



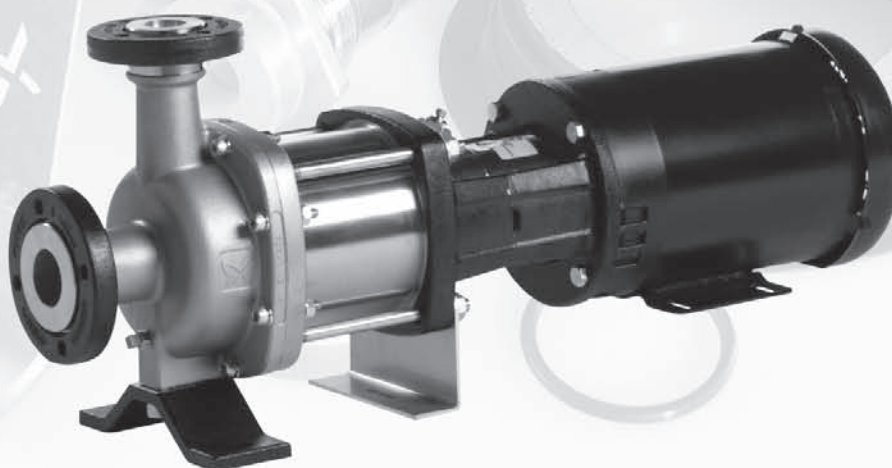
# CRN1-H

## Parts List & Kits

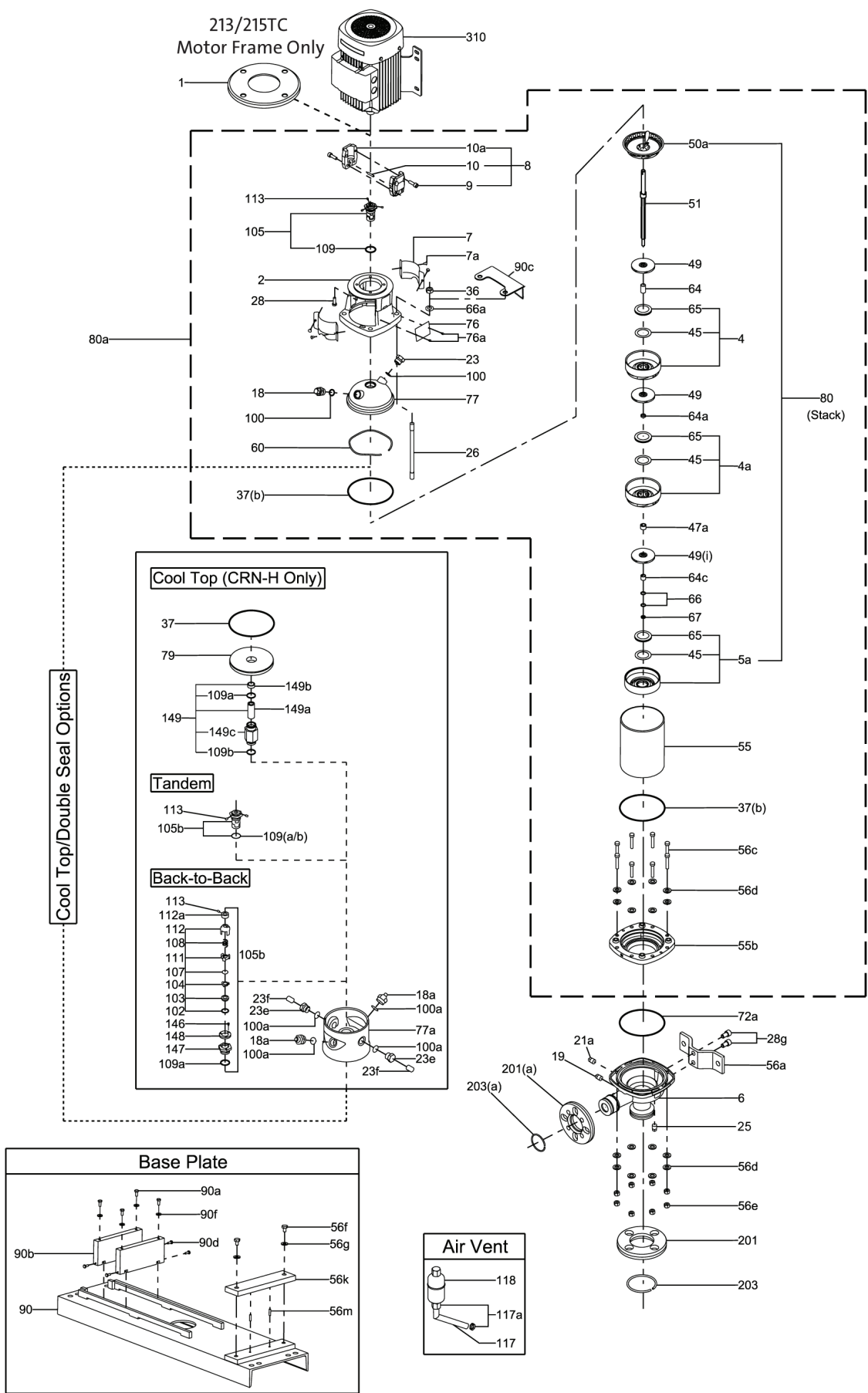
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### Contents

Parts List  
Spare Part Kits  
Accessories  
Special Tools  
Standard Tools  
Tools for Torques



# Exploded View **CRN1-H**



# Parts List & Kits CRN1-H

| Pos. No.   | Part Description                                                                     | Model                               | Stages                                                  | No. Used                                | Comments/Dimensions                         | B.O.M. Ref. No.    | Material No. | Included in kits ? |    |
|------------|--------------------------------------------------------------------------------------|-------------------------------------|---------------------------------------------------------|-----------------------------------------|---------------------------------------------|--------------------|--------------|--------------------|----|
| PARTS LIST |                                                                                      |                                     |                                                         |                                         |                                             |                    |              |                    |    |
| 1          | Adapter for Motor Stool                                                              |                                     |                                                         | 1                                       | For NEMA, 213/215TC, 7.5 - 10HP             | 96476208           |              | No                 |    |
| 2          | Motor Stool - Cat. Cast Iron, without insert Pos. 77                                 |                                     | 3/2-17<br>19-27                                         | 1                                       | NEMA, 56C, 1/3 - 2HP                        | 96436510           |              | No                 |    |
|            |                                                                                      |                                     |                                                         | 1                                       | NEMA, 182/184TC, 3 - 5HP                    | 96436511           |              | No                 |    |
|            |                                                                                      |                                     |                                                         |                                         | Add Pos. 1, NEMA, 213TC, 7.5 - 10HP         | 96436511           |              | No                 |    |
|            | Motor Stool - Stainless Option for GI - without Pos. 77                              |                                     | 3/2-17<br>19-27                                         | 1                                       | NEMA, 56C, 1/3 - 2HP                        | 96497267           |              | No                 |    |
| 1          |                                                                                      | NEMA, 182/184TC, 3 - 5HP            |                                                         | 96497271                                | No                                          |                    |              |                    |    |
| 1          |                                                                                      | Add Pos. 1, NEMA, 213TC, 7.5 - 10HP |                                                         | 96497271                                | No                                          |                    |              |                    |    |
| 4          | Chamber, Complete with Pos. 45 & 65                                                  |                                     | 3/2-36                                                  | ^^^                                     | PTFE Pos. 45                                | 96439481           | 97690021     | No                 |    |
| 4a         | Chamber Cpl. w/Pos. 45 & 65 & Bearing<br>Chamber Cpl. w/Pos. 45 & 65 & Brg. (option) | 3/2-36                              | ^^^<br>^^^<br>^^^                                       | PTFE Pos. 45, (97690021 is a qty. of 5) | 96439482                                    | No                 |              |                    |    |
|            |                                                                                      |                                     |                                                         | Silicon Carbide Bearing, PTFE Pos. 45   | 96439476                                    | YES                |              |                    |    |
|            |                                                                                      |                                     |                                                         | Graflon Bearing, PTFE Pos. 45           | 96440615                                    | YES                |              |                    |    |
| 5a         | Chamber, Bottom Complete with Pos. 45 & 65                                           |                                     | 3/2-36                                                  | 1*                                      | PTFE Pos. 45                                | 96439485           | 96588149     | No                 |    |
| 6          | Volute                                                                               |                                     | 3/2-36                                                  | 1                                       | GA, Stainless Steel                         | 95922064           |              | No                 |    |
| 7          | Coupling Guard                                                                       |                                     | 3/2-17<br>19-27                                         | 2                                       | NEMA-56C                                    | 96438137           |              | No                 |    |
|            |                                                                                      |                                     |                                                         | 2                                       | NEMA, 182-215TC                             | 96438138           |              | No                 |    |
| 7a         | Screw for Coupling Guard                                                             |                                     | 3/2-36                                                  | 4                                       | Screw comb. slot torx/straight slot 4 x 8mm | 96488481           |              | No                 |    |
| 9          | Allen Screw                                                                          |                                     | 3/2-17<br>19-27                                         | 4                                       | M6 x 20mm, Delta Tone/Seal                  | 00ID7899           |              | YES                |    |
|            |                                                                                      |                                     |                                                         | 4                                       | M8 x 25mm, Delta Tone/Seal                  | 00ID7900           |              | YES                |    |
| 10<br>10a  | Shaft Pin<br>Coupling Half                                                           |                                     | 3/2-36<br>3/2-17<br>3/2-17<br>19-27<br>19-27<br>2       | 4                                       | M10 x 25mm, Delta Tone/Seal                 | 00ID7901           |              | YES                |    |
|            |                                                                                      |                                     |                                                         | 1                                       | ø5 x 26mm                                   | 310192             |              | YES                |    |
|            |                                                                                      |                                     |                                                         | 2                                       | NEMA, 56C, 1/3 - 2HP. ø15.8 / ø12           | 410108             |              | YES                |    |
|            |                                                                                      |                                     |                                                         | 1                                       | NEMA, 143/5TC, 1/3-3HP,ø22.225 /ø12 (Mach)  | 97851501           |              | YES                |    |
|            |                                                                                      |                                     |                                                         | 2                                       | NEMA, 182/184TC, 3-5HP, ø28.5/ø12           | 410109             |              | YES                |    |
|            |                                                                                      |                                     |                                                         | 2                                       | NEMA, 213TC, 7.5-10HP. ø34.9/ø12            | 96472175           |              | YES                |    |
| 18(a)      | Priming/Vent Plug                                                                    |                                     | 3/2-36                                                  | *                                       | G 1/2A, NV24 with NV9 x M8 stem             | 405150             | 95061351     | No                 |    |
| 19(a)      | Pipe Plug                                                                            |                                     | 3/2-36                                                  | **                                      | 1/4" NPT,SS SQHD, with Loctite              | 91136507           |              | No                 |    |
| 21a        | Pipe Plug                                                                            |                                     | 3/2-36                                                  | **                                      | 1/4" NPT,SS SQHD, with Loctite              | 91136507           | 95061733     | No                 |    |
| 23( c )    | Plug                                                                                 |                                     | 3/2-36                                                  | **                                      | G 1/2A, Solid No port, NV24                 | 370025             |              | No                 |    |
| 23a, e     | Plug (option)                                                                        |                                     | 3/2-36                                                  | **                                      | G 1/2A, w/1/4"port, NV24                    | 91120659           |              | No                 |    |
| 23b, f     | Pipe Plug for Pos. 23a , 23e                                                         |                                     | 3/2-36                                                  | **                                      | 1/4" NPT,SS SQHD, with Loctite              | 91136507           |              | No                 |    |
| 23d        | Plug, Vented for Pos. 77a Cool Top® option only                                      |                                     | 3/2-36                                                  | 2                                       | G 1/2A, NV24, Vented                        | 96510323           |              | No                 |    |
| 25         | Drain Plug                                                                           |                                     | 3/2-36                                                  | 1                                       | 1/4" NPT,SS SQHD, with Loctite              | 91136507           |              | No                 |    |
| 26         | Staybolt                                                                             |                                     | 3/2-3                                                   | 4                                       | M12, ø10,7 x 69mm                           | 97683238           |              | No                 |    |
|            |                                                                                      |                                     | 4                                                       | 4                                       | M12, ø10,7 x 87mm                           | 97683239           |              | No                 |    |
|            |                                                                                      |                                     | 5                                                       | 4                                       | M12, ø10,7 x 106mm                          | 97683241           |              | No                 |    |
|            |                                                                                      |                                     | 6                                                       | 4                                       | M12, ø10,7 x 123mm                          | 97683242           |              | No                 |    |
|            |                                                                                      |                                     | 7                                                       | 4                                       | M12, ø10,7 x 141mm                          | 97683243           |              | No                 |    |
|            |                                                                                      |                                     | 8                                                       | 4                                       | M12, ø10,7 x 160mm                          | 97683245           |              | No                 |    |
|            |                                                                                      |                                     | 9                                                       | 4                                       | M12, ø10,7 x 177mm                          | 97683246           |              | No                 |    |
|            |                                                                                      |                                     | 10                                                      | 4                                       | M12, ø10,7 x 195mm                          | 97683247           |              | No                 |    |
|            |                                                                                      |                                     | 11                                                      | 4                                       | M12, ø10,7 x 214mm                          | 97683250           |              | No                 |    |
|            |                                                                                      |                                     | 12                                                      | 4                                       | M12, ø10,7 x 231mm                          | 97683251           |              | No                 |    |
|            |                                                                                      |                                     | 13                                                      | 4                                       | M12, ø10,7 x 249mm                          | 97683252           |              | No                 |    |
|            |                                                                                      |                                     | 15                                                      | 4                                       | M12, ø10,7 x 285mm                          | 97683255           |              | No                 |    |
|            |                                                                                      |                                     | 17                                                      | 4                                       | M12, ø10,7 x 322mm                          | 97683258           |              | No                 |    |
|            |                                                                                      |                                     | 19                                                      | 4                                       | M12, ø10,7 x 357mm                          | 97683260           |              | No                 |    |
|            |                                                                                      |                                     | 21                                                      | 4                                       | M12, ø10,7 x 393mm                          | 97683262           |              | No                 |    |
|            |                                                                                      |                                     | 23                                                      | 4                                       | M12, ø10,7 x 430mm                          | 97683264           |              | No                 |    |
|            |                                                                                      |                                     | 25                                                      | 4                                       | M12, ø10,7 x 465mm                          | 97683266           |              | No                 |    |
|            |                                                                                      |                                     | 27                                                      | 4                                       | M12, ø10,7 x 501mm                          | 97683268           |              | No                 |    |
|            |                                                                                      |                                     | 30                                                      | 4                                       | M12, ø10,7 x 555mm, 4 pole & 50 Hz.         | 97683271           |              | No                 |    |
|            |                                                                                      |                                     | 33                                                      | 4                                       | M12, ø10,7 x 609mm, 4 pole & 50 Hz.         | 97683273           |              | No                 |    |
|            |                                                                                      |                                     | 36                                                      | 4                                       | M12, ø10,7 x 663mm, 4 pole & 50 Hz.         | 97683274           |              | No                 |    |
|            |                                                                                      |                                     | Staybolt (Cool Top®, Back-to-Back & Tandem Seal Option) | 3/2-3                                   | 4                                           | M12, ø10,7 x 177mm |              | 97683246           | No |
|            |                                                                                      |                                     |                                                         | 4                                       | 4                                           | M12, ø10,7 x 195mm |              | 97683247           | No |
|            |                                                                                      |                                     |                                                         | 5                                       | 4                                           | M12, ø10,7 x 214mm |              | 97683250           | No |
|            |                                                                                      |                                     |                                                         | 6                                       | 4                                           | M12, ø10,7 x 231mm |              | 97683251           | No |
|            |                                                                                      |                                     |                                                         | 7                                       | 4                                           | M12, ø10,7 x 249mm |              | 97683252           | No |
|            |                                                                                      |                                     |                                                         | 8                                       | 4                                           | M12, ø10,7 x 267mm |              | 97683254           | No |
| 9          | 4                                                                                    | M12, ø10,7 x 285mm                  |                                                         | 97683255                                | No                                          |                    |              |                    |    |
| 10         | 4                                                                                    | M12, ø10,7 x 303mm                  |                                                         | 97683256                                | No                                          |                    |              |                    |    |
| 11         | 4                                                                                    | M12, ø10,7 x 322mm                  |                                                         | 97683258                                | No                                          |                    |              |                    |    |
| 12         | 4                                                                                    | M12, ø10,7 x 339mm                  |                                                         | 97683259                                | No                                          |                    |              |                    |    |
| 13         | 4                                                                                    | M12, ø10,7 x 357mm                  |                                                         | 97683260                                | No                                          |                    |              |                    |    |
| 15         | 4                                                                                    | M12, ø10,7 x 393mm                  |                                                         | 97683262                                | No                                          |                    |              |                    |    |
| 17         | 4                                                                                    | M12, ø10,7 x 430mm                  |                                                         | 97683264                                | No                                          |                    |              |                    |    |
| 19         | 4                                                                                    | M12, ø10,7 x 465mm                  |                                                         | 97683266                                | No                                          |                    |              |                    |    |
| 21         | 4                                                                                    | M12, ø10,7 x 501mm                  |                                                         | 97683268                                | No                                          |                    |              |                    |    |
| 23         | 4                                                                                    | M12, ø10,7 x 537mm                  | 97683270                                                | No                                      |                                             |                    |              |                    |    |

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# Parts List & Kits **CRN1-H**

| Pos. No.   | Part Description                                                     | Model | Stages          | No. Used | Comments/Dimensions                                                                                                          | B.O.M. Ref. No.                  | Material No. | Included in kits ? |
|------------|----------------------------------------------------------------------|-------|-----------------|----------|------------------------------------------------------------------------------------------------------------------------------|----------------------------------|--------------|--------------------|
| PARTS LIST |                                                                      |       |                 |          |                                                                                                                              |                                  |              |                    |
| 26         | Staybolt (Cool Top®, Back-to-Back & Tandem Seal Option) (Continued)  |       | 25              | 4        | M12, ø10,7 x 573mm                                                                                                           | 97683272                         |              | No                 |
|            |                                                                      |       | 27              | 4        | M12, ø10,7 x 609mm                                                                                                           | 97683273                         |              | No                 |
|            |                                                                      |       | 30              | 4        | M12, ø10,7 x 663mm, 4 pole & 50 Hz.                                                                                          | 97683274                         |              | No                 |
|            |                                                                      |       | 33              | 4        | M12, ø10,7 x 717mm, 4 pole & 50 Hz.                                                                                          | 97683275                         |              | No                 |
|            |                                                                      |       | 36              | 4        | M12, ø10,7 x 771mm, 4 pole & 50 Hz.                                                                                          | 97683276                         |              | No                 |
| 28         | Motor Bolt                                                           |       | 3/2-17<br>19-27 | 4<br>4   | NEMA, 56C, 1/3 - 2HP. UNC 3/8" x 25mm<br>NEMA, 182/184TC, 3 - 5HP.UNC1/2" x 25mm<br>NEMA, 213TC, 7.5 -10HP. UNC 1/2" x 1.25" | 00ID1839<br>00ID1840<br>91128631 |              | No<br>No<br>No     |
| 28g        | Bolt for foot Pos. 56a                                               |       | 3/2-36          | 2        | M12 x 1.75 x 20mm, 316SS, Delta Tone/Seal                                                                                    | 97672732                         |              | No                 |
| 36         | Staybolt Nut                                                         |       | 3/2-36          | 4        | 19mm x M12, 316SS                                                                                                            | 00ID0876                         |              | No                 |
| 37         | Sleeve O-ring                                                        |       | 3/2-36          | ◆◆       | EPDM, ø137.5 x 3.3mm                                                                                                         | 96438743                         |              | YES                |
| 37b        | Sleeve O-ring (option)                                               |       | 3/2-36          | ◆◆       | FKM, ø137.5 x 3.3mm                                                                                                          | 96438744                         |              | YES                |
|            |                                                                      |       | 3/2-36          | ◆◆       | FXM, ø137.5 x 3.3mm                                                                                                          | 96458109                         |              | YES                |
|            |                                                                      |       | 3/2-36          | ◆◆       | FFKM, ø136.12 x 3.53mm                                                                                                       | 96466718                         |              | YES                |
|            |                                                                      |       | 3/2-36          | ◆◆       |                                                                                                                              |                                  |              |                    |
| 45         | Neck Ring                                                            |       | 3/2-36          | # stgs   | ø41.3 x ø30.6 x .75mm, PTFE                                                                                                  | 400003                           |              | YES                |
| 47a        | Bearing Ring/Spacer<br>Brg. Ring/Spacer (option for Graflon Pos. 4a) |       | 3/2-36          | ^^^      | SiC 150, ø17.37 x ø13.10 x ø10.9 x 13mm                                                                                      | 96437488                         |              | YES                |
|            |                                                                      |       | 3/2-36          | ^^^      | TC, ø15.92 x ø13.10 x ø10.9 x 9.7mm                                                                                          | 400041                           |              | YES                |
| 49         | Impeller                                                             |       | 3/2-36          | # stgs   | ø73.6 x ø30.6 x 9.1mm (back-plate .5mm)                                                                                      | 96440326                         |              | No                 |
|            |                                                                      |       | 3/2-36          | # stgs   | 96547666 has a qty. of 24                                                                                                    | 96440326                         | 96547666     | No                 |
| 50a        | Top Guide Vane<br>Top Guide Vane Plate (option for destaging)        |       | 3-36            | 1        |                                                                                                                              | 96457638                         |              | No                 |
|            |                                                                      |       | 3/2             | 1        |                                                                                                                              | 96478562                         |              | No                 |
| 51         | Shaft, Complete                                                      |       | 3/2-3           | 1        | ø12 x 160.5mm                                                                                                                | 96439607                         | 96588198     | No                 |
|            |                                                                      |       | 4               | 1        | ø12 x 180.5mm                                                                                                                | 96440386                         | 96588199     | No                 |
|            |                                                                      |       | 5               | 1        | ø12 x 196.5mm                                                                                                                | 96440387                         | 96588230     | No                 |
|            |                                                                      |       | 6               | 1        | ø12 x 214.5mm                                                                                                                | 96440388                         |              | No                 |
|            |                                                                      |       | 7               | 1        | ø12 x 234.5mm                                                                                                                | 96440389                         | 96588231     | No                 |
|            |                                                                      |       | 8               | 1        | ø12 x 250.5mm                                                                                                                | 96440390                         |              | No                 |
|            |                                                                      |       | 9               | 1        | ø12 x 268.5mm                                                                                                                | 96440391                         |              | No                 |
|            |                                                                      |       | 10              | 1        | ø12 x 288.5mm                                                                                                                | 96440392                         |              | No                 |
|            |                                                                      |       | 11              | 1        | ø12 x 304.5mm                                                                                                                | 96440393                         |              | No                 |
|            |                                                                      |       | 12              | 1        | ø12 x 322.5mm                                                                                                                | 96440394                         | 96588233     | No                 |
|            |                                                                      |       | 13              | 1        | ø12 x 342.5mm                                                                                                                | 96440395                         | 96588234     | No                 |
|            |                                                                      |       | 15              | 1        | ø12 x 376.5mm                                                                                                                | 96440396                         | 96588235     | No                 |
|            |                                                                      |       | 17              | 1        | ø12 x 412.5mm                                                                                                                | 96440398                         |              | No                 |
|            |                                                                      |       | 19              | 1        | ø12 x 450.5mm                                                                                                                | 96440400                         |              | No                 |
|            |                                                                      |       | 21              | 1        | ø12 x 484.5mm                                                                                                                | 96440401                         | 96588236     | No                 |
|            |                                                                      |       | 23              | 1        | ø12 x 520.5mm                                                                                                                | 96440403                         |              | No                 |
|            |                                                                      |       | 25              | 1        | ø12 x 556.5mm                                                                                                                | 96440405                         | 96588237     | No                 |
|            |                                                                      |       | 27              | 1        | ø12 x 592.5mm                                                                                                                | 96440406                         |              | No                 |
|            |                                                                      |       | 30              | 1        | ø12 x 646.5mm, 4 pole & 50 Hz.                                                                                               | 96440408                         |              | No                 |
|            |                                                                      |       | 33              | 1        | ø12 x 700.5mm, 4 pole & 50 Hz.                                                                                               | 96440410                         |              | No                 |
|            |                                                                      |       | 36              | 1        | ø12 x 754.5mm, 4 pole & 50 Hz.                                                                                               | 96440411                         | 96588238     | No                 |
|            | Shaft, Cpl. (Cool Top®,Back-to-Back&Tandem Seal option)              |       | 3/2-3           | 1        | ø12 x 265.5mm                                                                                                                | 96457560                         |              | No                 |
|            |                                                                      |       | 4               | 1        | ø12 x 285.5mm                                                                                                                | 96457561                         |              | No                 |
|            |                                                                      |       | 5               | 1        | ø12 x 301.5mm                                                                                                                | 96457562                         |              | No                 |
|            |                                                                      |       | 6               | 1        | ø12 x 319.5mm                                                                                                                | 96457563                         |              | No                 |
|            |                                                                      |       | 7               | 1        | ø12 x 339.5mm                                                                                                                | 96457564                         |              | No                 |
|            |                                                                      |       | 8               | 1        | ø12 x 355.5mm                                                                                                                | 96457565                         |              | No                 |
|            |                                                                      |       | 9               | 1        | ø12 x 373.5mm                                                                                                                | 96457566                         |              | No                 |
|            |                                                                      |       | 10              | 1        | ø12 x 393.5mm                                                                                                                | 96457567                         |              | No                 |
|            |                                                                      |       | 11              | 1        | ø12 x 409.5mm                                                                                                                | 96457568                         |              | No                 |
|            |                                                                      |       | 12              | 1        | ø12 x 427.5mm                                                                                                                | 96457569                         |              | No                 |
|            |                                                                      |       | 13              | 1        | ø12 x 447.5mm                                                                                                                | 96457570                         |              | No                 |
|            |                                                                      |       | 15              | 1        | ø12 x 481.5mm                                                                                                                | 96457571                         |              | No                 |
|            |                                                                      |       | 17              | 1        | ø12 x 517.5mm                                                                                                                | 96457573                         |              | No                 |
|            |                                                                      |       | 19              | 1        | ø12 x 555.5mm                                                                                                                | 96457575                         |              | No                 |
|            |                                                                      |       | 21              | 1        | ø12 x 589.5mm                                                                                                                | 96457576                         |              | No                 |
|            |                                                                      |       | 23              | 1        | ø12 x 625.5mm                                                                                                                | 96457578                         |              | No                 |
|            |                                                                      |       | 25              | 1        | ø12 x 661.5mm                                                                                                                | 96457580                         |              | No                 |
|            |                                                                      |       | 27              | 1        | ø12 x 697.5mm                                                                                                                | 96457581                         |              | No                 |
|            |                                                                      |       | 30              | 1        | ø12 x 751.5mm, 4 pole & 50 Hz.                                                                                               | 96457583                         |              | No                 |
|            |                                                                      |       | 33              | 1        | ø12 x 805.5mm, 4 pole & 50 Hz.                                                                                               | 96457585                         |              | No                 |
|            |                                                                      |       | 36              | 1        | ø12 x 859.5mm, 4 pole & 50 Hz.                                                                                               | 96457586                         |              | No                 |
| 55         | Outer Sleeve                                                         |       | 3/2-3           | 1        | ø138 x 44.6mm                                                                                                                | 96439996                         |              | No                 |
|            |                                                                      |       | 4               | 1        | ø138 x 62.6mm                                                                                                                | 96440025                         |              | No                 |
|            |                                                                      |       | 5               | 1        | ø138 x 80.6mm                                                                                                                | 96441528                         |              | No                 |
|            |                                                                      |       | 6               | 1        | ø138 x 98.6mm                                                                                                                | 96440014                         |              | No                 |
|            |                                                                      |       | 7               | 1        | ø138 x 116.6mm                                                                                                               | 96441529                         |              | No                 |
|            |                                                                      |       | 8               | 1        | ø138 x 134.6mm                                                                                                               | 96441531                         |              | No                 |

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| Pos. No.          | Part Description                                      | Model     | Stages | No. Used | Comments/Dimensions                            | B.O.M. Ref. No. | Material No. | Included in kits ? |
|-------------------|-------------------------------------------------------|-----------|--------|----------|------------------------------------------------|-----------------|--------------|--------------------|
| <b>PARTS LIST</b> |                                                       |           |        |          |                                                |                 |              |                    |
| 55                | Outer Sleeve (Continued)                              |           | 9      | 1        | ø138 x 152.6mm                                 | 96440015        |              | No                 |
|                   |                                                       |           | 10     | 1        | ø138 x 170.6mm                                 | 96441532        |              | No                 |
|                   |                                                       |           | 11     | 1        | ø138 x 188.6mm                                 | 96441534        |              | No                 |
|                   |                                                       |           | 12     | 1        | ø138 x 206.6mm                                 | 96440016        |              | No                 |
|                   |                                                       |           | 13     | 1        | ø138 x 224.6mm                                 | 96441535        |              | No                 |
|                   |                                                       |           | 15     | 1        | ø138 x 260.6mm                                 | 96440017        |              | No                 |
|                   |                                                       |           | 17     | 1        | ø138 x 296.6mm                                 | 96441538        |              | No                 |
|                   |                                                       |           | 19     | 1        | ø138 x 332.6mm                                 | 96441539        |              | No                 |
|                   |                                                       |           | 21     | 1        | ø138 x 368.6mm                                 | 96440019        |              | No                 |
|                   |                                                       |           | 23     | 1        | ø138 x 404.6mm                                 | 96441542        |              | No                 |
|                   |                                                       |           | 25     | 1        | ø138 x 440.6mm                                 | 96441543        |              | No                 |
|                   |                                                       |           | 27     | 1        | ø138 x 476.6mm                                 | 96440021        |              | No                 |
|                   |                                                       |           | 30     | 1        | ø138 x 530.6mm, 4 pole & 50 Hz.                | 96440022        |              | No                 |
|                   |                                                       |           | 33     | 1        | ø138 x 584.6mm, 4 pole & 50 Hz.                | 96440023        |              | No                 |
|                   |                                                       |           | 36     | 1        | ø138 x 638.6mm, 4 pole & 50 Hz.                | 96439997        |              | No                 |
| 55b               | Sleeve flange                                         |           | 3/2-36 | 1        | Cast stainless Din 1.4408 (316C16)             | 96834154        |              | No                 |
| 56a               | Foot for Pos. 6 Cast Iron                             |           | 3/2-36 | 1        | H=43mm, W=196mm, ø16mm hole<br>CL 152mm, Cl.   | 95922025        |              | No                 |
|                   | Foot for Pos. 6 Stainless Steel option for GI         |           | 3/2-36 | 1        | H=43mm, W=196mm, ø16mm hole<br>CL 152mm, SS.   | 95922078        |              | No                 |
| 56b(d)            | Washer for bolt Pos. 56c                              |           | 3/2-36 | 16       | M8, ø16 x ø8.4 x 1.6mm, 316 SS                 | 97672740        |              | No                 |
| 56c               | Bolt for sleeve flange Pos. 55b                       |           | 3/2-36 | 8        | M8x1.25-6g x45mm, 316 SS, Delta Tone/Seal      | 97672731        |              | No                 |
| 56e               | Nut for bolt Pos. 56c                                 |           | 3/2-36 | 8        | M8, NV13 x1.25-6H 316 SS, DeltaTone/Seal       | 97672737        |              | No                 |
| 56f               | Bolt for base Pos. 90                                 | 56C/182TC | 3/2-36 | 2        | Hex Hd.1/2 -13 UNC x 1" SAE 5, Zinc plated     |                 |              | YES                |
| 56g               | Washer for bolt Pos. 56f                              |           | 3/2-36 | 2        | 1/2" SAE, Zinc plated                          |                 |              | YES                |
| 60                | Stack Compression Spring                              |           | 3/2-36 | 1        | ø136 x 3.5mm                                   | 96439662        |              | No                 |
| 64                | Spacing Pipe                                          |           | 2-36   | ^^^      | ø15.85 x ø12.85 x 17.52mm                      | 400035          | 95061339     | No                 |
| 64a               | Spacing Pipe                                          |           | 3/2-36 | ^^^^     | ø15.85 x ø12.85 x 4.5mm                        | 96440292        |              | YES                |
|                   | Spacing Pipe (option for Graflon Pos. 4a)             |           | 3/2-36 | ^^^^     | Use with TC Pos. 47a, ø15 x ø12.7 x 7.8mm      | 400016          |              | YES                |
| 64c               | Clamp, Splined                                        |           | 3/2-36 | 1        | ø15 x ø13.10 x ø10.9 x 13mm                    | 96439668        |              | YES                |
| 65                | Neck Ring Retainer                                    |           | 3/2-36 | # stgs   | ø43.5 x ø34.0 x 3.6mm                          | 96438746        |              | YES                |
| 66                | Lock Washer Set for Shaft                             |           | 3/2-36 | 1        | ø13.5 x ø8.2 x 2.6mm                           | 96417297        |              | YES                |
| 66a               | Washer for Staybolt                                   |           | 3/2-36 | 4        | DIN 125A, 304SS, ø24 x ø13 x 2.5mm             | 00ID3103        |              | No                 |
| 67                | Lock Nut for Shaft                                    |           | 3/2-36 | 1        | 13mm x M8                                      | 00ID2061        |              | YES                |
| 69                | Spacing Pipe                                          |           | 3/2    | 1        | ø15.85 x 12.85 x 18.0mm                        | 400125          | 95061443     | No                 |
| 72a               | Sleeve Flange O-ring                                  |           | 3/2-36 | 1        | EPDM, ø137.5 x 3.3mm                           | 96438743        | 97683277     | YES                |
|                   |                                                       |           | 3/2-36 | 1        | FKM, ø137.5 x 3.3mm                            | 96438744        | 97683278     | YES                |
|                   | Sleeve Flange O-ring (option)                         |           | 3/2-36 | 1        | FKM, ø137.5 x 3.3mm                            | 96458109        | 97683279     | YES                |
|                   |                                                       |           | 3/2-36 | 1        | FFKM, ø136.12 x 3.53mm                         | 96466718        | 97683280     | YES                |
| 76                | Nameplate                                             |           | 3/2-36 | 1        | 304SS, 60 x 45mm                               | 96439820        |              | No                 |
| 76a               | Rivet for Nameplate                                   |           | 3/2-36 | 2        | 304SS, ø3 x 5mm                                | 96022882        |              | No                 |
| 77                | Pump Head Cover for Motor Stool Pos. 2                |           | 3/2-36 | 1        | Cast Stainless                                 | 96436340        |              | No                 |
| 77a               | Pump Head Cover for Back-to-Back & Tand. Seal         |           | 3/2-36 | 1        | Cast Stainless                                 | 96456293        |              | No                 |
| 77a               | Pump Head Cover for Cool Top® (option)                |           | 3/2-36 | 1        | Cast Stainless                                 | 96456294        |              | No                 |
| 79                | Disc / Plate for Cool Top®                            |           | 3/2-36 | 1        | Stainless                                      | 96456296        |              | No                 |
| 90                | Main Support Baseplate                                | GA        | 3/2-19 | 1        | BP. Cpl.139, L=991mmxW=305mmxH=106.5mm         | 96956336        |              | YES                |
|                   | Main Support Baseplate - Longer versions              | GA        | 21-27  | 1        | XLBP1 (139), L=1500mmxW=381mmxH=106.5mm        | 96956376        |              | YES                |
| 90a               | Bolt for motor to slider Pos. 90b                     | 56C       | 3/2-17 | 4        | Hex Head 5/16-18 UNC x .75" SAE 5, Zinc plated |                 |              | YES                |
|                   |                                                       | 182TC     | 19-27  | 4        | Hex Head 3/8 -16 UNC x .5" SAE 5, Zinc plated  |                 |              | YES                |
| 90b               | Motor support /slide rail                             | 56C       | 3/2-17 | 2        | BP139, L=204mm x H=45.5mm x W=25.4mm           | 96956339        |              | YES                |
|                   |                                                       | 182TC     | 19-27  | 2        | BP139, L=230mm x H=23.0mm x W=25.4mm           | 96956338        |              | YES                |
| 90c               | Support Bracket for Pump Cartridge                    |           | 3/2-27 | 1        | 304 SS, H=74mm CL of hole, GA                  | 95131235        |              | No                 |
| 90d               | Bolt for motor slide rail Pos. 90b to base Pos. 90    | 56C       | 3/2-17 | 4        | Hex Head 1/4-20 UNC x 1" SAE 5, Zinc plated    |                 |              | YES                |
|                   |                                                       | 182TC     | 19-27  | 4        | Hex Head 1/4-20 UNC x 1.75" SAE 5, Zinc plated |                 |              | YES                |
| 90f               | Washer for motor bolt Pos. 90a to slide rail Pos. 90b | 56C       | 3/2-17 | 4        | 5/16" SAE, Zinc plated                         |                 |              | YES                |
|                   |                                                       | 182TC     | 19-27  | 4        | 3/8" SAE, Zinc plated                          |                 |              | YES                |
| 100               | Priming/Vent Plug O-ring                              |           | 3/2-36 | ■        | EPDM, ø16.3 x 2.4mm                            | 00ID1288        |              | YES                |
|                   |                                                       |           | 3/2-36 | ■        | FKM, ø16.3 x 2.4mm                             | 00ID2231        |              | YES                |
| 100(a)            | Priming/Vent Plug O-ring (option)                     |           | 3/2-36 | ■        | FFKM, ø16.3 x 2.4mm                            | 96428162        |              | YES                |
|                   |                                                       |           | 3/2-36 | ■        | FKM, ø16.3 x 2.4mm                             | 96442869        |              | YES                |
| 102               | O-ring for Pos. 105b Back-to-Back                     |           | 3/2-36 | 1        | EPDM, ø18 x 2.5mm                              | 00ID2041        |              | YES                |
|                   |                                                       |           | 3/2-36 | 1        | FKM, ø17.86 x 2.62mm                           | 00ID2187        |              | YES                |
|                   | O-ring for Pos. 105b Back-to-Back (option)            |           | 3/2-36 | 1        | FFKM, ø17.86 x 2.62mm                          | 96440281        |              | No                 |
|                   |                                                       |           | 3/2-36 | 1        | FKM, ø17.86 x 2.62mm                           | 96472584        |              | No                 |
| 103               | Stationary Seal Ring for Pos. 105b Back-to-Back       |           | 3/2-36 | 1        | TC, 12mm                                       | 980190          |              | No                 |
|                   | Strny Seal Ring for Pos. 105b Back-to-Back (opt.)     |           | 3/2-36 | 1        | SiC, 12mm                                      | 980746          |              | YES                |
| 104               | Rotating Seal Ring for Pos. 105b Back-to-Back         |           | 3/2-36 | 1        | TC, 12mm                                       | 980163          |              | No                 |
|                   | Rotating Seal Ring for Pos. 105b Back-to-Back (opt.)  |           | 3/2-36 | 1        | SiC, 12mm                                      | 980733          |              | YES                |

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# Parts List & Kits **CRN1-H**

| Pos. No.          | Part Description                                   | Model | Stages | No. Used | Comments/Dimensions                             | B.O.M. Ref. No. | Material No. | Included in kits ? |
|-------------------|----------------------------------------------------|-------|--------|----------|-------------------------------------------------|-----------------|--------------|--------------------|
| <b>PARTS LIST</b> |                                                    |       |        |          |                                                 |                 |              |                    |
| 105(b)            | Shaft Seal HQBE                                    |       | 3/2-36 | ***      | SiC, Carbon with resin-impregnated, EPDM        | 96441879        |              | YES                |
|                   | Shaft Seal HQBV                                    |       | 3/2-36 | ***      | SiC, Carbon with resin-impregnated, FKM         | 96441880        |              | YES                |
|                   | Shaft Seal HQBK (option)                           |       | 3/2-36 | ***      | SiC, Carbon with resin-impregnated, FFKM        | 96489537        |              | YES                |
|                   | Shaft Seal HQQE                                    |       | 3/2-36 | ***      | SiC, SiC, EPDM                                  | 96441877        |              | YES                |
|                   | Shaft Seal HQQV                                    |       | 3/2-36 | ***      | SiC, SiC, FKM                                   | 96441878        |              | YES                |
|                   | Shaft Seal HQQF (option)                           |       | 3/2-36 | ***      | SiC, SiC, FXM                                   | 96472620        |              | YES                |
|                   | Shaft Seal HQQK (option)                           |       | 3/2-36 | ***      | SiC, SiC, FFKM                                  | 96464381        |              | YES                |
|                   | Shaft Seal HUBE                                    |       | 3/2-36 | ***      | TC, Carbon with resin-impregnated, EPDM         | 96441873        |              | YES                |
|                   | Shaft Seal HUBV                                    |       | 3/2-36 | ***      | TC, Carbon with resin-impregnated, FKM          | 96441874        |              | YES                |
|                   | Shaft Seal HUBF (option)                           |       | 3/2-36 | ***      | TC, Carbon with resin-impregnated, FXM          | 96481464        |              | YES                |
|                   | Shaft Seal HUBK (option)                           |       | 3/2-36 | ***      | TC, Carbon with resin-impregnated, FFKM         | 96481463        |              | YES                |
|                   | Shaft Seal HUUE                                    |       | 3/2-36 | ***      | TC, TC, EPDM                                    | 96441875        |              | YES                |
|                   | Shaft Seal HUUV                                    |       | 3/2-36 | ***      | TC, TC, FKM                                     | 96441876        |              | YES                |
|                   | Shaft Seal HUUF (option)                           |       | 3/2-36 | ***      | TC, TC, FXM                                     | 96475542        |              | YES                |
|                   | Shaft Seal HUUK (option)                           |       | 3/2-36 | ***      | TC, TC, FFKM                                    | 96467885        |              | YES                |
| 105b              | Shaft Seal/inboard for Back-to-Back OQQE           |       | 3/2-36 | 1        | SiC, SiC, EPDM                                  | 985200          |              | YES                |
|                   | Shaft Seal/inboard for Back-to-Back OQQV           |       | 3/2-36 | 1        | SiC, SiC, FKM                                   | 985760          |              | YES                |
|                   | Shaft Seal/inboard for Back-to-Back OUUE           |       | 3/2-36 | 1        | TC, TC, EPDM                                    | 985189          | 405145       | YES                |
|                   | Shaft Seal/inboard for Back-to-Back OUUV           |       | 3/2-36 | 1        | TC, TC, FKM                                     | 985190          | 405145       | YES                |
| 107               | O-ring for Pos. 105b Back-to-Back                  |       | 3/2-36 | 1        | EPDM, ø11.5 x 4.3mm                             | 00ID2040        |              | YES                |
|                   |                                                    |       | 3/2-36 | 1        | FKM, ø11.5 x 4.3mm                              | 00ID2186        |              | YES                |
|                   | O-ring for Pos. 105b Back-to-Back (option)         |       | 3/2-36 | 1        | FFKM, ø11.5 x 4.3mm                             | 96440282        |              | No                 |
|                   |                                                    |       | 3/2-36 | 1        | FXM, ø11.5 x 3.18mm                             | 96472618        |              | No                 |
| 108               | Spring for Pos. 105b Back-to-Back                  |       | 3/2-36 | 1        | 12mm                                            | 980195          |              | YES                |
| 109(a)            | O-ring for Shaft Seal Pos. 105                     |       | 3/2-36 | 1        | EPDM, ø21.3 x 3.0mm                             | 00ID1798        |              | YES                |
|                   |                                                    |       | 3/2-36 | 1        | FKM, ø21.2 x 3.0mm                              | 00ID2339        |              | YES                |
| 109b              | O-ring for Shaft Seal Pos. 105 (option)            |       | 3/2-36 | 1        | FXM, ø22 x 2.75mm                               | 96458111        |              | YES                |
|                   |                                                    |       | 3/2-36 | 1        | FFKM, ø23.47 x 2.62mm                           | 96464384        |              | YES                |
| 111               | Seal Driver (small) for Pos. 105b Back-to-Back     |       | 3/2-36 | 1        |                                                 | 980192          |              | YES                |
| 112               | Seal Driver (large) for Pos. 105b Back-to-Back     |       | 3/2-36 | 1        |                                                 | 980191          |              | YES                |
| 112a              | Seal Drv threaded for 112, Pos. 105b Back-to-Back  |       | 3/2-36 | 1        |                                                 | 400203          |              | YES                |
| 113               | Set Screw for 112a, for Pos. 105b Back-to-Back     |       | 3/2-36 | 1        | 3mm x M5 x 6mm                                  | 00ID7392        |              | YES                |
| 117               | Air Vent Pipe for 118                              |       | 3/2-36 | 1        | G1/2, 316SS, 60 x 43mm                          | 96525189        |              | YES                |
| 117a              | Counter Nut for Pipe 117                           |       | 3/2-36 | 1        | NV24, internal G1/2, 316SS                      | 96506709        |              | YES                |
| 118               | Air Vent                                           |       | 3/2-36 | 1        | Air vent type 1511-AV - 5/6430                  | 96427483        |              | YES                |
| 146               | Allen Bolt for 147/148, for Pos. 105b Back-to-Back |       | 3/2-36 | 1        | 2.5mm x M3 x 5mm                                | 96462639        |              | YES                |
| 147               | Stationary Seal Retainer - Pos. 105b Back-to-Back  |       | 3/2-36 | 1        | NV36, 316SS                                     | 96457354        |              | No                 |
| 148               | Seal Retainer Washer - Pos. 105b Back-to-Back      |       | 3/2-36 | 1        | 316SS, ø36.0 x ø21.6 x 5.0mm                    | 96457355        |              | No                 |
| 149               | Connecting Pipe for Cool Top®                      |       | 3/2-36 | 1        | NV36, 316SS, FXM & EPDM                         | 96460414        |              | No                 |
|                   |                                                    |       | 3/2-36 | 1        | NV36, 316SS, FXM & FKM                          | 96460415        |              | No                 |
| 149a              | Retainer for bushing                               |       | 3/2-36 | 1        | 316SS, ø22.0 x ø17.0 x 9mm                      | 96457639        |              | YES                |
| 149b              | Bushing                                            |       | 3/2-36 | 1        | Graflon®, ø21.2 x ø12.4 x 53mm                  | 96456297        |              | YES                |
| 149c              | Connecting Pipe less 109a&b and 149a&b             |       | 3/2-36 | 1        | NV36, 316SS                                     | 96456295        |              | YES                |
| 201               | Flange, Suction, Cast Iron                         |       | 3/2-17 | 1        | 1.5" 150#, 4x1/2"-13 UNC thread. flange, e-coat | 96922828        |              | No                 |
|                   |                                                    |       | 3/2-36 | 1        | 1.5" 300#, 4x3/4"-10 UNC thread. flange, e-coat | 96956145        |              | No                 |
|                   | Flange, Suction, Stainless Steel option for GI     |       | 3/2-17 | 1        | 1.5" 150#, 4x1/2"-13 UNC thread. flange         | 97644306        |              | No                 |
|                   |                                                    |       | 3/2-36 | 1        | 1.5" 300#, 4x3/4"-10 UNC threaded flange        | 97644307        |              | No                 |
| 201a              | Flange, Discharge, Cast Iron                       |       | 3/2-17 | 1        | 1" 150#, 4x1/2"-13 UNC thread. flange, e-coat   | 96922827        |              | No                 |
|                   |                                                    |       | 3/2-36 | 1        | 1" 300#, 4x5/8"-11 UNC thread. flange, e-coat   | 96956144        |              | No                 |
|                   | Flange, Discharge, Stainless Steel option for GI   |       | 3/2-17 | 1        | 1" 150#, 4x1/2"-13 UNC threaded flange          | 97644302        |              | No                 |
|                   |                                                    |       | 3/2-36 | 1        | 1" 300#, 4x3/4"-10 UNC threaded flange          | 97644304        |              | No                 |
| 203               | Retaining ring for 201, 1.5" flange                |       | 3/2-36 | 1        | Stainless, ø72.6 x 5                            | 96475395        |              | No                 |
| 203a              | Retaining ring for 201a, 1.0" flange               |       | 3/2-36 | 1        | Stainless, ø53.6 x 3.2                          | 96439718        |              | No                 |

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## Notes:

The first number is total number of impellers. An exception to this format is the CRN1-2H. **Example: a CRN1-2H is actually a CRN1-3/2H, it has 3 chambers and 2 impellers (de-staged by 1) - it uses a 3 stage shaft.**

- ^^^ 3/2 to 9 stage = # of stages less 2  
10 to 19 stage = # of stages less 3  
21 to 27 stage = # of stages less 4  
29 to 36 stage = # of stages less 5  
Exception: When de-staging pump by 2 impellers, replace top chamber Pos. 4 with Pos. 5a
- ^^^^ 3/2 to 9 stage = use 1  
10 to 19 stage = use 2  
21 to 27 stage = use 3  
29 to 36 stage = use 4
- \* Standard use 1. Back-to-Back or Tandem pump version use 3
- \*\* Standard use 1. Back-to-Back or Tandem pump version use 3
- \*\*\* 1 used in Hxxx (Standard), 2 used in Pxxx (Tandem) pump version
- ◆◆ Standard use 2. Back-to-Back or Tandem pump version use 3
- Standard use 2. Back-to-Back or Tandem pump version use 6
- 1\* Standard use 1. When de-staging pump by 2 impellers, replace top chamber Pos. 4 with an additional Pos. 5a

## Key to Symbols:

|      |       |                                                                                         |
|------|-------|-----------------------------------------------------------------------------------------|
| KITS | ..... | Recommended spare part                                                                  |
| Ø    | ..... | Diameter                                                                                |
| ANSI | ..... | American National Standards Institute                                                   |
| CPL  | ..... | Complete Assembly – these parts consist of more than one component                      |
| EPDM | ..... | Ethylene Propylene (also known as EPR and EPT) – an elastic substance similar to rubber |
| FFKM | ..... | Kalrez Elastomer made by DuPont                                                         |
| FKM  | ..... | Fluoro Elastomer (generic for Viton)                                                    |
| FXM  | ..... | Fluoraz Elastomer made by Greene Tweed                                                  |
| M    | ..... | International standard thread size designation (thread diameter in mm)                  |
| mm   | ..... | Millimeter                                                                              |
| MG   | ..... | Identifies Grundfos motor type/size                                                     |
| N    | ..... | Stainless                                                                               |
| NBR  | ..... | Buna - N (also known as Nitrile) – an elastic substance similar to rubber               |
| NEMA | ..... | National Electrical Manufacturers Association                                           |
| PTFE | ..... | Teflon                                                                                  |
| SiC  | ..... | Silicon Carbide                                                                         |
| TC   | ..... | Tungsten Carbide                                                                        |
| UNC  | ..... | Unified National Coarse – a standard for threads on bolts                               |

# Spare Part Kits CRN1-H

## Spare Part Kits

Since certain pump parts can be expected to exhibit wear at the same time as related pump parts, they have been grouped into the following kits for your convenience. The numbers indicate the quantity of the part within each kit. Please order these kits using the kit material number at the top of the columns.

| CR(I, N)15, 1, & 3 SiC Bearing |                                              |                  |                           |    |    |    |
|--------------------------------|----------------------------------------------|------------------|---------------------------|----|----|----|
| WEAR PARTS KIT 2-9             |                                              | Kit No. 96455095 |                           |    |    |    |
| WEAR PARTS KIT 10-19           |                                              | Kit No. 96455092 |                           |    |    |    |
| WEAR PARTS KIT 20-27           |                                              | Kit No. 96455093 |                           |    |    |    |
| WEAR PARTS KIT 28-36           |                                              | Kit No. 96455094 |                           |    |    |    |
| Pos. No.                       | Description                                  | Material No.     | Qty. Included in each Kit |    |    |    |
| 4a                             | Chamber N Cpl. w/Pos.45 & 65 & SiC Bearing   | 96439476         | 1                         | 2  | 3  | 4  |
| 39                             | Gasket for Oval Flange, 95 x 55 x ø35 x 2mm  | 400189           | 2                         | 2  | 2  | 2  |
| 45                             | Neck Ring, ø41.3 x ø30.6 x .75mm, PTFE       | 400003           | 8                         | 17 | 24 | 32 |
| 47a                            | Bearing Ring/Spacer, SiC 150, 13mm           | 96437488         | 1                         | 2  | 3  | 4  |
| 64a                            | Spacing Pipe, ø15.85 x ø12.85 x 4.5mm        | 96440292         | 1                         | 2  | 3  | 4  |
| 64c                            | Clamp, Splined, ø15 x ø13.10 x ø10.9 x 13mm  | 96439668         | 1                         | 1  | 1  | 1  |
| 65                             | Neck Ring Retainer, N, ø43.5 x ø34.0 x 3.6mm | 96438746         | 8                         | 17 | 24 | 32 |
| 66                             | Lock Washer Set of 2, ø13.5 x ø8.2 x 2.6mm   | 96417297         | 1                         | 1  | 1  | 1  |
| 67                             | Lock Nut, 13mm x M8                          | 00ID2061         | 1                         | 1  | 1  | 1  |

| CR(I, N)15, 1, & 3 Graflon Bearing |                                              |                  |                           |    |    |    |
|------------------------------------|----------------------------------------------|------------------|---------------------------|----|----|----|
| WEAR PARTS KIT 2-9                 |                                              | Kit No. 96460140 |                           |    |    |    |
| WEAR PARTS KIT 10-19               |                                              | Kit No. 96455110 |                           |    |    |    |
| WEAR PARTS KIT 20-27               |                                              | Kit No. 96455111 |                           |    |    |    |
| WEAR PARTS KIT 28-36               |                                              | Kit No. 96455112 |                           |    |    |    |
| Pos. No.                           | Description                                  | Material No.     | Qty. Included in each Kit |    |    |    |
| 4a                                 | Chamber N Cpl. w/Pos.45 & 65 & Graflon Brg.  | 96440615         | 1                         | 2  | 3  | 4  |
| 39                                 | Gasket for Oval Flange, 95 x 55 x ø35 x 2mm  | 400189           | 2                         | 2  | 2  | 2  |
| 45                                 | Neck Ring, ø41.3 x ø30.6 x .75mm, PTFE       | 400003           | 8                         | 17 | 24 | 32 |
| 47a                                | Bearing Ring/Spacer, TC, 9.7mm               | 400041           | 1                         | 2  | 3  | 4  |
| 64a                                | Spacing Pipe, ø15.85 x ø12.85 x 7.8mm        | 400016           | 1                         | 2  | 3  | 4  |
| 64c                                | Clamp, Splined, ø15 x ø13.10 x ø10.9 x 13mm  | 96439668         | 1                         | 1  | 1  | 1  |
| 65                                 | Neck Ring Retainer, N, ø43.5 x ø34.0 x 3.6mm | 96438746         | 8                         | 17 | 24 | 32 |
| 66                                 | Lock Washer Set of 2, ø13.5 x ø8.2 x 2.6mm   | 96417297         | 1                         | 1  | 1  | 1  |
| 67                                 | Lock Nut, 13mm x M8                          | 00ID2061         | 1                         | 1  | 1  | 1  |

| STANDARD SHAFT SEAL KIT, BALANCED CARTRIDGE           |                                      |                  |                           |   |   |   |   |   |   |
|-------------------------------------------------------|--------------------------------------|------------------|---------------------------|---|---|---|---|---|---|
| (Maximum allowed working PSI is 435)                  |                                      | Kit No. 96455088 |                           |   |   |   |   |   |   |
| (Tandem Seal option Pumps require 2 of each Seal Kit) |                                      | Kit No. 96491375 |                           |   |   |   |   |   |   |
|                                                       |                                      | Kit No. 96455089 |                           |   |   |   |   |   |   |
|                                                       |                                      | Kit No. 96455086 |                           |   |   |   |   |   |   |
|                                                       |                                      | Kit No. 96533327 |                           |   |   |   |   |   |   |
|                                                       |                                      | Kit No. 96533326 |                           |   |   |   |   |   |   |
|                                                       |                                      | Kit No. 96455087 |                           |   |   |   |   |   |   |
| Pos. No.                                              | Description                          | Material No.     | Qty. Included in each Kit |   |   |   |   |   |   |
| 105                                                   | HQBE                                 | 96441879         | 1                         |   |   |   |   |   |   |
|                                                       | HQBK                                 | 96489537         |                           | 1 |   |   |   |   |   |
|                                                       | HQBV                                 | 96441880         |                           |   | 1 |   |   |   |   |
|                                                       | HQQE                                 | 96441877         |                           |   |   | 1 |   |   |   |
|                                                       | HQQF                                 | 96472620         |                           |   |   |   | 1 |   |   |
|                                                       | HQQK                                 | 96498109         |                           |   |   |   |   | 1 |   |
|                                                       | HQQV                                 | 96441878         |                           |   |   |   |   |   | 1 |
| N/A                                                   | Grinding Device Tool for Emery Cloth | 370711           | 1                         | 1 | 1 | 1 | 1 | 1 | 1 |
| N/A                                                   | Emery Cloth                          | 370712           | 1                         | 1 | 1 | 1 | 1 | 1 | 1 |

| OPTIONAL SHAFT SEAL KIT, BALANCED CARTRIDGE           |                                      |                  |                           |   |   |   |   |   |   |
|-------------------------------------------------------|--------------------------------------|------------------|---------------------------|---|---|---|---|---|---|
| (Maximum allowed working PSI is 435)                  |                                      | Kit No. 96455082 |                           |   |   |   |   |   |   |
| (Tandem Seal option Pumps require 2 of each Seal Kit) |                                      | Kit No. 96533323 |                           |   |   |   |   |   |   |
|                                                       |                                      | Kit No. 96533322 |                           |   |   |   |   |   |   |
|                                                       |                                      | Kit No. 96455083 |                           |   |   |   |   |   |   |
|                                                       |                                      | Kit No. 96455084 |                           |   |   |   |   |   |   |
|                                                       |                                      | Kit No. 96533325 |                           |   |   |   |   |   |   |
|                                                       |                                      | Kit No. 96533324 |                           |   |   |   |   |   |   |
|                                                       |                                      | Kit No. 96455085 |                           |   |   |   |   |   |   |
| Pos. No.                                              | Description                          | Material No.     | Qty. Included in each Kit |   |   |   |   |   |   |
| 105                                                   | HUBE                                 | 96441873         | 1                         |   |   |   |   |   |   |
|                                                       | HUBF                                 | 96481464         |                           | 1 |   |   |   |   |   |
|                                                       | HUBK                                 | 96481463         |                           |   | 1 |   |   |   |   |
|                                                       | HUBV                                 | 96441874         |                           |   |   | 1 |   |   |   |
|                                                       | HUUE                                 | 96441875         |                           |   |   |   | 1 |   |   |
|                                                       | HUUF                                 | 96475542         |                           |   |   |   |   | 1 |   |
|                                                       | HUUK                                 | 96498108         |                           |   |   |   |   |   | 1 |
|                                                       | HUUV                                 | 96441876         |                           |   |   |   |   |   | 1 |
| N/A                                                   | Grinding Device Tool for Emery Cloth | 370711           | 1                         | 1 | 1 | 1 | 1 | 1 | 1 |
| N/A                                                   | Emery Cloth                          | 370712           | 1                         | 1 | 1 | 1 | 1 | 1 | 1 |

| STACK KITS  |              |
|-------------|--------------|
| Model       | Material No. |
| CRN1-3/2    | 96453507     |
| CRN1-3      | 96453508     |
| CRN1-4      | 96453509     |
| CRN1-5      | 96453510     |
| CRN1-6      | 96453511     |
| CRN1-7      | 96453512     |
| CRN1-8      | 96453513     |
| CRN1-9      | 96453514     |
| CRN1-10     | 96453515     |
| CRN1-11     | 96453516     |
| CRN1-12     | 96453517     |
| CRN1-13     | 96453518     |
| CRN1-15     | 96453519     |
| CRN1-17     | 96453520     |
| CRN1-19     | 96453521     |
| CRN1-21     | 96453522     |
| CRN1-23     | 96453523     |
| CRN1-25     | 96453524     |
| CRN1-27     | 96453525     |
| *** CRN1-30 | 96453526     |
| *** CRN1-33 | 96453527     |
| *** CRN1-36 | 96453528     |

\*\*\*For 4 pole & 50 Hz operation only.

**Spare Part Kits** (continued)

| INBOARD SHAFT SEAL & Gasket KIT, Back to Back OQQE                                     |                                                    | Kit No.      | 96533360                  |   |        |   |
|----------------------------------------------------------------------------------------|----------------------------------------------------|--------------|---------------------------|---|--------|---|
| INBOARD SHAFT SEAL & Gasket KIT, Back to Back OQQV                                     |                                                    | Kit No.      | 96533361                  |   |        |   |
| INBOARD SHAFT SEAL & Gasket KIT, Back to Back OQQV                                     |                                                    | Kit No.      | 96989183                  |   |        |   |
| INBOARD SHAFT SEAL & Gasket KIT, Back to Back OQQK                                     |                                                    | Kit No.      | 96536168                  |   |        |   |
| INBOARD SHAFT SEAL & Gasket KIT, Back to Back OUUE/V                                   |                                                    | Kit No.      |                           |   | 405145 |   |
| (An HQQx or HUUX seal kit must also be used for respectively to complete seal repairs) |                                                    |              |                           |   |        |   |
| Pos. No.                                                                               | Description                                        | Material No. | Qty. Included in each Kit |   |        |   |
| 37                                                                                     | Sleeve O-ring, EPDM, Ø137.5 x 3.3mm                | 96438743     | 3                         |   |        |   |
|                                                                                        | Sleeve O-ring, FKM, Ø137.5 x 3.3mm                 | 96438744     |                           | 3 |        |   |
| 38, 100(a)                                                                             | Drain Plug O-ring, EPDM, Ø16.3 x 2.4mm             | 00ID1288     | 7                         |   |        |   |
|                                                                                        | Drain Plug O-ring, FKM, Ø16.3 x 2.4mm              | 00ID2231     |                           | 7 |        |   |
| 102                                                                                    | O-ring, EPDM, Ø18 x 2.5mm                          | 00ID2041     | 1                         |   |        | 1 |
|                                                                                        | O-ring, FKM, Ø17.86 x 2.62mm                       | 00ID2187     |                           | 1 | 1      | 1 |
|                                                                                        | O-ring, FFKM, Ø17.86 x 2.62mm                      | 96440281     |                           |   | 1      |   |
| 103                                                                                    | Stationary Seal Ring, SiC, 12mm                    | 980746       | 1                         |   |        |   |
|                                                                                        | Stationary Seal Ring, TC, 12mm                     | 980190       |                           |   |        | 1 |
| 104                                                                                    | Rotating Seal Ring, SiC, 12mm                      | 980733       | 1                         | 1 | 1      | 1 |
|                                                                                        | Rotating Seal Ring, TC, 12mm                       | 989163       |                           |   |        | 1 |
| 107                                                                                    | O-ring, EPDM, Ø11.5 x 4.3mm                        | 00ID2040     | 1                         |   |        | 1 |
|                                                                                        | O-ring, FKM, Ø11.5 x 4.3mm                         | 00ID2186     |                           | 1 | 1      | 1 |
|                                                                                        | O-ring, FFKM, Ø11.5 x 4.3mm                        | 96440282     |                           |   | 1      |   |
| 108                                                                                    | Spring, 12mm                                       | 980195       | 1                         | 1 | 1      | 1 |
| 109a                                                                                   | O-ring, EPDM, Ø21.3 x 3.0mm                        | 00ID1798     | 1                         |   |        |   |
|                                                                                        | O-ring, FKM, Ø21.2 x 3.0mm                         | 00ID2339     |                           | 1 | 1      |   |
|                                                                                        | O-ring, FFKM, Ø23.47 x 2.62mm                      | 96464384     |                           |   | 1      |   |
| 111                                                                                    | Driver for pos.104                                 | 980192       | 1                         | 1 | 1      | 1 |
| 112                                                                                    | Driver for pos.111                                 | 980191       | 1                         | 1 | 1      | 1 |
| 112a                                                                                   | Driver for pos.112                                 | 400203       | 1                         | 1 | 1      | 1 |
| 113                                                                                    | Set Screw for pos.112a                             | 00ID7392     | 2                         | 2 | 2      | 2 |
| 146                                                                                    | Allen Bolt for pos.147 & 148, 2.5mm x M3 x 5mm     | 96462639     | 3                         | 3 | 3      | 3 |
| 147                                                                                    | Stationary Seal Retainer - NV36, 316SS             | 96457354     |                           |   | 1      | 1 |
| 148                                                                                    | Seal Retainer Washer -316SS, Ø36.0 x Ø21.6 x 5.0mm | 96457355     |                           |   | 1      | 1 |
| N/A                                                                                    | Grinding Device Tool for Emery Cloth               | 370711       |                           |   | 1      | 1 |
| N/A                                                                                    | Emery Cloth                                        | 370712       |                           |   | 1      | 1 |

| GASKET KIT (EPDM)                          |                                                   | Kit No.      | 96455090                  |   |   |   |   |   |   |
|--------------------------------------------|---------------------------------------------------|--------------|---------------------------|---|---|---|---|---|---|
| GASKET KIT (FKM)                           |                                                   | Kit No.      | 96455091                  |   |   |   |   |   |   |
| GASKET KIT (FKM)                           |                                                   | Kit No.      | 96463944                  |   |   |   |   |   |   |
| GASKET KIT (FFKM)                          |                                                   | Kit No.      | 96533328                  |   |   |   |   |   |   |
| GASKET KIT (EPDM)-Double Seal option.      |                                                   | Kit No.      | 96533362                  |   |   |   |   |   |   |
| GASKET KIT (FKM)-Double Seal option.       |                                                   | Kit No.      | 96533363                  |   |   |   |   |   |   |
| GASKET KIT (FFKM)-Double Seal option.      |                                                   | Kit No.      | 96533364                  |   |   |   |   |   |   |
| GASKET KIT (FKM, & EPDM) - Cool-Top option |                                                   | Kit No.      | 96533329                  |   |   |   |   |   |   |
| Pos. No.                                   | Description                                       | Material No. | Qty. Included in each Kit |   |   |   |   |   |   |
| 37                                         | Sleeve O-ring, EPDM, Ø137.5 x 3.3mm               | 96438743     | 2                         |   |   |   | 3 |   | 1 |
|                                            | Sleeve O-ring, FKM, Ø137.5 x 3.3mm                | 96438744     |                           | 2 |   |   |   | 3 |   |
|                                            | Sleeve O-ring, FXM, Ø137.5 x 3.3mm                | 96458109     |                           |   | 2 |   |   |   | 2 |
| 38, 100(a)                                 | Sleeve O-ring, FFKM, Ø136.12 x 3.53mm             | 96466718     |                           |   |   | 2 |   | 3 |   |
|                                            | Drain Plug O-ring, EPDM, Ø16.3 x 2.4mm            | 00ID1288     | 3                         |   |   |   |   |   | 4 |
|                                            | Drain Plug O-ring, FKM, Ø16.3 x 2.4mm             | 00ID2231     |                           | 3 |   |   |   | 7 |   |
| 38, 100a                                   | Drain Plug O-ring, FXM, Ø16.3 x 2.4mm             | 96442869     |                           |   | 3 |   |   |   | 3 |
|                                            | Drain Plug O-ring, FFKM, Ø16.3 x 2.4mm            | 96428162     |                           |   |   | 3 |   |   |   |
|                                            | O-ring for Pos.105(b) &149, EPDM, Ø21.3 x 3.0mm   | 00ID1798     | 1                         |   |   |   | 1 |   |   |
| 109(a)                                     | O-ring for Pos.105(b) &149, FKM, Ø21.2 x 3.0mm    | 00ID2339     |                           | 1 |   |   |   | 1 |   |
|                                            | O-ring for Pos.105(b) &149, FXM, Ø22.0 x 2.75mm   | 96458111     |                           |   | 1 |   |   |   | 2 |
|                                            | O-ring for Pos.105(b) &149, FFKM, Ø23.47 x 2.62mm | 96464384     |                           |   |   | 1 |   | 2 |   |

Add to above standard gaskets to complete desired CRH, CRNH model

| Kit, O-ring EPDM CRN-H1s to 5 |                                | Kit No.      | 97683277                  |   |          |   |
|-------------------------------|--------------------------------|--------------|---------------------------|---|----------|---|
| Kit, O-ring FKM CRN-H1s to 5  |                                | Kit No.      | 97683278                  |   |          |   |
| Kit, O-ring FXM CRN-H1s to 5  |                                | Kit No.      |                           |   | 97683279 |   |
| Kit, O-ring FFKM CRN-H1s to 5 |                                | Kit No.      |                           |   | 97683280 |   |
| Pos. No.                      | Description                    | Material No. | Qty. Included in each Kit |   |          |   |
| 72a                           | O-ring EPDM ø145.6x3.5mm 2-256 | 97644314     | 1                         |   |          |   |
|                               | O-ring FKM ø145.6x3.5mm 2-256  | 97672715     |                           | 1 |          |   |
|                               | O-ring FXM ø145.6x3.5 2-256    | 97672716     |                           |   | 1        |   |
|                               | O-ring FFKM ø145.6x3.5mm 2-256 | 97672717     |                           |   |          | 1 |

| NEMA COUPLING KIT |                                            |              |                           |        |   |
|-------------------|--------------------------------------------|--------------|---------------------------|--------|---|
| ø15.8/ø12         |                                            | Kit No.      | 415314                    |        |   |
| ø28.5/ø12         |                                            | Kit No.      |                           | 415315 |   |
| ø34.9/ø12         |                                            | Kit No.      | 96478700                  |        |   |
| Pos. No.          | Description                                | Material No. | Qty. Included in each Kit |        |   |
| 9                 | Allen Screw, M6 x 20mm, Delta Seal         | 00ID7899     | 4                         |        |   |
|                   | Allen Screw, M8 x 25mm, Delta Seal         | 00ID7900     |                           | 4      | 4 |
|                   | Allen Screw, M10 x 25mm, Delta Seal        | 00ID7901     |                           |        |   |
| 10                | Shaft Pin, ø5 x 26mm, Stainless            | 310192       | 1                         | 1      | 1 |
| 10a               | Coupling Half, 56C, 1/3 - 2HP. ø15.8 / ø12 | 410108       | 2                         |        |   |
|                   | Coupling Half, 182/184TC, 3-5HP. ø28.5/ø12 | 410109       |                           | 2      |   |
|                   | Coupling Half. 213TC. 7.5-10HP. ø34.9/ø12  | 96472175     |                           |        | 2 |

# Spare Part Kits • Accessories **CRN1-H**

## Spare Part Kits (continued)

| COUPLING GUARD KIT     |                                            |                  |                           |   |
|------------------------|--------------------------------------------|------------------|---------------------------|---|
| NEMA 56C, 1/3-2HP      |                                            | Kit No. 96505131 |                           |   |
| NEMA 182-215TC, 3-10HP |                                            | Kit No. 96505132 |                           |   |
| Pos. No.               | Description                                | Material No.     | Qty. Included in each Kit |   |
| 7                      | Coupling Guard, W=127mm x H=90.5mm         | 96438137         | 2                         |   |
|                        | Coupling Guard, W=157mm x H=171mm          | 96438138         |                           | 2 |
| 7a                     | Screw comb.slot torx/straight slot 4 x 8mm | 96488481         | 4                         | 4 |

| Air Vent Kit - Horizontal Units |                                           |                  |                           |   |
|---------------------------------|-------------------------------------------|------------------|---------------------------|---|
| CR-H, CRN-H15 to 20             |                                           | Kit No. 91136720 |                           |   |
| Pos. No.                        | Description                               | Material No.     | Qty. Included in each Kit |   |
| 117                             | Air Vent Pipe, short for 118, G1/2, 60x43 | 96525189         |                           | 1 |
| 117a                            | Counter Nut for Pipe 117, G1/2            | 96506709         |                           | 2 |
| 118                             | Air vent type 1511-AV - 5/6430            | 96427483         |                           | 1 |

| Connecting Pipe for Cool Top (EPDM, FKM & FXM) |                                                  |                  |                           |   |
|------------------------------------------------|--------------------------------------------------|------------------|---------------------------|---|
|                                                |                                                  | Kit No. 96578704 |                           |   |
| Pos. No.                                       | Description                                      | Material No.     | Qty. Included in each Kit |   |
| 109a                                           | O-ring for Pos.105(b) &149, EPDM, Ø21.3 x 3.0mm  | 00ID1798         |                           | 1 |
|                                                | O-ring for Pos.105(b) &149, FKM, Ø21.2 x 3.0mm   | 00ID2339         |                           | 1 |
| 109b                                           | O-ring for Pos.105(b) &149, FXM, Ø22.0 x 2.75mm  | 96458111         |                           | 1 |
| 149a                                           | Retainer for bushing, 316SS, Ø22.0 x Ø17.0 x 9mm | 96457639         |                           | 1 |
| 149b                                           | Bushing, Graflon®, Ø21.2 x Ø12.4 x 53mm          | 96456297         |                           | 1 |
| 149c                                           | Connecting pipe, NV36, 316SS                     | 96456295         |                           | 1 |

## Accessories

| ANSI COMPANION FLANGES FOR CR-H, CRN-H15 to 20 1-1/2" and 1" Threaded Stainless, 150 Lb. Class |                                           |                  |                           |   |
|------------------------------------------------------------------------------------------------|-------------------------------------------|------------------|---------------------------|---|
|                                                                                                |                                           | Kit No. 97698645 |                           |   |
| Pos. No.                                                                                       | Description                               | Material No.     | Qty. Included in each Kit |   |
| N/A                                                                                            | Hex Head Cap Screw/Bolt 1/2"-13X 2" 316SS | 97743748         |                           | 8 |
| N/A                                                                                            | Flange ANSI #150 1.5" NPT 316SS           | 96983498         |                           | 1 |
| N/A                                                                                            | Flange ANSI #150 1" NPT 316SS             | 96983497         |                           | 1 |
| N/A                                                                                            | Gasket 1 1/2" Full Face 150 Lb. ANSI      | 97694409         |                           | 1 |
| N/A                                                                                            | Gasket 1" Full Face 150 Lb. ANSI          | 97692916         |                           | 1 |

| ANSI COMPANION FLANGES FOR SMALL CR 1-1/2" and 1" Threaded Stainless, 300 Lb. Class |                                               |                  |                           |   |
|-------------------------------------------------------------------------------------|-----------------------------------------------|------------------|---------------------------|---|
|                                                                                     |                                               | Kit No. 97698646 |                           |   |
| Pos. No.                                                                            | Description                                   | Material No.     | Qty. Included in each Kit |   |
| N/A                                                                                 | Hex Head Cap Screw/Bolt 3/4"-10 X 2.5" 316SS  | 91143035         |                           | 4 |
| N/A                                                                                 | Hex Head Cap Screw/Bolt 5/8"-11 X 2.25" 316SS | 91143029         |                           | 4 |
| N/A                                                                                 | Flange ANSI #300 1.5" NPT 316SS               | 96983496         |                           | 1 |
| N/A                                                                                 | Flange ANSI #300 1"NPT 316SS                  | 96983495         |                           | 1 |
| N/A                                                                                 | Gasket 1 1/2" Full Face 300 Lb. ANSI          | 97694408         |                           | 1 |
| N/A                                                                                 | Gasket 1" Full Face 300 Lb. ANSI              | 97694407         |                           | 1 |

| Baseplate Kit |                                                            |                  |                           |   |
|---------------|------------------------------------------------------------|------------------|---------------------------|---|
| 139           | 56C for GA                                                 | Kit No. 97534517 |                           |   |
|               |                                                            | Kit No. 97534518 |                           |   |
| XLBP1         | 182TC for GA                                               | Kit No. 97534573 |                           |   |
|               |                                                            | Kit No. 97534574 |                           |   |
| Pos. No.      | Description                                                | Material No.     | Qty. Included in each Kit |   |
| 90            | Baseplate Cpl. 139, L=991" x W=305" x H=106.5"             | 96956336         | 1                         | 1 |
|               | Baseplate Cpl. XLBP1, L=1500" x W=305" x H=106.5"          | 96956376         |                           | 1 |
| N/A           | Slider & fastners for 56C(consists of slider & hardware)   | 96983855         | 1                         | 1 |
| N/A           | Slider & fastner for 182TC (consists of slider & hardware) | 96983858         | 1                         | 1 |
| N/A           | Hardware Kit -96983855/68/78(cont. pos.56f, g, 90a,d& f)** | 97501470         | 1                         | 1 |
| N/A           | Hardware Kit -96983858 (cont. pos.56f & g, 90a, d & f)**   | 97501481         | 1                         | 1 |
| 56f           | Bolt, Hex Head 1/2 -13 UNC x 1" SAE 5, Zinc plated         | N/A              | 2                         | 2 |
| 56g           | Washer, 1/2" SAE, Zinc plated                              | N/A              | 2                         | 2 |
| 90a           | Bolt, Hex Head 5/16 -18 UNC x .75" SAE 5, Zinc plated      | N/A              | 4                         | 4 |
|               | Bolt, Hex Head 3/8 -16 UNC x .5" SAE 5, Zinc plated        | N/A              | 4                         | 4 |
| 90b           | Slider, GA/B/C 56C/139BP, L=204" x H=45.5" x W=25.4"       | 96956339         | 2                         | 2 |
|               | Slider, GA/B/C 182TC/139 BP, L=230" x H=23" x W=25.4"      | 96956338         | 2                         | 2 |
| 90d           | Bolt, Hex Head 1/4 -20 UNC x 1" SAE 5, Zinc plated         | N/A              | 4                         | 4 |
|               | Bolt, Hex Head 1/4 -20 UNC x 1.75" SAE 5, Zinc plated      | N/A              | 4                         | 4 |
| 90f           | Washer, 5/16" SAE, Zinc plated                             | N/A              | 4                         | 4 |
|               | Washer, 3/8" SAE, Zinc plated                              | N/A              | 4                         | 4 |

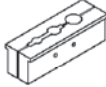
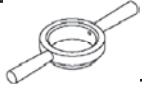
\* Values in mm, Length (L) is +/- 2mm, Height (H) is +/- 1mm, Width (W). \*\* Hardware kits 97501470 and 81 are also available for sale.

| Baseplate Kit |                                                            |                  |                           |   |
|---------------|------------------------------------------------------------|------------------|---------------------------|---|
| 148           | 213TC for GA                                               | Kit No. 97534520 |                           |   |
| XLBP2         | 213TC for GA                                               | Kit No. 97573875 |                           |   |
| Pos. No.      | Description                                                | Material No.     | Qty. Included in each Kit |   |
| 90            | Baseplate Cpl. 148, L=1219" x W=381" x H=107.9"            | 96956346         | 1                         |   |
|               | Baseplate Cpl. XLBP2, L=1777.8" x W=381" x H=107.9"        | 96956377         |                           | 1 |
| N/A           | Slider & fastners for 213TC(consists of slider & hardware) | 96983859         | 1                         | 1 |
| N/A           | Hardware Kit -96983859(consists of pos.56f, g, 90a,d& f)** | 97501482         | 1                         | 1 |
| 56f           | Bolt, Hex Head 1/2 -13 UNC x 1.25" SAE 5, Zinc plated      | N/A              | 2                         | 2 |
| 56g           | Washer, 1/2" SAE, Zinc plated                              | N/A              | 2                         | 2 |
| 90a           | Bolt, Hex Head 3/8 -16 UNC x 5/8" SAE 5, Zinc plated       | N/A              | 4                         | 4 |
| 90b           | Slider, GA/B/C 213TC/148BP, L=252" x H=20" x W=25.4"       | 96956347         | 2                         | 2 |
| 90d           | Bolt, Hex Head 1/4 -20 UNC x 1.75" SAE 5, Zinc plated      | N/A              | 4                         | 4 |
| 90f           | Washer, 3/8" SAE, Zinc plated                              | N/A              | 4                         | 4 |

\* Values in mm, Length (L) is +/- 2mm, Height (H) is +/- 1mm, Width (W). \*\* Hardware kits 97501482 is also available for sale.

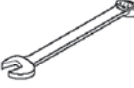
## Special Tools

Tools not generally available from normal sources.

| Mat. No. | Description and Use                                                                                                           |                                                                                     |
|----------|-------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| 00SV0040 | <b>Shaft Holder for Dismantling/Assembly</b><br>Used to hold and protect the shaft during dismantling and assembly.           |  |
| 00SV2007 | <b>Tubular Box Spanner for Shaft Seal 36.1 mm</b><br>Used to install and remove the shaft seal.<br>Fits a 1/2" drive ratchet. |    |
| 00SV0239 | <b>Puller for Neck Ring</b><br>Used to remove the Neck Ring from Chamber.                                                     |  |
| 00SV2014 | <b>Circlip Pliers for Flange Lock Ring</b><br>Used to remove the Lock Ring for the Flange.                                    |    |
| 00SV2066 | <b>Tool for Outer Sleeve</b><br>Used to press sleeve into base. (optional)                                                    |  |
| 00SV2011 | <b>Bit Holder</b><br>Used with Bits Kit, 1/4"                                                                                 |    |
| 00SV2010 | <b>Bits Kit</b><br>NV 5 mm for M6, 1/4"<br>NV 6 mm for M8, 1/4"<br>NV 8 mm for M10, 1/4"                                      |   |
| 00SV2012 | <b>Hexagon Socket Bit</b><br>Used for Shaft Seal<br>NV 2.5 mm for M5, 1/4"                                                    |   |

## Standard Tools

In addition to being available from Grundfos, comparable tools can be purchased through normal sources.

| Mat. No.                                                 | Description and Use                                                                                                                                |                                                                                       |
|----------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| 00SV0083<br>00SV0055<br>00SV0056<br>00SV0054<br>00SV0122 | <b>Wrenches</b><br>Used to tighten various nuts.<br>NV 10 mm for M6<br>NV 13 mm for M8<br>NV 17 mm for M10<br>NV 19 mm for M12<br>NV 24 mm for M16 |    |
| 00SV0292<br>00SV0269<br>00SV0400                         | <b>Torque Wrench</b><br>Used to torque various screws.<br>4-20 Nm, 9 x 12<br>20-100 Nm, 9 x 12<br>40-200 Nm, 14x18                                 |   |
| 00SV0438                                                 | <b>Torque Screwdriver</b><br>Used to tighten various nuts.<br>1-6 Nm, 1/4"                                                                         |    |
| 00SV0295                                                 | <b>Ratchet Spanner for all Adapters</b><br>9 mm x 12 mm, 1/2"                                                                                      |  |
| 00SV0296<br>00SV0297<br>00SV0298                         | <b>Socket Spanner with Inside Hex</b><br>NV 5 mm for M6, 1/2" x 1/2"<br>NV 6 mm for M8, 1/2" x 1/2"<br>NV 8 mm for M10, 1/2" x 1/2"                |    |
| 00SV0310<br>00SV0294<br>00SV0270<br>00SV0271<br>00SV0524 | <b>Ring Spanner</b><br>NV 10 mm for M6<br>NV 13 mm for M8<br>NV 17 mm for M10<br>NV 19 mm for M12<br>NV 24 mm for M16                              |    |
| 00SV2013                                                 | <b>Socket Spanner</b><br>NV 13 mm for M8, 9 x 12                                                                                                   |    |

be think innovate

Being responsible is our foundation  
Thinking ahead makes it possible  
Innovation is the essence



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