



TECHNICAL BROCHURE

BBLASTER R4

BLASTER[®]

FILTERED EFFLUENT PUMP



FEATURES

Designed for pumping filtered effluent from processed septic systems only.

Powered for Continuous Operation: All ratings are within the working limits of the motor as recommended by the motor manufacturer. Pump can be operated continuously without damage to the motor.

Metal Parts are Stainless Steel: AISI types 301 and 304 are corrosion resistant, non-toxic and non-leaching.

Non-Metallic Parts: Impellers and diffusers are constructed of glass filled polycarbonate or Noryl, engineered composites. Both materials are corrosion and effluent resistant.

Discharge Head: Engineered composite material for superior strength and corrosion resistance. Loops for safety line molded into head.

- Built-in check valve screws into discharge head from the top, easily removed for drain-back systems or replacement without disassembling the pump. spring loaded, o-ring poppet design for positive seal in all conditions.

Motor Adapter: Engineered composite material with high rigidity to provide accurate alignment of liquid end to motor. Generous space for removal of motor mounting nuts with regular open-end wrench.

Bowls: Stainless steel for strength and abrasive resistance.

120" 3 wire jacketed motor lead standard.

Stainless Steel Casing: Polished stainless steel is strong, attractive and corrosion resistant.

Hex Shaft Design: Six sided shaft for positive impeller drive.

Inlet Strainer: Molded suction strainer built into motor adapter.

Engineered Polymer Bearings: The proprietary, engineered polymer bearing material is extremely strong and highly resistant to abrasion and wear. The enclosed design upper bearing is mounted in a durable Noryl bearing spider for excellent abrasion resistance.

Warranty: Three (3) years.

NEMA Goolds Water Technology® Motor:

- Corrosion resistant stainless steel construction.
- Built-in surge arrestor is provided on single phase motors.
- Stainless steel splined shaft.
- Hermetically sealed windings.
- Replaceable motor lead assembly.
- UL 778 recognized.
- NEMA mounting dimensions.

Agency Listings: All complete pump/motor assemblies are UL778 and CSA listed. All 4" Motors are UL778 recognized.

All models have 1/8" diameter bypass in discharge head to ensure venting on start up.

③ See curves and note.

AGENCY LISTINGS

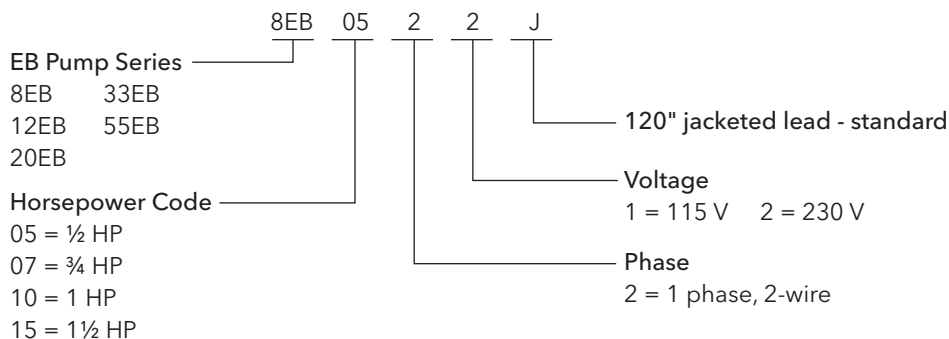


Underwriters Laboratories
File no. E174426



Canadian Standards Association
File no. 38549

ORDER NUMBER CODE



SPECIFICATIONS

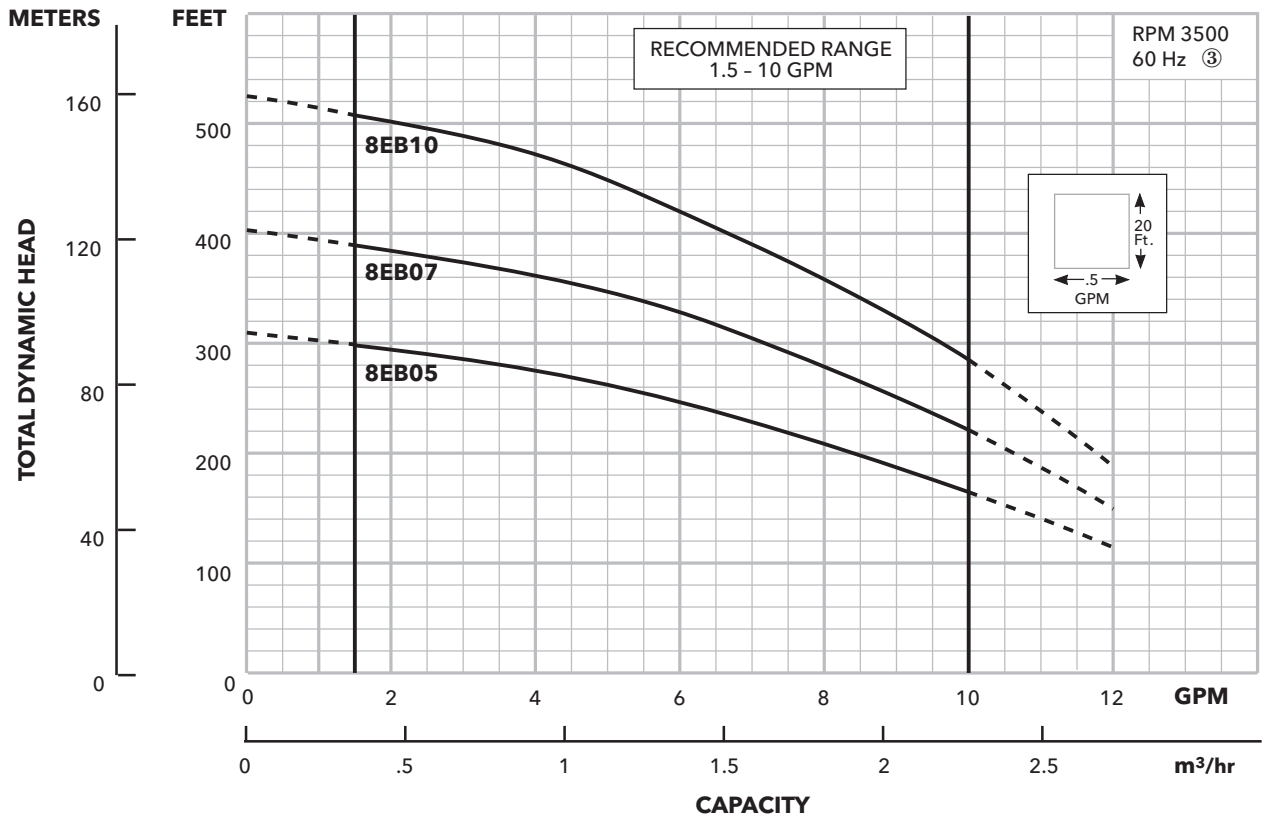
Model	Flow Range GPM	Horsepower Range	Best Efficiency GPM	Discharge Connection	Maximum Solids Size	Rotation ①
8EB	1.5 - 10	½ - 1	7	1¼	⅛" dia.	CCW
12EB	3 - 16	½ - 1½	10	1¼	⅛" dia.	CCW
20EB	6 - 28	½ - 1½	18	1¼	⅛" dia.	CCW
33EB	10 - 50	½ - 1½	33	1¼	⅛" dia.	CCW
55EB	20 - 80	½ - 1½	55	1¼	⅛" dia.	CCW

① Rotation is counterclockwise when observed from pump discharge end.

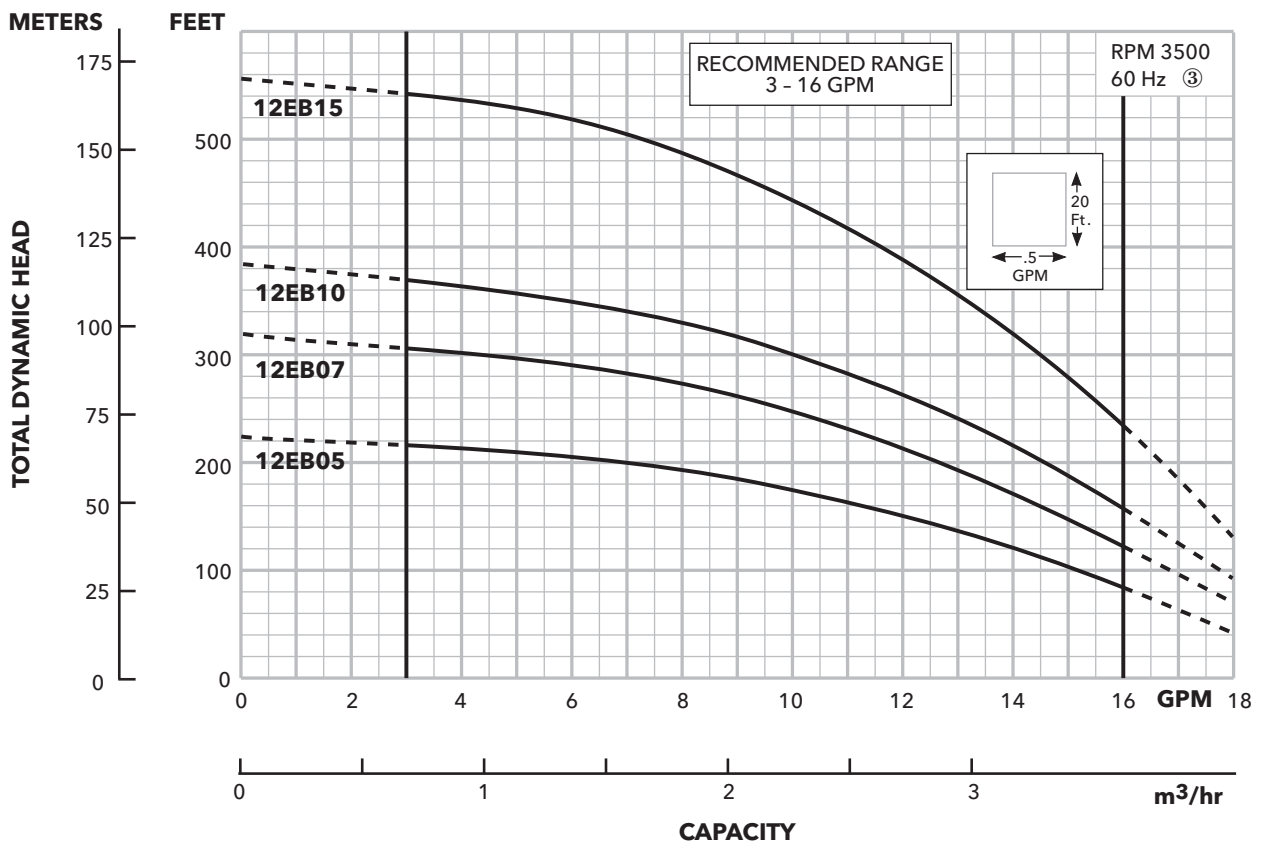
"EB" SERIES MATERIALS OF CONSTRUCTION

Part Name	Material
Discharge Head	Glass Filled Eng. Composite
Check Valve Poppet	Delrin
Check Valve Seal	BUNA, FDA compliant
Check Valve Retaining Ring	AISI 302 SS
Bearing Spider - Upper	Noryl®/ GFN2
Bearing	Proprietary Eng. Polymer
Shaft Retaining Ring	AISI 301 SS
Diffuser	Lexan®/ Noryl®
Impeller	Noryl® / GFN2
Bowl	AISI 304 SS
Shim	AISI 304 SS
Inlet Strainer	Glass Filled Eng. Composite
Screws - Cable Guard	AISI 304 SS
Motor Adapter	Glass Filled Eng. Composite

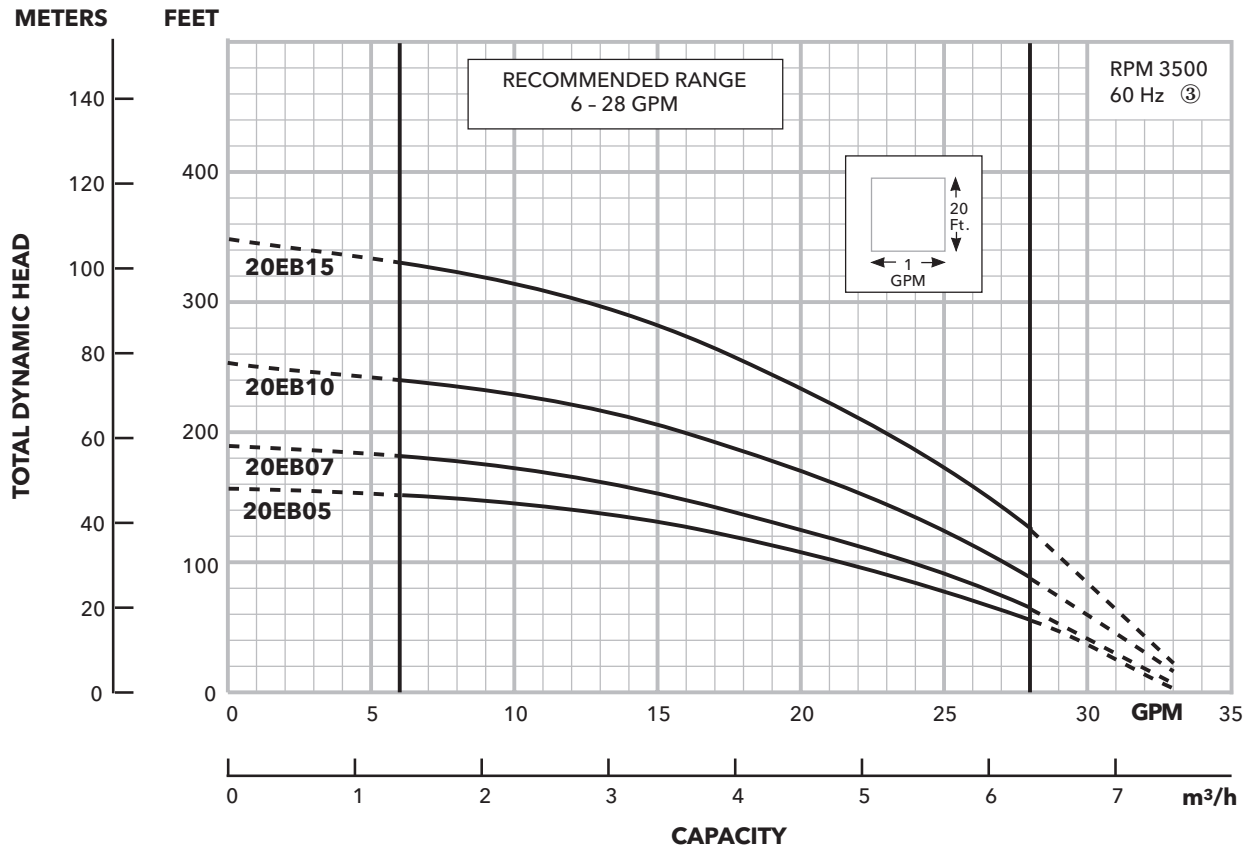
MODEL 8EB



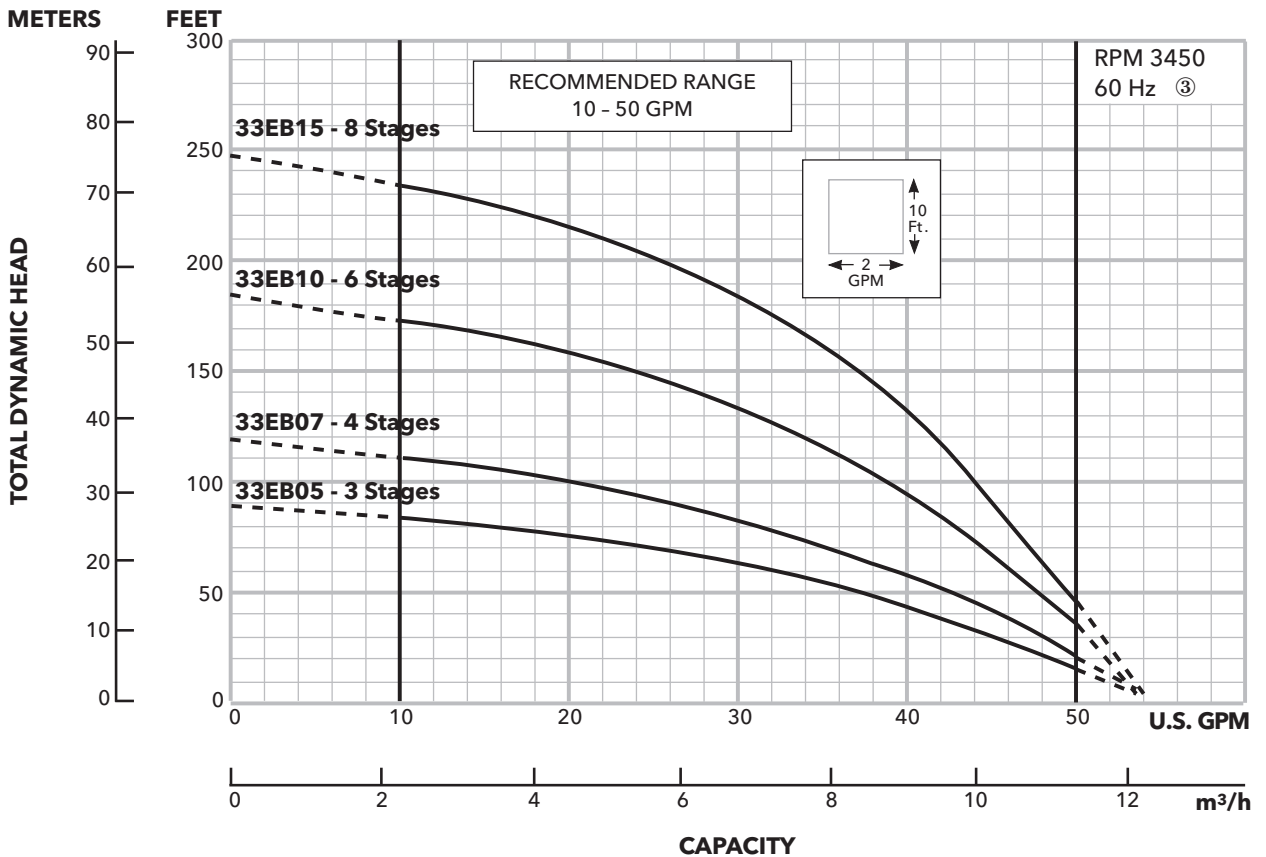
MODEL 12EB



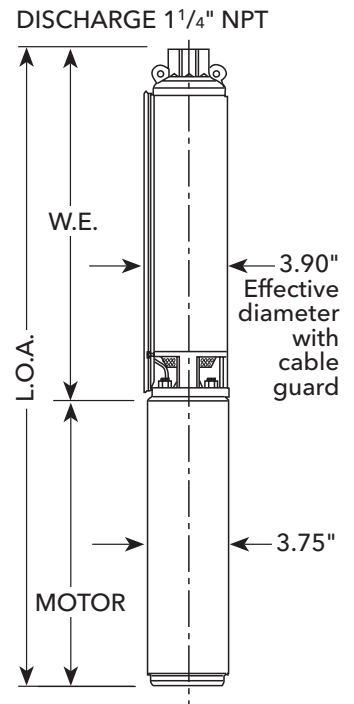
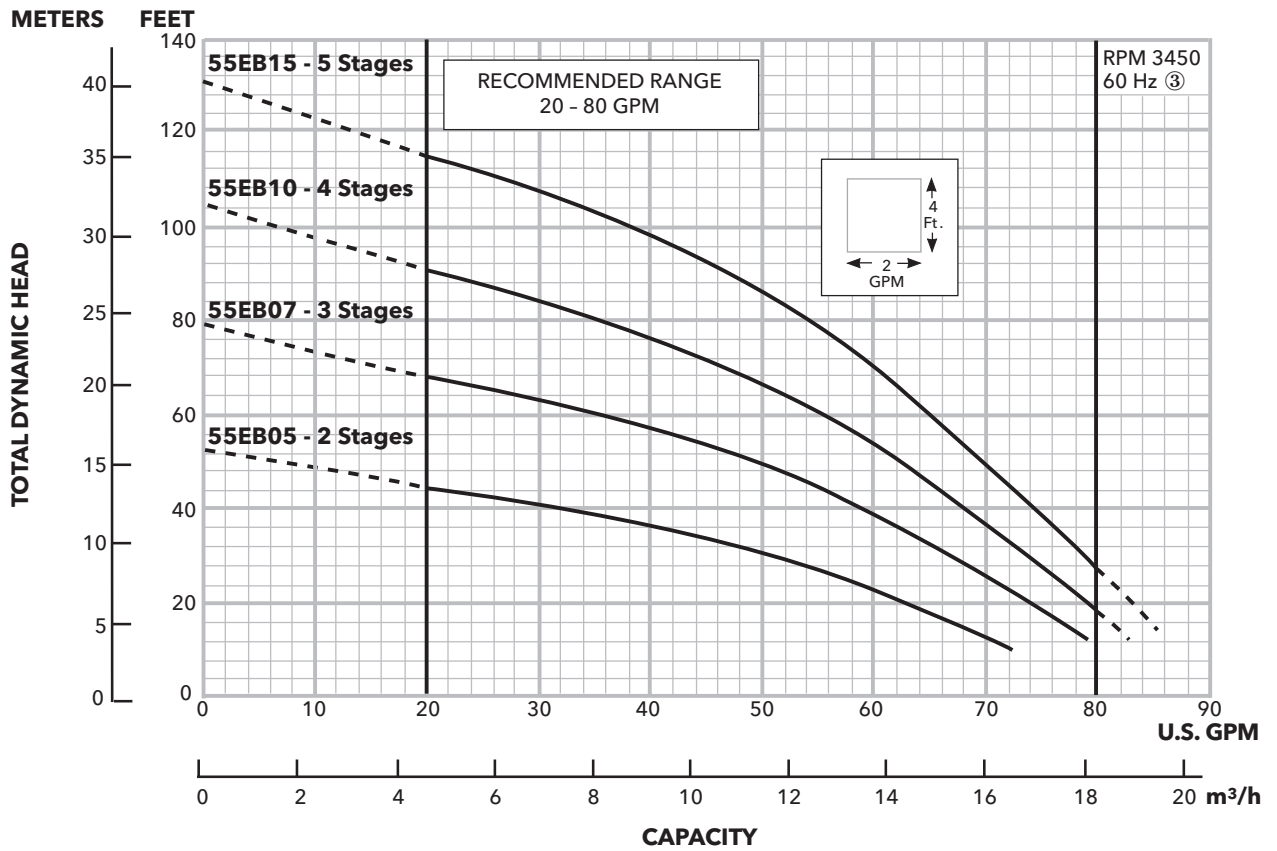
MODEL 20EB



MODEL 33EB



MODEL 55EB



DIMENSIONS AND WEIGHTS

8EB

Order Number	HP	Phase	Stages	Length (inches)			Weight (lbs.)		
				W.E.①	CP Motor	L.O.A.②	W.E.	CP Motor	Total
8EB0522J, 8EB0521J	½	1	10	13.3	11.0	24.3	5	19	24
8EB0722J	¾	1	13	15.4	12.4	27.8	6	23	29
8EB1022J	1	1	17	18.3	13.3	31.6	8	25	33

12EB

Order Number	HP	Phase	Stages	Length (inches)			Weight (lbs.)		
				W.E.①	CP Motor	L.O.A.②	W.E.	CP Motor	Total
12EB0522J, 12EB0521J	½	1	7	11.0	11.0	22.0	4	19	23
12EB0722J	¾	1	10	13.0	12.4	25.4	5	23	28
12EB1022J	1	1	12	14.4	13.3	27.7	6	25	31
12EB1522J	1½	1	17	17.9	14.9	32.8	8	29	37

20EB

Order Number	HP	Phase	Stages	Length (inches)			Weight (lbs.)		
				W.E.①	CP Motor	L.O.A.②	W.E.	CP Motor	Total
20EB0522J, 20EB0521J	½	1	5	9.6	11.0	20.6	3	19	22
20EB0722J	¾	1	6	11.3	12.4	23.7	4	23	27
20EB1022J	1	1	8	13.0	13.3	26.3	5	25	30
20EB1522J	1½	1	11	15.5	14.9	30.4	6	29	35

33EB

Order Number	HP	Phase	Stages	Length (inches)			Weight (lbs.)		
				W.E.①	CP Motor	L.O.A.②	W.E.	CP Motor	Total
33EB0522J, 33EB0521J	½	1	3	11.0	11.0	22.0	4	19	23
33EB0722J	¾	1	4	12.2	12.4	24.6	5	23	28
33EB1022J	1	1	6	14.7	13.3	28.0	6	25	31
33EB1522J	1½	1	8	17.1	14.9	32.0	7	29	36

55EB

Order Number	HP	Phase	Stages	Length (inches)			Weight (lbs.)		
				W.E.①	CP Motor	L.O.A.②	W.E.	CP Motor	Total
55EB0522J, 55EB0521J	½	1	2	11.4	11.0	22.4	4	19	23
55EB0722J	¾	1	3	13.5	12.4	25.9	5	23	28
55EB1022J	1	1	4	15.5	13.3	28.8	6	25	31
55EB1522J	1½	1	5	17.6	14.9	32.5	8	29	37

① W.E. = water end or pump without motor.

② L.O.A. = length of assembly - complete pump - water end and Goulds Water Technology® motor.

③ Performance curves are based on running pumps without ½" discharge head weephole. Actual performance will be slightly lower unless weep hole is plugged.

Xylem |'zīləm|

- 1) The tissue in plants that brings water upward from the roots;
- 2) a leading global water technology company.

We're a global team unified in a common purpose: creating advanced technology solutions to the world's water challenges. Developing new technologies that will improve the way water is used, conserved, and re-used in the future is central to our work. Our products and services move, treat, analyze, monitor, and return water to the environment, in public utility, industrial, residential and commercial building services settings. Xylem also provides a leading portfolio of smart metering, network technologies and advanced analytics solutions for water, electric and gas utilities. In more than 150 countries, we have strong, long-standing relationships with customers who know us for our powerful combination of leading product brands and applications expertise with a strong focus on developing comprehensive, sustainable solutions.

For more information on how Xylem can help you, go to www.xylem.com



Xylem Inc.
2881 East Bayard Street Ext., Suite A
Seneca Falls, NY 13148
Phone: (866) 325-4210
Fax: (888) 322-5877
www.xylem.com/goulds

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