290	1.35	75	365T	37.9	091202							
1290	1.35	60	364T	37.9	091203		700	2.50	15	254T	37.4	091252
1290	1.35	50	326T	37.9	091204							
1290	1.35	40	324T	37.9	091205							
1310	1.33	30	286T	35.4	091206							