

**BALDOR® • RELIANCE** 

**Product Information Packet**

**VECP2334T**

**20HP, 1770RPM, 3PH, 60HZ, 256TC, 0960M, TEFC, F**

Part Detail							
Revision:	C	Status:	PRD/A	Change #:		Proprietary:	No
Type:	AC	Elec. Spec:	09WGT459	CD Diagram:	CD0180	Mfg Plant:	
Mech. Spec:	09H181	Layout:	09LYH181	Poles:	04	Created Date:	11-27-2017
Base:	N	Eff. Date:	02-27-2018	Leads:	9#10		

Specs			
Catalog Number:	VECP2334T	Heater Indicator:	No Heater
Enclosure:	TEFC	Insulation Class:	F
Frame:	256TC	Inverter Code:	Inverter Duty
Frame Material:	Iron	KVA Code:	J
Output @ Frequency:	20.000 HP @ 60 HZ	Lifting Lugs:	Standard Lifting Lugs
Synchronous Speed @ Frequency:	1800 RPM @ 60 HZ	Locked Bearing Indicator:	Locked Bearing
Voltage @ Frequency:	460.0 V @ 60 HZ	Motor Lead Quantity/Wire Size:	9 @ 10 AWG
	230.0 V @ 60 HZ	Motor Lead Exit:	Ko Box
XP Class and Group:	None	Motor Lead Termination:	Flying Leads
XP Division:	Not Applicable	Motor Type:	0960M
Agency Approvals:	UR	Mounting Arrangement:	F1
	CSA EEV	Power Factor:	83
	CSA	Product Family:	Super-E Chemical Processing
Auxillary Box:	No Auxillary Box	Pulley End Bearing Type:	Ball
Auxillary Box Lead Termination:	None	Pulley Face Code:	C-Face
Base Indicator:	No Mounting	Pulley Shaft Indicator:	Standard
Bearing Grease Type:	Polyrex EM (-20F +300F)	Rodent Screen:	None
Blower:	None	Shaft Extension Location:	Pulley End

<b>Constant Torque Speed Range:</b>	1.0	<b>Shaft Ground Indicator:</b>	No Shaft Grounding
<b>Current @ Voltage:</b>	24.000 A @ 460.0 V	<b>Shaft Rotation:</b>	Reversible
	48.000 A @ 230.0 V	<b>Shaft Slinger Indicator:</b>	Shaft Slinger
	52.000 A @ 208.0 V	<b>Speed Code:</b>	Single Speed
<b>Design Code:</b>	A	<b>Motor Standards:</b>	NEMA
<b>Drip Cover:</b>	Drip Cover	<b>Starting Method:</b>	Direct on line
<b>Duty Rating:</b>	CONT	<b>Thermal Device - Bearing:</b>	NONE (OLD)
<b>Electrically Isolated Bearing:</b>	Not Electrically Isolated	<b>Thermal Device - Winding:</b>	None
<b>Feedback Device:</b>	NO FEEDBACK	<b>Vibration Sensor Indicator:</b>	No Vibration Sensor
<b>Front Face Code:</b>	Standard	<b>Winding Thermal 1:</b>	None
<b>Front Shaft Indicator:</b>	None	<b>Winding Thermal 2:</b>	None
		<b>XP Temp Code:</b>	T3C

Nameplate NP3241											
CAT.NO.	VECP2334T		P/N			ENCLOSURE	TEFC				
SPEC.	09H181T459G1	CC	010A	FRAME	256TC	S/N					
HP	20		CLASS	F	HZ	60	DES	A			
RPM	1770		RPM MAX	2700	PH	3	KVA-CODE	J			
VOLT	230/460		MOTOR WEIGHT	322							
AMP	48/24		SER.F.	1.15	PF	83	ODE BRG	6309	DE BRG	6309	
RATING	40C AMB-CONT		NEMA-NOM-EFF	93	GREASE	POLYREX EM					
				INV.TYPE	PWM						
TEMP CODE	T3C	INVERTER-TEMP-CODE	180								
TEMP =	160	C HP FR	60	C HP TO	90						
CT HZ FROM	1.0	CT HZ TO	60								
HTR-VOLTS		HTR-AMPS		HTR-WATTS		MAX. SPACE HEATER TEMP.		VT HZ FROM	0	VT HZ TO	60

Parts List		
Part Number	Description	Quantity
SA348231	SA 09H181T459G1	1.000 EA
RA336783	RA 09H181T459G1	1.000 EA
09FN3001D01SP	EXTERNAL FAN, PLASTIC	1.000 EA
09CB1002A12P	KOBS W/1.25 NPT LEAD HOLE & 2.38 MTG HOL	1.000 EA
09GS1010	GASKET, DWG, LEADWIRE SEPERATOR	1.000 EA
10XN2520K12	1/4-20 X.75 GRD 5	4.000 EA
HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	4.000 EA
WD1000B17	T&B CX35TN TERMINAL	1.000 EA
10XN2520K08	1/4-20 X .50 GRADE #5, STL, ZINC PLATE	1.000 EA
HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	1.000 EA
HA3400A39	STUD- 3/8-16 X 6.44 OAL HEX	4.000 EA
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 EA
HA4017A08	.125X3.50 GREASER EXTEN.	1.000 EA
HA4017A02	.125X2.50 GREASER EXTENS.F/S	1.000 EA
HW4019A01	PIPE COUPLING 1/8 NPT,STEEL,ZINC COATING	1.000 EA
HW5100A11	W3917-042 WVY WSHR (WB)	1.000 EA
10XN2520K28	1/4-20 X 1.75" HX HD SCRWGRADE 5, ZINC P	2.000 EA
09EP1300A12P	ENDPLATE, MACH EPOXY PRIMER	1.000 EA
10XN3816K24	3/8-16 X 1.50 HEX HD CAP SCREW, GRADE 5	4.000 EA
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 EA
10XN2520K36	1/4-20 X 2.25" HX HD SCRWGRADE 5, ZINC P	4.000 EA
09FH1000A03P	FAN HOUSING, MACH W/EPOXY PRIMER	1.000 EA
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 EA
XY3816A12	3/8-16 FINISHED NUT	4.000 EA

Parts List (continued)		
Part Number	Description	Quantity
09FH1500A01P	DRIP COVER, MACH W/EPOXY PRIMER	1.000 EA
10XN2520K26	1/4-20X 1 5/8 HEX HD, GRADE 5	4.000 EA
HW4600B44	V-RING SLINGER 1.500 X 1.810 X .28 VITON	1.000 EA
HW4600B67	V-RING SLINGER 1.770 X 2.170 X .28 VITON	1.000 EA
12CB1503P	CONDUIT BOX LID, CAST W/EPOXY PRIMER	1.000 EA
12GS1002	GASKET, CONDUIT BOX LID, NEOP	1.000 EA
10XN3118K16	5/16-18 X 1' GRADE #5, STL, ZINC PLATE	2.000 EA
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	2.000 EA
HW2501G25	KEY, 3/8 SQ X 2.875	1.000 EA
MJ5001A27	32220KN GRAY SEALER *MIN BUY 4 QTS=1GAL	0.031 QT
MJ5001A14	DYNAPRO SEALANT, CP MTR VC#2508050 (603	0.023 EA
LB1115N	LABEL,LIFTING DEVICE (ON ROLLS)	1.000 EA
PK6014	STEEL STRAP FOR 309-312 BASELESS MOTORS	3.000 EA
19XW3118A08	.31-18 X .50 HEX WASHER HEAD TAPTITE II	3.000 EA
09EP1118A05GP6	FREP MACH, 309 BRG. EPOXY PRIMER	1.000 EA
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 EA
HW4500A21	1618BALEMITE FITTING 825 UNIVERSAL	1.000 EA
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 EA
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 EA
MJ1000A02	GREASE, POLYREX EM EXXON (USe 4824-15A)	0.080 LB
HW4500A03	GREASE FITTING, .125 NPT 1610(ALEMITE) 8	1.000 EA
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 EA
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 EA
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 EA

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HW2500A25	WOODRUFF KEY USA #1008 #BLOW CARBON STEE	1.000 EA
51XB1214A20	12-14X1.25 HXWSSLD SERTYB	1.000 EA
MG1025N19	WILKOFASST, 778.50, RELIANCE BLUE-GREEN	0.050 GA
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	2.000 EA
LB1002N	LABEL,MARINE DUTY (ON ROLLS)	1.000 EA
LB1119N	WARNING LABEL	1.000 EA
LC0181	CONNECTION LABEL	1.000 EA
NP3241	SS SUPER-E INV UL CSA-EEV PREM CC	1.000 EA
40PA1024	PKGP WOOD BASE, RISER SIDE LIFT GRUNDFOS	1.000 EA
LB1449	DIV-2/NEC WARNING LABEL	1.000 EA
MN416A01	TAG-INSTAL-MAINT no wire (1200/bx) 5/18	1.000 EA

**AC Induction Motor Performance Data**

Record # 68075 - Typical performance - not guaranteed values

<b>Winding:</b> 09WGT459-R011	<b>Type:</b> 0960M	<b>Enclosure:</b> TEFC
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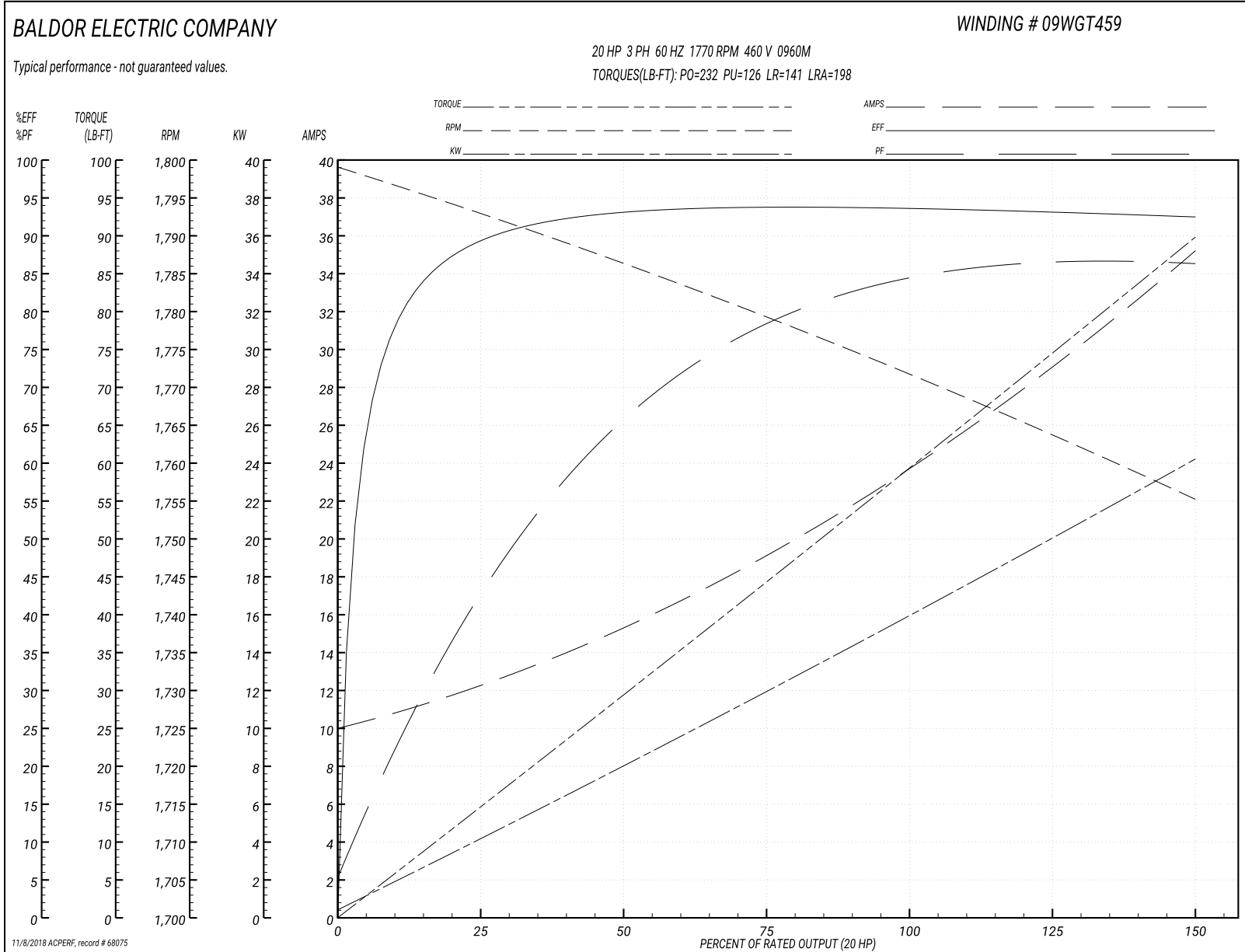
Nameplate Data				460 V, 60 Hz: High Voltage Connection	
Rated Output (HP)	20			Full Load Torque	59.27 LB-FT
Volts	230/460			Start Configuration	direct on line
Full Load Amps	48/24			Breakdown Torque	232 LB-FT
R.P.M.	1770			Pull-up Torque	126 LB-FT
Hz	60	Phase	3	Locked-rotor Torque	141 LB-FT
NEMA Design Code	A	KVA Code	J	Starting Current	198 A
Service Factor (S.F.)	1.15			No-load Current	10.4 A
NEMA Nom. Eff.	93	Power Factor	83	Line-line Res. @ 25°C	0.33814 Ω
Rating - Duty	40C AMB-CONT			Temp. Rise @ Rated Load	58°C
S.F. Amps				Temp. Rise @ S.F. Load	70°C
				Locked-rotor Power Factor	26.5

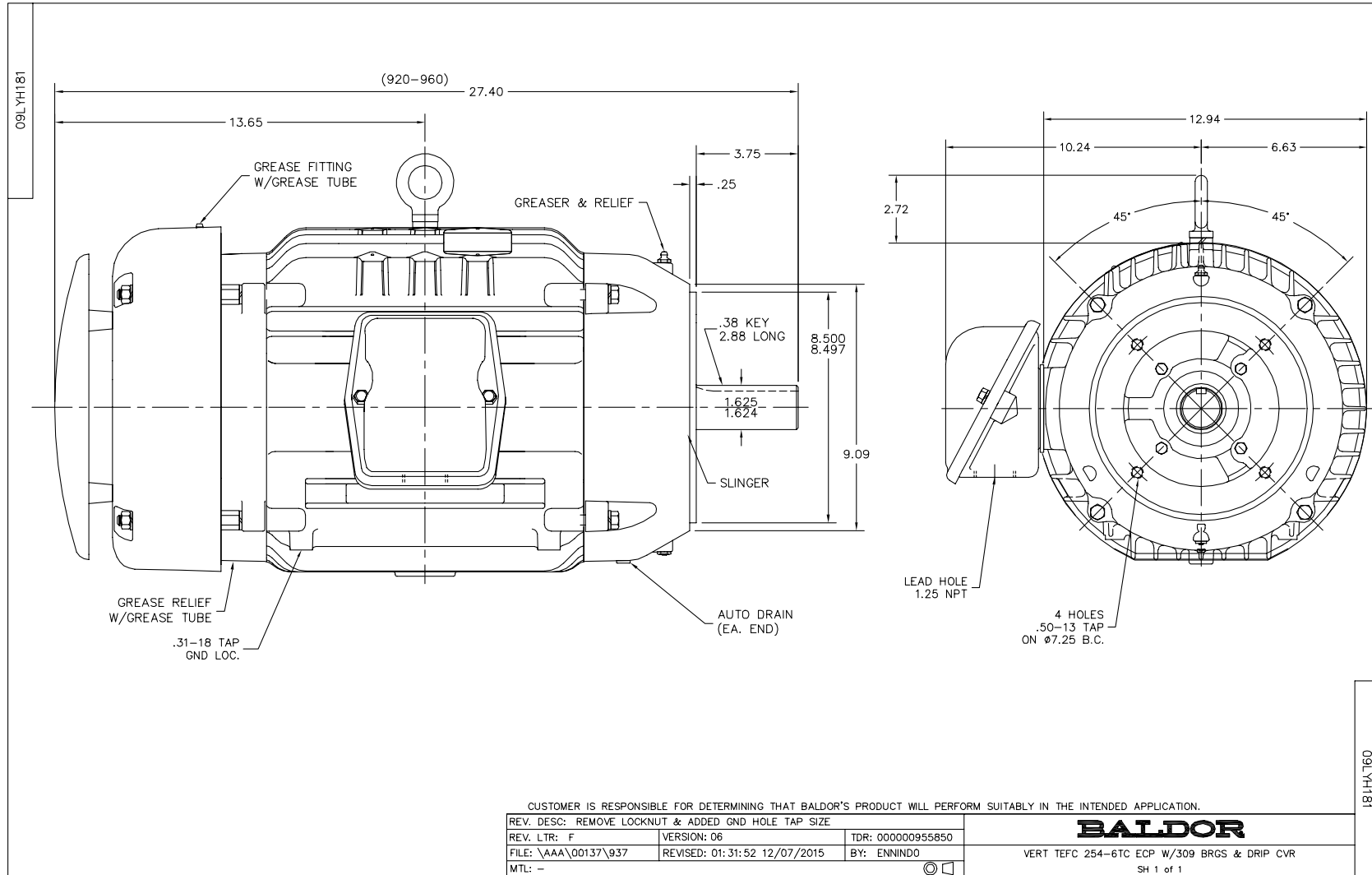
Load Characteristics 460 V, 60 Hz, 20 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	45	67	78	83	86	87	85
Efficiency	89.2	93	93.7	93.6	93.1	92.4	93.3
Speed	1793.2	1786.4	1779.1	1771.9	1763.7	1755.3	1767
Line amperes	11.8	15	19.2	24	29.3	34.9	27.2



Performance Graph at 460V, 60Hz, 20.0HP Typical performance - Not guaranteed values

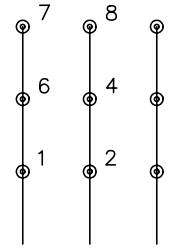




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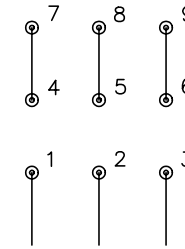


LOW VOLTAGE  
(2D)



LINE

HIGH VOLTAGE  
(1D)



LINE

NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

REV. DESC: REVISE TO SHOW OPTIONAL COLORS			
REV. LTR: C	BY: JLP	REVISED: 01/21/99 2:28	TDR: 0171435
0810D0		FILE: AAA00005148	MDL: -
		MTL: -	

**BALDOR ELECTRIC Co.**

3PH, DV, 9 LEADS, DELTA CONNECTION

CD0180

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