xylem
Let's Solve Water

# Service Manual

## SUBMERSIBLE PUMPS • JET PUMPS

GOULDS
WATER TECHNOLOGY
a xylem brand

GSSERVICE R9

# TABLE OF CONTENTS

# Safety Warnings

TO AVOID SERIOUS OR FATAL PERSONAL INJURY OR MAJOR PROPERTY DAMAGE, READ AND FOLLOW ALL SAFETY INSTRUCTIONS IN MANUAL AND ON PUMP.

THIS MANUAL IS INTENDED TO ASSIST IN THE INSTALLATION AND OPERATION OF THIS UNIT AND MUST BE KEPT WITH THE PUMP.

This is a **SAFETY ALERT SYMBOL.** When you see this symbol on the pump or in the manual, look for one of the following signal words and be alert to the potential for personal injury or property damage.

**⚠ DANGER** Warns of hazards that **WILL** cause serious personal injury, death or major property damage.

**⚠ WARNING** Warns of hazards that **CAN** cause serious personal injury, death or major property damage.

**⚠CAUTION** Warns of hazards that **CAN** cause personal injury or property damage.

**NOTICE: INDICATES SPECIAL INSTRUCTIONS WHICH ARE VERY IMPORTANT AND MUST BE FOLLOWED.**

**THOROUGHLY REVIEW ALL INSTRUCTIONS AND WARNINGS PRIOR TO PERFORMING ANY WORK ON THIS PUMP.**

**MAINTAIN ALL SAFETY DECALS.**

*Important notice: Read safety instructions before proceeding with any wiring.*

**⚠ WARNING** All electrical work must be performed by a qualified technician. Always follow the National Electrical Code (NEC), or the Canadian Electrical Code, as well as all local, state and provincial codes. Code questions should be directed to your local electrical inspector. Failure to follow electrical codes and OSHA safety standards may result in personal injury or equipment damage. Failure to follow manufacturer's installation instructions may result in electrical shock, fire hazard, personal injury or death, damaged equipment, provide unsatisfactory performance, and may void manufacturer's warranty.

**⚠ WARNING** Standard units are not designed for use in swimming pools, open bodies of water, hazardous liquids, or where flammable gases exist. Well must be vented per local codes. *See specific pump catalog bulletins or pump nameplate for all agency Listings*.

**⚠ WARNING** Disconnect and lockout electrical power before installing or servicing any electrical equipment. Many pumps are equipped with automatic thermal overload protection which may allow an overheated pump to restart unexpectedly.

**⚠ WARNING** Never over pressurize the tank, piping or system to a pressure higher than the tank's maximum pressure rating. This will damage the tank, voids the warranty and may create a serious hazard.

**⚠ WARNING** Protect tanks from excessive moisture and spray as it will cause the tank to rust and may create a hazard. See tank warning labels and IOM for more information.

**⚠ WARNING** Do not lift, carry or hang pump by the electrical cables. Damage to the electrical cables can cause shock, burns or death.

**⚠ WARNING** Use only stranded copper wire to pump/motor and ground. The ground wire must be at least as large as the power supply wires. Wires should be color coded for ease of maintenance and troubleshooting.

**⚠ DANGER** Install wire and ground according to the National Electrical Code (NEC), or the Canadian Electrical Code, as well as all local, state and provincial codes.

**⚠ WARNING** Install an all leg disconnect switch where required by code.

**⚠ WARNING** The electrical supply voltage and phase must match all equipment requirements. Incorrect voltage or phase can cause fire, motor and control damage, and voids the warranty.

**⚠ WARNING** All splices must be waterproof. If using splice kits follow manufacturer's instructions.

**⚠ WARNING** Select the correct type and NEMA grade junction box for the application and location. The junction box must insure dry, safe wiring connections.

**⚠ WARNING** All motors require a minimum 5' submergence for proper refill check valve operation.

**⚠ WARNING** Failure to permanently ground the pump, motor and controls before connecting to power can cause shock, burns or death.

**⚠ WARNING** All three phase (3Ø) controls for submersible pumps must provide Class 10, quick-trip, overload protection.

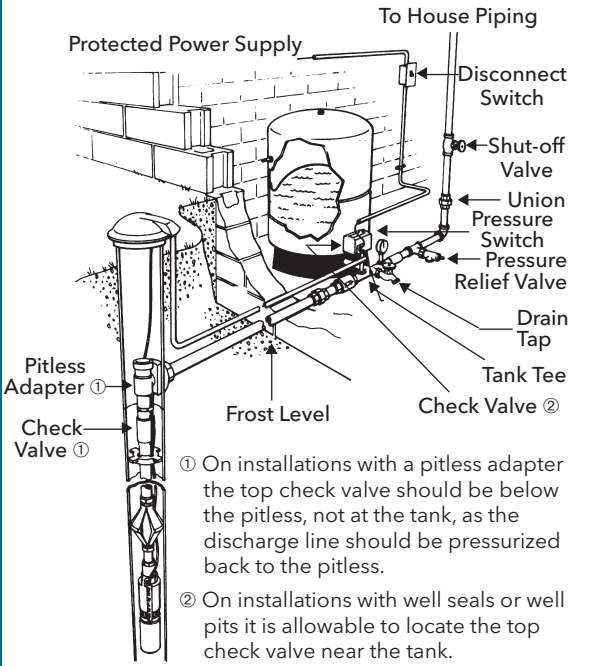
**⚠ WARNING** 4" motors ≥ 2 HP require a minimum flow rate of .25 ft/sec. or 7.62 cm/sec. past the motor for proper motor cooling. The following are the minimum flows in GPM per well diameter required for cooling: 1.2 GPM/4", 7 GPM/5", 13 GPM/6", 20 GPM/7", 30 GPM/8" or 50 GPM in a 10" well.

**⚠ WARNING** Pumps ≥ 2 HP installed in large tanks should be installed in a flow inducer sleeve to create the needed cooling flow or velocity past the motor.

# Two-Wire System Illustrated

### *RULE OF THUMB*

1. Use same size or larger pipe as discharge on pump.
2. Always use a check valve for every 200 ft. of vertical pipe.




① On installations with a pitless adapter the top check valve should be below the pitless, not at the tank, as the discharge line should be pressurized back to the pitless.

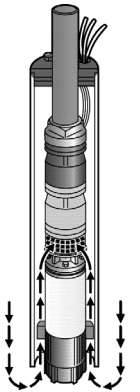
② On installations with well seals or well pits it is allowable to locate the top check valve near the tank.

**CAUTION**

All electrical equipment must be connected to supply ground. Follow applicable code requirements.

# Motor Cooling, Temperature and Time Ratings

All 4 inch Goulds Water Technology motors may be operated continuously in water up to 86° F. Optimum service life will be attained by maintaining a minimum flow rate past the motor of .25 feet per second. Use a Flow Sleeve if velocity is below the .25'/sec, if the well is top feeding or when the pump is used in a large body of water or large tank.



*FLOW SLEEVE*

Six (6) inch canned design motors from 5 – 40 HP will operate in water up to 95° F (35° C), without any de-rating of horsepower, with a minimum flow rate of .5 ft./sec. past the motor. 6" – 50 HP and all 8" – 10" motors can operate in 77° F (25° C) water with .5'/sec velocity past the motor.

One way to make a flow sleeve is to install a well seal above the pump discharge and slip a piece of casing over the pump and affix it to the well seal. Drill three holes at 120° intervals on the lower section of the casing and insert (3) screws and nuts through the casing, just touching the motor. Tighten the nuts out against the casing. Insure that the screws do not protrude out too far as you don't want them catching on well joints.

# Pump Cooling and Lubrication

In addition to motor cooling, another reason to maintain minimum flow rates is pump lubrication. All manufacturers', either on curves or in selection charts, show minimum flows. This insures that rotating pump parts are properly lubricated to prolong service life and reduce friction. A dead headed pump will super heat water very quickly, and hot water has no lubricity.

# Minimum Flow Rates for Proper Motor Cooling

| Well or Sleeve Diameter (inches) | 3.75" Dia. 4" CP or FE Motor .25'/sec | CP = 5.5" Dia. 6" CP Motor .5'/sec. | FE = 5.38" Dia. 6" FE Motor .5'/sec. | CP = 7.52" Dia. 8" CP Motor .5'/sec. |
|---|---|---|---|---|
| | GPM Required | | | |
| 4 | 1.2 | – | – | – |
| 5 | 7 | – | – | – |
| 6 | 13 | 7 | 9 | – |
| 7 | 20 | 23 | 25 | – |
| 8 | 30 | 41 | 45 | 9 |
| 10 | 50 | 85 | 90 | 53 |
| 12 | 80 | 139 | 140 | 107 |
| 14 | 110 | 198 | 200 | 170 |
| 16 | 150 | 276 | 280 | 313 |

Multiply gpm by .2271 for $m^3$/Hr.

Multiply gpm by 3.785 for l/min.

**IMPORTANT**

This manual is intended ONLY for use by professionals familiar with NEC (National Electric Codes) electrical codes and hydraulic and safety procedures of pump installations.

## Pump Motor Not Running

| Probable Cause | Recommended Action |
|---|---|
| 1. Motor thermal protector tripped<br>a. Incorrect control box<br>b. Incorrect or faulty electrical connections<br>c. Faulty thermal protector<br>d. Low voltage<br>e. Ambient temperature of control box/starter too high<br>f. Pump bound by foreign matter<br>g. Inadequate submergence | 1. Allow motor to cool, thermal protector will automatically reset<br>a – e. Have a qualified electrician inspect and repair, as required<br>f. Pull pump, clean, adjust set depth as required<br>g. Confirm adequate unit submergence in pumpage |
| 2. Open circuit breaker or blown fuse | 2. Have a qualified electrician inspect and repair, as required |
| 3. Power source inadequate for load | 3. Check supply or generator capacity |
| 4. Power cable insulation damage<br>5. Faulty power cable splice | 4 – 5. Have a qualified electrician inspect and repair, as required |

***RULE OF THUMB***

Remember, there may be other system problems caused by auxiliary controls not covered in this booklet.

## Little or No Liquid Delivered by Pump

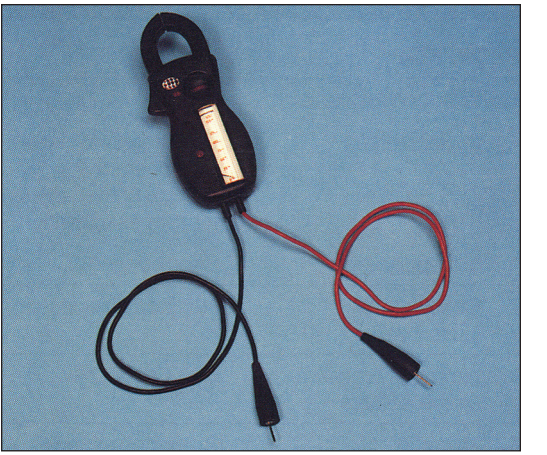
| Probable Cause | Recommended Action |
|---|---|
| 1. Faulty or incorrectly installed check valve | 1. Inspect check valve, repair as required |
| 2. Pump air bound | 2. Successively start and stop pump until flow is delivered |
| 3. Lift too high for pump | 3. Review unit performance, check with dealer |
| 4. Pump bound by foreign matter | 4. Pull pump, clean, adjust set depth as required |
| 5. Pump not fully submerged | 5. Check well recovery, lower pump if possible |
| 6. Well contains excessive amounts of air or gases | 6. If successive starts and stops does not remedy, well contains excessive air or gases |
| 7. Excessive pump wear | 7. Pull pump and repair as required |
| 8. Incorrect motor rotation – 3Ø only. | 8. Reverse any two motor electrical leads |

## Pump Will Not Start or Run. . .

| Probable Cause | Recommended Action |
|---|---|
| 1. No power | 1. Check for tripped circuit breaker |
| 2. Incorrect voltage | 2. Check with voltmeter |
| 3. Defective pressure switch | 3. Inspect switch points and wires |
| 4. Loose wire connections | 4. Check all connections and splices |
| 5. Cable insulation damaged | 5. Perform cable check with ohmmeter |
| 6. Damaged or poor splice | 6. Perform cable check with ohmmeter |
| 7. Pump bound by sand or abrasives | 7. Pull pump and repair as required |

## Pump Starts Too Frequently. . .

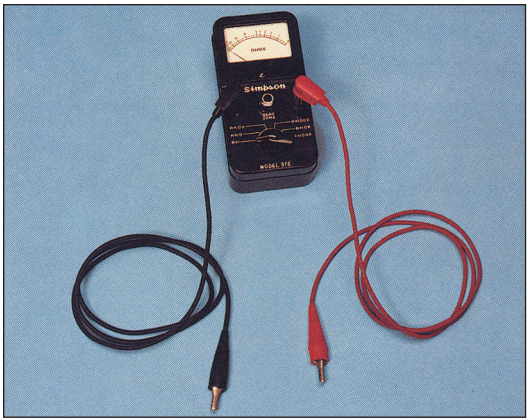
| Probable Cause | Recommended Action |
|---|---|
| 1. Waterlogged tank | 1. Check tank pressure when empty of water |
| 2. Check valve broken or stuck open | 2. Replace check valve |
| 3. Improper switch setting | 3. Adjust switch |
| 4. Improper switch placement | 4. Move switch closer to tank |
| 5. Leaks in piping | 5. Replace defective pipe |
| 6. Tank too small for pump | 6. Install larger tank |



The Amprobe is a multi-range, combination ammeter and voltmeter.

| | | |
|---|---|---|
| **Voltmeter Scales:** | 150 Volts | 600 Volts |
| **Ammeter Scales:** | 5 Amps<br>15 Amps | 40 Amps<br>100 Amps |

1. When used as an ammeter, the tongs are placed around the wire being measured with the rotary scale on the **100 amp range**. Then rotate the scale back to the smaller ranges until an exact reading is indicated.
2. When used as a voltmeter, the two leads are clipped into the bottom of the instrument with the rotary scale on the 600 volt range. If the reading is less than 150 volts, rotate the scale to the 150 volt range to get a more exact reading.




The Ohmmeter is used for measuring the electrical resistance of a wire circuit. The unit of measurement is called an Ohm.

**1.** The knob at the bottom of the Ohmmeter is adjustable through six ranges:

| | | |
|---|---|---|
| $RX_1$ | = | R x 1 |
| $RX_{10}$ | = | R x 10 |
| $RX_{100}$ | = | R x 100 |
| $RX_{1000}$ | = | R x 1,000 |
| $RX_{10K}$ | = | R x 10,000 |
| $RX_{100K}$ | = | R x 100,000 |

If your ohmmeter is digital readout type, refer to the instructions that came with it.

**2.** The round center knob is for the purpose of adjusting the instrument to zero (0) after clipping the two ohmmeter leads together. **This must be done every time the range selection is changed.**

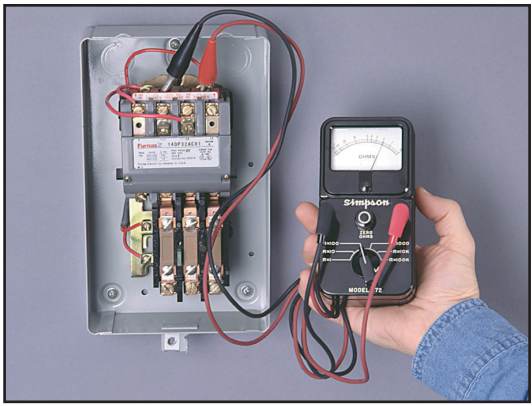
**CAUTION**

Use Ohmmeter only with power off.

# Megger


This instrument is used to measure insulation resistance to ground. It consists of a crank-turned magneto, on the side of the case, and will give very close readings calibrated directly in ohms. It is cranked at a moderate rate of speed, approximately 120 rpm, until the pointer reaches a steady deflection.

1. If the ohm value is normal, the motor windings are not grounded and the cable insulation is not damaged.
2. If the ohm value is below normal, either the windings are grounded or the cable insulation is damaged. Check the cable at the well seal as the insulation is sometimes damaged by being pinched.




**WARNING!**

Open master breaker and disconnect all leads from starter to avoid damage to meter or electric shock hazard. Connect the ohmmeter leads as shown above.

### Coil with Ohmmeter

1. Set R x 1000.
2. Connect leads as shown.
3. Reading: Should register some value, Approx. 200-1000 ohms.

### What It Means –

Infinity reading indicates coil is open. Zero reading indicates coil is shorted. In either case, the coil should be replaced.

A reading of 200-1000 ohms indicates coil is ok.

# Voltage Relay

CONTROL BOXES
(GOULDS WATER TECHNOLOGY OR F.E.)

***Checking Relay with Ohmmeter***

## A. Voltage Relay Tests

### Step 1, Coil Test

1. Meter setting: R x 1,000.
2. Connections: #2 & #5.
3. Correct meter readings:

   For 115 Volt Boxes:
   .7 – 1.8 (700 to 1,800 ohms).

   For 230 Volt Boxes
   4.5 – 7.0 (4,500 to 7,000 ohms).

# Voltage Relay

CONTROL BOXES
(GOULDS WATER TECHNOLOGY OR F.E.)

**Step 2, Contact Test**

1. Meter setting: R x 1.
2. Connections: #1 and #2.
3. Correct meter reading:
   *Zero for all models.*

**B. Blue Relay - Solid State**

**⅓ – 1 HP QD Control Boxes**

Used from 1994 until present time:

**Step 1, Triac Test**

1. Meter setting: R x 1,000.
2. Connections: Cap and B terminal.
3. Correct meter reading: *Infinity for all models.*

**Step 2, Coil Test**

1. Meter setting: R x 1.
2. Connections: L1 and B.
3. Correct meter reading:
   *Zero ohms for all models.*

# Checkout Procedure for Magnetic and Other Contactors

**Contactor Coil Test**

**(Disconnect lead from one side of coil)**

1. Meter setting: R X 100
2. Connections: Coil terminals
3. Correct meter reading: 180 to 1,400 ohms

**Contactor Contact Test**

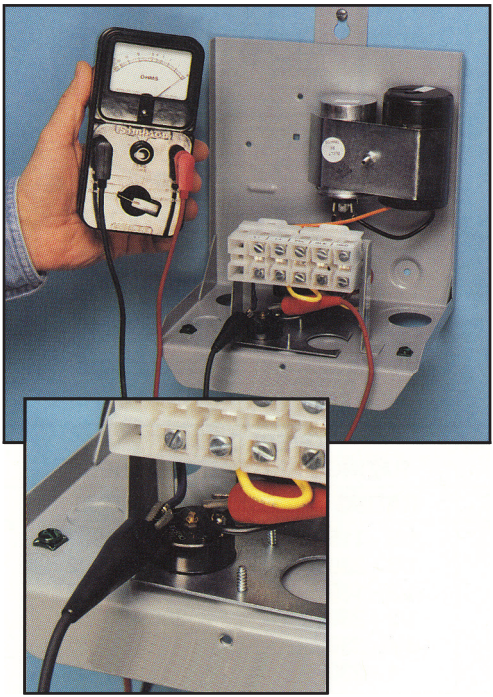
1. Meter Setting: R X 1
2. Connections: L1 & T1 or L2 & T2
3. Manually close contacts
4. Correct meter reading: Zero ohms

Additional information on troubleshooting and replacement parts for 1Ø Control Boxes is available in the MAID; Motor Application and Installation Manual. It is also available online at www.gouldswatertechnology.com.

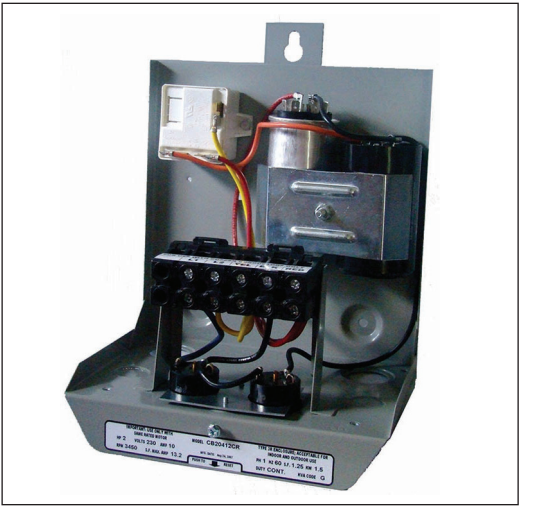
## For 1½ HP (and Larger) Control Box

1. Set Ohmmeter at "R x 1"
2. Connect the Ohmmeter leads to Terminal #1 and #3 on each Overload Protector.
3. Reading should be not more than 0.5 Ohms maximum on the scale.

CSCR or Mag. Contactor Control Box



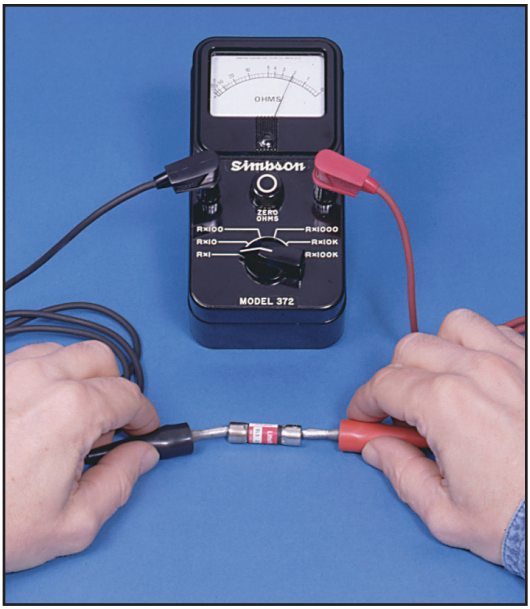
# Capacitor with Ohmmeter



**CAUTION**

Discharge the capacitor before making this check. (A screwdriver can be used to make contact between capacitor's posts.)

1. Disconnect leads to capacitor post.
2. Setting: R x 1,000
3. Connect ohmmeter leads to capacitor posts.
4. Reading: Pointer should swing toward zero, then back toward infinity.




**1.** Set R x 1.
**2.** Connect leads as shown.
**3.** Reading: Should register zero.

**What It Means –**

Zero reading indicates fuse OK. Infinity (∞) reading indicates bad fuse.

# To Check Voltage with "Q.D." Type Control Box

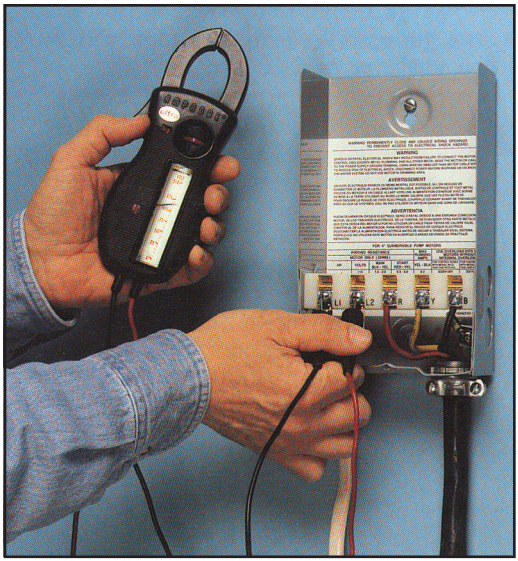
1. Remove cover to break all motor connections.

**CAUTION**

$L_1$ and $L_2$ are still connected to power.

2. To check VOLTAGE: Use voltmeter on L1 and L2 as shown.
3. When checking voltage, all other major electrical appliances (that could be in use at the same time) should be running.
4. If readings are not within the limits (see chart), call your power supplier.

| Voltage Limits | | |
|---|---|---|
| | Measured Volts | |
| Nameplate ▼ | Min. | Max. |
| 115V 1Ø | 105 | 125 |
| 208V 1Ø | 188 | 228 |
| 230V 1Ø | 210 | 250 |


WARNING
AVERTISSEMENT
ADVERTENCIA
L1
L2
R
Y
B

# Checking Voltage at Fused Disconnect and Magnetic Starter

**WARNING!**
**Power is ON** during voltage checking.

1. To check voltage: Use voltmeter on L1, L2 and L3 in sequence. Check should be made at four locations.

   **Step 1** Checking incoming power supply.
   **Step 2** Checking fuses.
   **Step 3** Checking contact points
   **Step 4** Checking heaters.

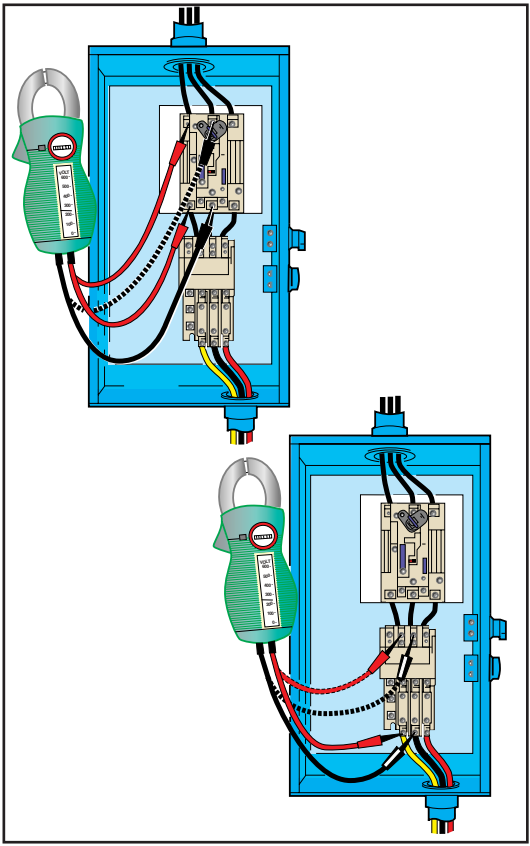
2. When checking voltage, all other major electrical appliances (that could be in use at the same time) should be running.

3. If incoming power supply readings are not within the limits (see chart), call your power supplier.

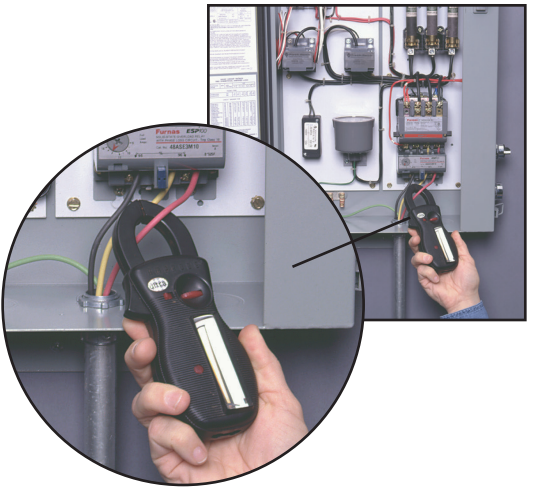
**NOTE:** Phase to phase – full line voltage.

| Voltage Limits | | |
|---|---|---|
| Name Plate ▼ | Measured Volts | |
| | Minimum | Maximum |
| 208V 3Ø | 188 | 228 |
| 230V 3Ø | 207 | 253 |
| 460V 3Ø | 414 | 506 |
| 575V 3Ø | 518 | 632 |

Phase to neutral – ½ full line voltage.
(depending on transformer connection)



**WARNING!**
**Power is ON** during current checking.



**Using Amprobe**

1. Set scale to highest amp range.
2. Connect amprobe around lead as shown.
3. Rotate scale to proper range and read value.
4. Compare value with table.

**What It Means –**

Currents above these values indicate system problems.

**Service Factor Amps with QD (½ - 1 HP) or CSCR (1.5 HP & Larger) Control Boxes ①**

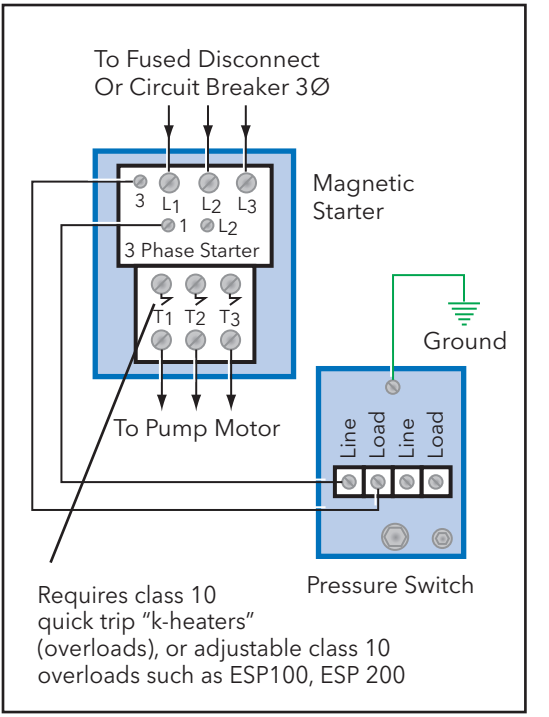
| 4" 1Ø | | GWT 3-Wire | | | F.E. 3-Wire | | | GWT 2-Wire | F.E. 2-Wire |
|---|---|---|---|---|---|---|---|---|---|
| HP | Volts | Yel | Black | Red | Yel | Black | Red | Black | Black |
| ½ | 115 | 12.6 | 12.6 | 0 | 12.0 | 12.0 | 0 | 9.5 | 12.0 |
| ½ | 230 | 6.3 | 6.3 | 0 | 6.0 | 6.0 | 0 | 4.7 | 6.0 |
| ¾ | | 8.3 | 8.3 | 0 | 8.0 | 8.0 | 0 | 6.4 | 8.0 |
| 1 | | 9.7 | 9.7 | 0 | 9.8 | 9.8 | 0 | 9.1 | 9.8 |
| 1½ | | 11.1 | 11.0 | 1.3 | 11.5 | 11.0 | 1.3 | 11.0 | 13.1 |
| 2 | | 12.2 | 11.7 | 2.6 | 13.2 | 11.9 | 2.6 | N/A | |
| 3 | | 16.5 | 13.9 | 5.6 | 17.0 | 12.6 | 6.0 | | |
| 5 | | 27.0 | 22.0 | 10.0 | 27.5 | 19.1 | 10.8 | | |

① Generation I Goulds Water Technology data. See pages 37-41 for Generation II data.

**Service Factor Amps with Magnetic Contactor Control Boxes**

| 6" 1Ø | | GWT 3-Wire | | | Franklin Electric 3-Wire | | |
|---|---|---|---|---|---|---|---|
| HP | Volts | Yel | Black | Red | Yel | Black | Red |
| 5 | 230 | 27.5 | N/A | N/A | 27.5 | 17.4 | 10.5 |
| 7.5 | | 41.0 | N/A | N/A | 42.1 | 40.5 | 5.4 |
| 10 | | 58.0 | N/A | N/A | 51.0 | 47.5 | 8.9 |
| 15 | | 85.0 | N/A | N/A | 75.0 | 62.5 | 16.9 |

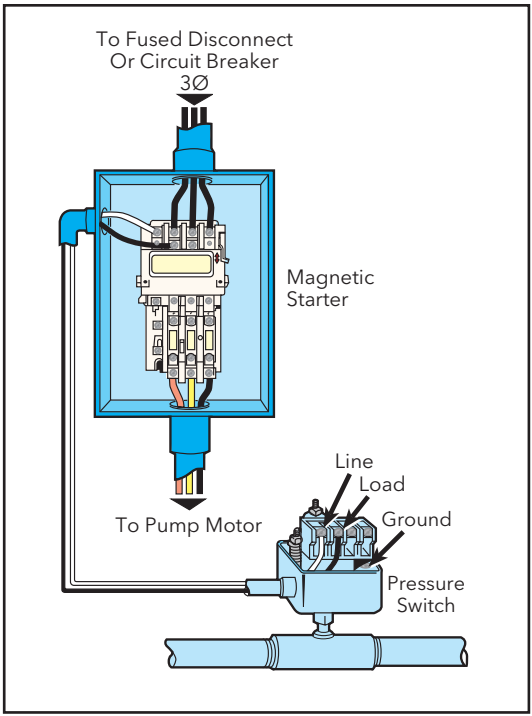
# Magnetic Starter and Pressure Switch




**NOTE:**

Check to be sure proper selection of pressure switch matched to system voltage has been made... refer to catalog data.

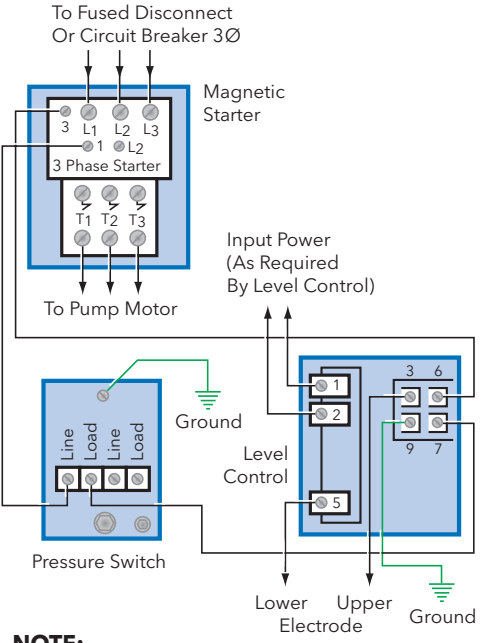
Check that starter has ground.




***RULE OF THUMB***

Check that starter has ground.

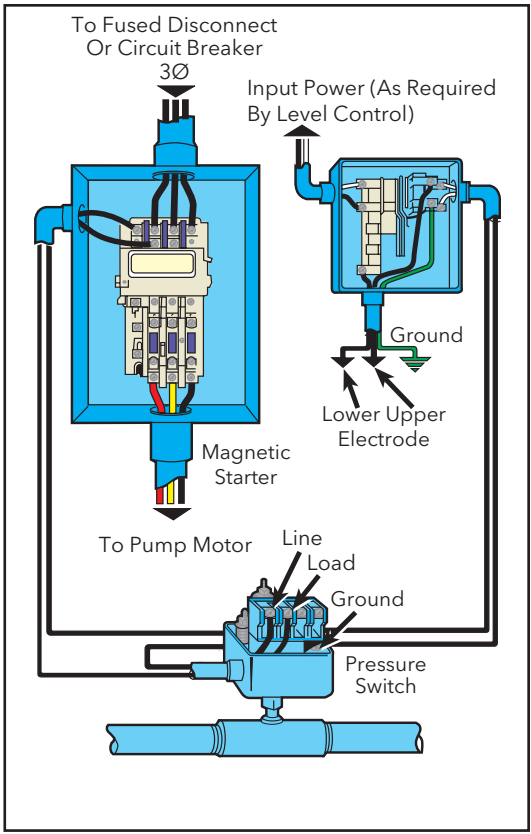
# Magnetic Starter, Pressure Switch and Liquid Level Control



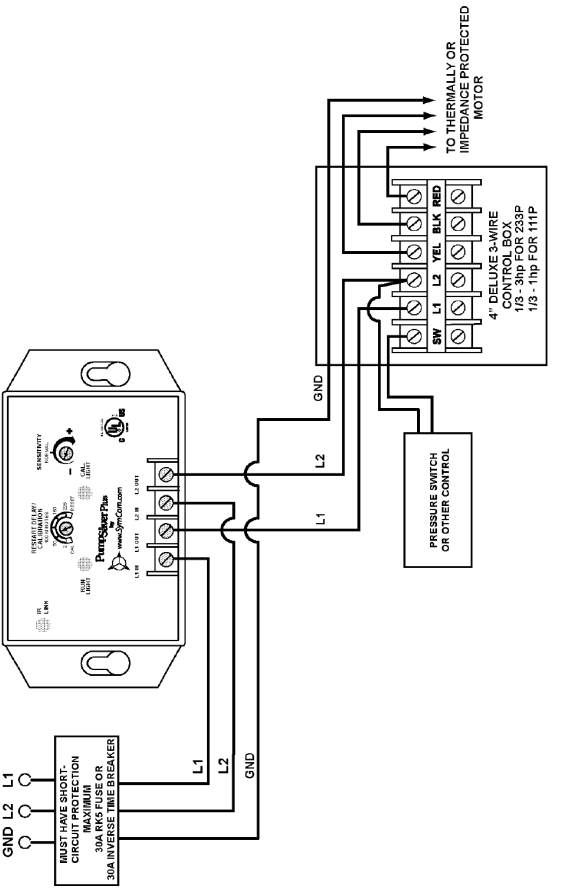

**NOTE:**

Check to be sure proper selection of pressure switch matched to system voltage has been made... refer to catalog data.

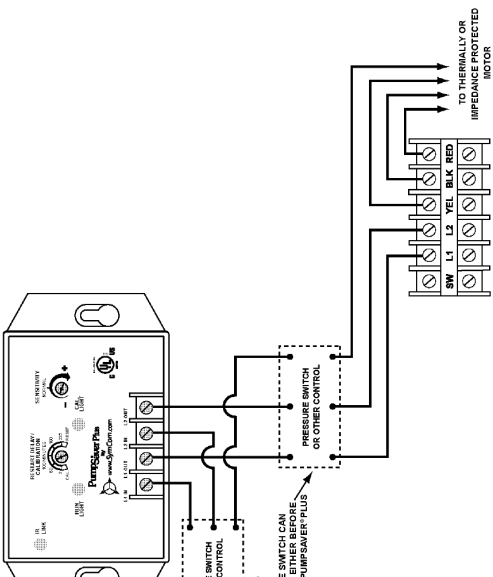
Check that starter has ground.


To Fused Disconnect
Or Circuit Breaker
3Ø
Input Power (As Required
By Level Control)
Ground
Lower Upper
Electrode
Magnetic
Starter
To Pump Motor
Line
Load
Ground
Pressure
Switch

# 2-Wire Pump Wiring Diagram with PumpSaver Plus 233P



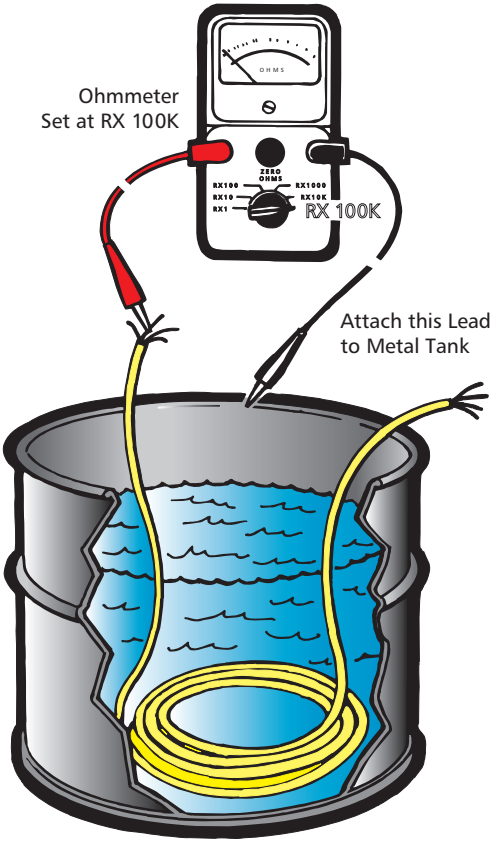
# Standard 3-Wire Control Box Wiring Diagram with PumpSaver Plus 233P



# Checking Cable and Splice

1. Submerge cable and splice in steel barrel of water with both ends out of water.
2. Set ohmmeter selector on RX100K and adjust needle to zero (0) by clipping ohmmeter leads together.
3. After adjusting ohmmeter, clip one ohmmeter lead to barrel and the other to each cable lead individually, as shown.
4. If the needle deflects to zero (0) on any of the cable leads, pull the splice up out of the water. If the needle falls back to (∞) (no reading) the leak is in the splice.
5. If leak is not in the splice, pull the cable out of the water slowly until needle falls back to (∞) (no reading). When the needle falls back, the leak is at that point.
6. If the cable or splice is bad, it should be repaired or replaced.

## Checking Cable and Splice Test

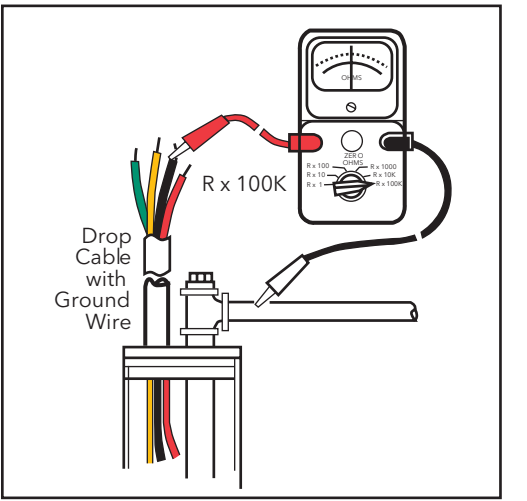


**1.** Set the scale lever to R x 100K and adjust to 0.

**CAUTION**

Open (turn off) master breaker and disconnect all leads from control box or pressure switch (Q-D type control, remove lid) to avoid damage to meter or electric shock hazard.

**2.** Connect an ohmmeter lead to any one of the motor leads and the other to the metal drop pipe. If the drop pipe is plastic, connect the ohmmeter lead to the metal well casing or ground wire.



## Normal Ohm and Megohm Values (Insulation Resistance) Between All Leads and Ground

Insulation resistance does not vary with rating. All motors of all HP, voltage and phase rating have similar values of insulation resistance.

| Condition of Motor and Leads | Ohms Value | Megohm Value |
|---|---|---|
| A new motor (without drop cable). | 20,000,000 (or more) | 20.0 |
| A used motor which can be reinstalled in the well. | 10,000,000 (or more) | 10.0 |
| New motor in the well | 2,000,000 (or more) | 2.0 (or more) |
| Motor in the well in good condition | 500,000 – 2,000,000 | 0.5 – 2.0 |
| Insulation damage, locate and repair | Less than 500,000 | Less than .50 |

## What it Means

1. If the ohm value is normal, the motor windings are not grounded and the cable insulation is not damaged.
2. If the ohm value is below normal, either the windings are grounded or the cable insulation is damaged. Check the cable at the well seal as the insulation is sometimes damaged by being pinched.

1. Set the scale lever to R x 1 for values under 10 ohms. For values over 10 ohms, set the scale lever to R x 10. Zero balance the ohmmeter as described earlier.

**WARNING!**

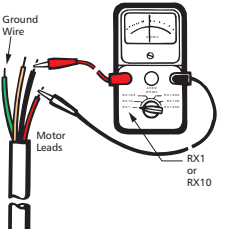
Open master breaker and disconnect all leads from starter to avoid damage to meter or electric shock hazard. Connect the ohmmeter leads as shown below.

2. Connect the ohmmeter leads as shown below.

## Cable Resistance – Copper

| Size Cable | Paired Wire Resistance (ohms per foot) |
|---|---|
| 14 | .0050 |
| 12 | .0032 |
| 10 | .0020 |
| 8 | .0013 |
| 6 | .0008 |
| 4 | .0005 |
| 2 | .0003 |
| 0 | .0002 |
| 00 | .00015 |
| 000 | .00013 |
| 0000 | .00010 |

If aluminum cable is used the readings will be higher. Divide the ohm readings on this chart by 0.61 to determine the actual resistance of aluminum cable.




*See motor data pages for motor resistance ratings.*

## What it Means

1. If all ohm values are normal, the motor windings are neither shorted nor open, and the cable colors are correct.
2. If any one ohm value is less than normal, the motor is shorted.
3. If any one ohm value is greater than normal, the winding or the cable is open or there is a poor cable joint or connection.
4. If some ohm values are greater than normal and some less, the leads are mixed.

# Motor Resistance

### 3-Wire Goulds Water Technology Motors Winding Resistance [1]

| HP | Volts | Generation II (2011)[1] | | Generation II (2015) | |
|---|---|---|---|---|---|
| | | Winding Resistance | | Winding Resistance | |
| | | Main (B-Y) | Start (R-Y) | Main (B-Y) | Start (R-Y) |
| 0.5 | 115 | 1.0 - 1.4 | 2.5 - 3.1 | 1.0 - 1.4 | 2.5 - 3.1 |
| 0.5 | 230 | 5.1 - 6.1 | 12.4 - 13.7 | 5.1 - 6.1 | 12.4 - 13.7 |
| 0.75 | 230 | 2.6 - 3.3 | 10.4 - 11.7 | 2.6 - 3.3 | 10.4 - 11.7 |
| 1.0 | 230 | 2.0 - 2.6 | 9.3 - 10.4 | 2.0 - 2.6 | 9.3 - 10.4 |
| 1.5 | 230 | 2.1 - 2.5 | 10.0 - 10.8 | 2.1 - 2.5 | 10.0 - 10.8 |
| 2 | 230 | 1.6 - 2.2 | 10.8 - 12.0 | 1.6 - 2.2 | 4.8 - 5.9 |
| 3 | 230 | 1.1 - 1.4 | 2.0 - 2.5 | 1.0 - 1.4 | 2.0 - 2.5 |
| 5 | 230 | .62 - .76 | 1.36 - 1.66 | 0.6 - 0.8 | 1.3 - 1.7 |

[1] As part of Faradyne Motors' continual improvement process, two waves of improvements have been made to Goulds Water Technology motors. Generation I motors are any motor with a date code prior to April 2011. Information on Generation I motors can be found in the Motor and Installation Manual on Goulds.com. Generation II (2011) motor are motors with dates codes between April 2011 and November 2015. Generation II (2015) motors are motors with dates codes after Novmeber 2015. Goulds Water Technology motor date codes are 12 characters long, the first character represents the month and the fourth and fifth character represent the year. For example, a date code beginning with "L _ _ 15..." would be a Generation II (2015) motor.

***RULE OF THUMB***

Add resistance of drop cable when checking pump in well. See Cable Resistance.

# 2-Wire PSC, 1Ø, 4" Motors – Electrical Data, 60 Hz, 3450 RPM

**GENERATION II 2011** – 2-Wire Goulds Water Technology Motors Resistance, Amps and KVA Code

| HP | Volts | FLA | SF Amps | LRA | Resistance | KVA |
|---|---|---|---|---|---|---|
| 0.5 | 115 | 7.9 | 9.8 | 28 | 1.4 - 2.0 | H |
| 0.5 | 230 | 4 | 4.7 | 16 | 6.1 - 7.2 | J |
| 0.75 | 230 | 5 | 6.2 | 18 | 5.9 - 6.9 | F |
| 1.0 | 230 | 6.7 | 8.1 | 24 | 4.2 - 5.2 | F |
| 1.5 | 230 | 9 | 10.4 | 44 | 1.8 - 2.4 | H |

**GENERATION II 2015** – 2-Wire Goulds Water Technology Motors Resistance, Amps and KVA Code

| HP | Volts | FLA | SF Amps | LRA | Resistance | KVA |
|---|---|---|---|---|---|---|
| 0.5 | 115 | 8.1 | 10.2 | 28 | 1.4 - 2.0 | H |
| 0.5 | 230 | 4.3 | 4.8 | 16 | 6.1 - 7.2 | J |
| 0.75 | 230 | 5 | 6.4 | 18 | 5.9 - 6.9 | F |
| 1.0 | 230 | 6.7 | 8.2 | 23.5 | 4.2 - 5.2 | F |
| 1.5 | 230 | 9.1 | 10.5 | 43 | 1.8 - 2.4 | H |

# Motor Resistance

**1Ø Motors – Winding Resistance Motor Only (Ohms)**

| 6" Motors | | | Goulds Water Technology | | | | Franklin Electric | | |
|---|---|---|---|---|---|---|---|---|---|
| Type | HP | Volts | Resistance | | | KVA Code | Resistance | | KVA Code |
| | | | R - Y | B - Y | R - B | | (B-Y) | (R-Y) | |
| 6" 1Ø | 5 | 230 | 2.17 | 0.51 | 2.63 | G | .55-.68 | 1.3-1.7 | E |
| | 7.5 | | 1.40 | 0.4 | 1.77 | F | .36-.50 | .88-1.1 | F |
| | 10 | | 1.05 | 0.316 | 1.31 | E | .27-.33 | .80-.99 | E |
| | 15 | | 0.68 | 0.23 | 0.85 | D | .17-.22 | .68-.93 | E |

# 2-Wire and 3-Wire – Fuse and Circuit Breaker Amps

**GENERATION I & II - 2011**

| | | | Fuse or Circuit Breaker Amps | | |
|---|---|---|---|---|---|
| **Type** | **Order No. GWT** | **HP** | **Standard Fuse** | **Dual Element Time Delay** | **Circuit Breaker** |
| 2-Wire (PSC) | M05421 | 0.5 | 25 | 15 | 20 |
| | M05422 | 0.5 | 15 | 10 | 10 |
| | M07422 | 0.75 | 20 | 10 | 15 |
| | M10422 | 1.0 | 25 | 15 | 20 |
| | M15422 | 1.5 | 30 | 15 | 25 |
| 3-Wire QD (CSIR) | M05411 | 0.5 | 30 | 20 | 30 |
| | M05412 | 0.5 | 15 | 10 | 15 |
| | M07412 | 0.75 | 20 | 10 | 20 |
| | M10412 | 1.0 | 25 | 15 | 25 |
| 3-Wire CSCR | M05412 | 0.5 | 15 | 10 | 10 |
| | M07412 | 0.75 | 20 | 10 | 15 |
| | M10412 | 1.0 | 20 | 10 | 15 |
| | M15412 | 1.5 | 30 | 15 | 25 |
| | M20412 | 2.0 | 30 | 20 | 25 |
| | M30412 | 3.0 | 45 | 25 | 40 |
| | M50412 | 5.0 | 70 | 40 | 60 |

**GENERATION II - 2015**

| | | | Fuse or Circuit Breaker Amps | | |
|---|---|---|---|---|---|
| **Type** | **Order No. GWT** | **HP** | **Standard Fuse** | **Dual Element Time Delay** | **Circuit Breaker** |
| 2-Wire (PSC) | M05421 | 0.5 | 25 | 15 | 20 |
| | M05422 | 0.5 | 15 | 10 | 10 |
| | M07422 | 0.75 | 15 | 10 | 15 |
| | M10422 | 1.0 | 20 | 15 | 20 |
| | M15422 | 1.5 | 30 | 20 | 25 |
| 3-Wire QD (CSIR) | M05411 | 0.5 | 30 | 20 | 30 |
| | M05412 | 0.5 | 20 | 10 | 15 |
| | M07412 | 0.75 | 20 | 15 | 20 |
| | M10412 | 1.0 | 25 | 15 | 25 |
| 3-Wire CSCR | M05412 | 0.5 | 15 | 10 | 10 |
| | M07412 | 0.75 | 15 | 10 | 15 |
| | M10412 | 1.0 | 20 | 15 | 15 |
| | M15412 | 1.5 | 30 | 20 | 25 |
| | M20412 | 2.0 | 30 | 20 | 25 |
| | M30412 | 3.0 | 45 | 25 | 40 |
| | M50412 | 5.0 | 80 | 45 | 60 |

# 3-Wire, 1Ø, 4" Motors - Electrical Data, 60 Hz, 3450 RPM

| Order No. | | HP | Volts | SF |
|---|---|---|---|---|
| Type | Goulds Water Technology | | | |
| 3-Wire with Q.D. Cap. Start Box | M05411 | 0.5 | 115 | 1.6 |
| | M05412 | 0.5 | 230 | 1.6 |
| | M07412 | 0.75 | | 1.5 |
| | M10412 | 1.0 | | 1.4 |
| 3-Wire with CSCR (CR) or Magnetic Contactor (MC) Control Box | M05412 | 0.5 | | 1.6 |
| | M07412 | 0.75 | | 1.5 |
| | M10412 | 1.0 | | 1.4 |
| | M15412 | 1.5 | | 1.3 |
| | M20412 | 2.0 | | 1.25 |
| | M30412 | 3.0 | | 1.15 |
| | M50412 | 5.0 | | 1.15 |

| Generation II (2011) | | | Generation II (2015) | | |
|---|---|---|---|---|---|
| FL Amps (Y/B/R) | SF Amps (Y/B/R) | LRA | FL Amps (Y/B/R) | SF Amps (Y/B/R) | LRA |
| 8.8/8.8/0 | 10.9/10.9/0 | 44 | 9.8/9.8/0 | 11.6/11.6/0 | 44 |
| 5.3/5.3/0 | 6.1/6.1/0 | 21 | 5.7/5.7/0 | 6.3/6.3/0 | 21 |
| 6.6/6.6/0 | 7.8/7.8/0 | 32 | 6.7/6.7/0 | 7.9/7.9/0 | 32 |
| 8.1/8.1/0 | 9.4/9.4/0 | 41 | 8.5/8.5/0 | 9.5/9.5/0 | 41 |
| 4.2/4.1/1.8 | 4.8/4.3/1.8 | 44 | 4.4/4.3/1.9 | 5.0/4.5/1.9 | 21 |
| 4.8/4.4/2.5 | 6.0/4.9/2.3 | 21 | 4.6/4.6/2.6 | 6.1/5.1/2.6 | 32 |
| 6.1/5.2/2.7 | 7.3/5.8/2.6 | 32 | 6.2/6.0/3.6 | 7.4/6.3/3.3 | 41 |
| 9.1/8.2/1.2 | 10.9/9.4/1.1 | 41 | 9.2/8.7/1.2 | 11.0/9.9/1.2 | 49 |
| 9.9/9.1/2.6 | 12.2/11.7/ 2.6 | 49 | 9.9/9.1/2.6 | 12.2/11.7/ 2.6 | 49 |
| 14.3/12.0/ 5.7 | 16.5/13.9/ 5.6 | 76 | 14.3/12.0/ 5.7 | 16.5/13.9/ 5.6 | 76 |
| 24/19.1/ 10.2 | 27/22/10 | 101 | 24/19.1/ 10.2 | 27.0/22.0/ 10.0 | 101 |

# 2-Wire 1Ø Motor Wire Sizing Chart

**Goulds Water Technology Motor Lead Lengths - 2-Wire Motors, 1Ø, 4" Motors, 60° C & 75° C Insulation - AWG Copper Wire Size**

| Motor Lead Lengths - 2-Wire Motors | | | | | | | |
|---|---|---|---|---|---|---|---|
| Motor Rating | | | | | AWG Copper Wire Size | | |
| HP | Volts | kW | FLA | SFA | 14 | 12 | 10 |
| 1/2 | 115 | 0.37 | 8.1 | 10.2 | 107 | 171 | 273 |
| 1/2 | 230 | 0.37 | 4.3 | 4.8 | 457 | 726 | 1158 |
| 3/4 | 230 | 0.55 | 5.0 | 6.4 | 342 | 545 | 869 |
| 1 | 230 | 0.75 | 6.7 | 8.2 | 267 | 425 | 678 |
| 1 1/2 | 230 | 1.1 | 9.1 | 10.5 | 209 | 332 | 530 |

# 3-Wire 1Ø Motor Wire Sizing Chart

**Goulds Water Technology Motor Lead Lengths - 3-Wire Motors, 1Ø, 4" Motors, 60° C & 75° C Insulation - AWG Copper Wire Size**

| Motor Lead Lengths - 3-Wire Motors | | | | | | | |
|---|---|---|---|---|---|---|---|
| Motor Rating | | | | | AWG Copper Wire Size | | |
| HP | Volts | kW | FLA | SFA | 14 | 12 | 10 |
| **CSIR Control Boxes** | | | | | | | |
| 1/2 | 115 | 0.37 | 9.8 | 11.6 | 94 | 150 | 240 |
| 1/2 | 230 | 0.37 | 5.7 | 6.3 | 348 | 553 | 883 |
| 3/4 | 230 | 0.55 | 6.7 | 7.9 | 277 | 441 | 704 |
| 1 | 230 | 0.75 | 8.5 | 9.5 | 231 | 367 | 585 |
| **CSCR Control Boxes** | | | | | | | |
| 1/2 | 230 | 0.37 | 4.4 | 5.0 | 438 | 697 | 1112 |
| 3/4 | 230 | 0.55 | 4.6 | 6.1 | 359 | 571 | 912 |
| 1 | 230 | 0.75 | 6.2 | 7.4 | 296 | 471 | 751 |
| 1 1/2 | 230 | 1.1 | 9.2 | 11.0 | 199 | 317 | 505 |
| 2 | 230 | 1.5 | 9.9 | 12.2 | 180 | 286 | 456 |
| 3 | 230 | 2.2 | 14.3 | 16.5 | 133 | 211 | 337 |
| 5 | 230 | 3.7 | 24.0 | 27.0 | | | 206 |

**Based on S.F. Amps, 30° C Ambient and 5% Voltage Drop**

| 8 | 6 | 4 | 2 | 1/0 | 2/0 | 3/0 | 4/0 |
|---|---|---|---|---|---|---|---|
| 432 | 672 | 1071 | 1700 | 2703 | 3411 | 4305 | 5424 |
| 1835 | 2855 | 4551 | 7225 | 11489 | | | |
| 1376 | 2141 | 3413 | 5419 | 8617 | 10871 | | |
| 968 | 1506 | 2400 | 3811 | 6060 | 7646 | 9652 | |
| 801 | 1246 | 1986 | 3153 | 5013 | 6325 | 7985 | |

**Based on S.F. Amps, 30° C Ambient and 5% Voltage Drop**

| 8 | 6 | 4 | 2 | 1/0 | 2/0 | 3/0 | 4/0 |
|---|---|---|---|---|---|---|---|
| **CSIR Control Boxes** | | | | | | | |
| 349 | 544 | 867 | 1376 | 2188 | 2716 | 3485 | 4391 |
| 1398 | 2175 | 3467 | 5505 | 8753 | | | |
| 1061 | 1651 | 2632 | 4178 | 6644 | 8383 | | |
| 908 | 1413 | 2252 | 3575 | 5685 | 7173 | | |
| **CSCR Control Boxes** | | | | | | | |
| 1398 | 2175 | 3467 | 5505 | 8753 | | | |
| 1061 | 1651 | 2632 | 4178 | 6644 | 8383 | | |
| 908 | 1413 | 2252 | 3575 | 5685 | 7173 | | |
| 793 | 1246 | 1986 | 3124 | 4968 | 6268 | | |
| 722 | 1123 | 1790 | 2843 | 4520 | 5703 | | |
| 534 | 830 | 1324 | 2102 | 3342 | 4217 | 5323 | |
| 326 | 507 | 809 | 1284 | 2042 | 2577 | 3253 | |

# Goulds Water Technology Motor Electrical Data 60 Hz, 3450 RPM

**GENERATION I & II - 2011**

| Motor No. | HP | Volts | SF | FLA Amps | SFA Amps | Locked Rotor Amps | Line - Line Resistance |
|---|---|---|---|---|---|---|---|
| M05430 | 0.5 | 200 | 1.6 | 2.9 | 3.4 | 22 | 4.1 - 5.2 |
| M07430 | 0.75 | | 1.5 | 3.8 | 4.5 | 32 | 2.6-3.0 |
| M10430 | 1 | | 1.4 | 4.6 | 5.5 | 29 | 3.4-3.9 |
| M15430 | 1.5 | | 1.3 | 6.3 | 7.2 | 40 | 1.9-2.5 |
| M20430 | 2 | | 1.25 | 7.5 | 8.8 | 51 | 1.4-2.0 |
| M30430 | 3 | | 1.15 | 10.9 | 12.0 | 71 | 0.9-1.3 |
| M50430 | 5 | | 1.15 | 18.3 | 20.2 | 113 | 0.4-0.8 |
| M75430 | 7.5 | | 1.15 | 27.0 | 30.0 | 165 | 0.5-0.6 |
| M05432 | 0.5 | 230 | 1.6 | 2.4 | 2.9 | 17.3 | 5.7 - 7.2 |
| M07432 | 0.75 | | 1.5 | 3.3 | 3.9 | 27 | 3.3 - 4.3 |
| M10432 | 1 | | 1.4 | 4.0 | 4.7 | 26.1 | 4.1-5.1 |
| M15432 | 1.5 | | 1.3 | 5.2 | 6.1 | 32.4 | 2.8-3.4 |
| M20432 | 2 | | 1.25 | 6.5 | 7.6 | 44 | 1.8-2.4 |
| M30432 | 3 | | 1.15 | 9.2 | 10.1 | 58.9 | 1.3-1.7 |
| M50432 | 5 | | 1.15 | 15.7 | 17.5 | 93 | .85-1.25 |
| M75432 | 7.5 | | 1.15 | 24 | 26.4 | 140 | .55-.85 |
| M05434 | 0.5 | 460 | 1.6 | 1.3 | 1.5 | 9 | 23.6 - 26.1 |
| M07434 | 0.75 | | 1.5 | 1.7 | 2.0 | 14 | 14.4 - 16.2 |
| M10434 | 1 | | 1.4 | 2.2 | 2.5 | 13 | 17.8 - 18.8 |
| M15434 | 1.5 | | 1.3 | 2.8 | 3.2 | 16.3 | 12.3 - 13.1 |
| M20434 | 2 | | 1.25 | 3.3 | 3.8 | 23 | 8.0 - 8.67 |
| M30434 | 3 | | 1.15 | 4.8 | 5.3 | 30 | 5.9-6.5 |
| M50434 | 5 | | 1.15 | 7.6 | 8.5 | 48 | 3.58-4.00 |
| M75434 | 7.5 | | 1.15 | 12.2 | 13.5 | 87 | 1.9-2.3 |
| M100434 | 10 | | DATA COMING END OF 2010 | | | | |
| M15437 | 1.5 | 575 | 1.3 | 2.0 | 2.4 | 11.5 | 19.8-20.6 |
| M20437 | 2 | | 1.25 | 2.7 | 3.3 | 21 | 9.4-9.7 |
| M30437 | 3 | | 1.15 | 3.7 | 4.1 | 21.1 | 9.4-9.7 |
| M50437 | 5 | | 1.15 | 7.0 | 7.6 | 55 | 3.6-4.2 |
| M75437 | 7.5 | | 1.15 | 9.1 | 10.0 | 55 | 3.6-4.2 |

# Goulds Water Technology Motor Electrical Data 60 Hz, 3450 RPM

**GENERATION II - 2015**

| Motor No. | HP | Volts | SF | FLA Amps | SFA Amps | Locked Rotor Amps | Line - Line Resistance |
|---|---|---|---|---|---|---|---|
| M05430 | 0.5 | 200 | 1.6 | 2.9 | 3.5 | 22 | 4.1 - 5.2 |
| M07430 | 0.75 | | 1.5 | 3.9 | 4.7 | 30 | 2.8 - 3.7 |
| M10430 | 1 | | 1.4 | 4.8 | 5.7 | 34 | 2.2 - 3.1 |
| M15430 | 1.5 | | 1.3 | 6.6 | 7.6 | 40 | 1.9 - 2.5 |
| M20430 | 2 | | 1.25 | 8.0 | 9.3 | 51 | 1.4 - 2.0 |
| M30430 | 3 | | 1.15 | 10.9 | 12.0 | 71 | 1.2 - 1.5 |
| M50430 | 5 | | 1.15 | 18.3 | 20.2 | 113 | 0.7 - 0.9 |
| M75430 | 7.5 | | 1.15 | 27.0 | 30.0 | 165 | 0.4 - 0.6 |
| M05432 | 0.5 | 230 | 1.6 | 2.4 | 3.0 | 18 | 5.7 - 7.2 |
| M07432 | 0.75 | | 1.5 | 3.3 | 4.0 | 27 | 3.3 - 4.3 |
| M10432 | 1 | | 1.4 | 4.1 | 4.9 | 26 | 3.2 - 4.2 |
| M15432 | 1.5 | | 1.3 | 5.8 | 6.6 | 36 | 2.5 - 3.1 |
| M20432 | 2 | | 1.25 | 6.7 | 8.0 | 44 | 2.2 - 2.8 |
| M30432 | 3 | | 1.15 | 9.2 | 10.1 | 59 | 1.6 - 2.0 |
| M50432 | 5 | | 1.15 | 15.7 | 17.5 | 93 | 0.9 - 1.3 |
| M75432 | 7.5 | | 1.15 | 24.0 | 26.4 | 140 | 0.5 - 0.9 |
| M05434 | 0.5 | 460 | 1.6 | 1.3 | 1.5 | 9 | 23.6 - 26.1 |
| M07434 | 0.75 | | 1.5 | 1.7 | 2.0 | 14 | 14.4 - 16.2 |
| M10434 | 1 | | 1.4 | 2.2 | 2.5 | 15 | 16.8 - 18.6 |
| M15434 | 1.5 | | 1.3 | 3.0 | 3.4 | 16 | 9.5 - 10.5 |
| M20434 | 2 | | 1.25 | 3.6 | 4.1 | 23 | 7.5 - 9.3 |
| M30434 | 3 | | 1.15 | 4.8 | 5.3 | 30 | 6.3 - 7.7 |
| M50434 | 5 | | 1.15 | 7.6 | 8.5 | 48 | 3.9 - 4.9 |
| M75434 | 7.5 | | 1.15 | 12.2 | 13.5 | 87 | 2.1 - 2.7 |
| M100434 | 10 | | 1.15 | 15.6 | 17.2 | 110 | 1.8 - 2.2 |
| M15437 | 1.5 | 575 | 1.3 | 2.3 | 2.6 | 15 | 15.6 - 17.3 |
| M20437 | 2 | | 1.25 | 2.7 | 3.3 | 21 | 10.2 - 12.5 |
| M30437 | 3 | | 1.15 | 3.7 | 4.1 | 21 | 10.2 - 12.5 |
| M50437 | 5 | | 1.15 | 7.0 | 7.6 | 55 | 3.6 - 4.2 |
| M75437 | 7.5 | | 1.15 | 9.1 | 10.0 | 55 | 3.6 - 4.2 |

# 75° C Cable, 60 Hz

(service entrance to motor)

Maximum Length in Feet

**75° C Insulation - AWG Copper Wire Size**

| Motor Rating | | | | | | | |
|---|---|---|---|---|---|---|---|
| **Volts** | **HP** | **14** | **12** | **10** | **8** | **6** | **4** |
| 230V 60 Hz 1Ø | 5 | 0 | 100 | 170 | 260 | 430 | 680 |
| | 7.5 | 0 | 0 | **120** | 200 | 310 | 490 |
| | 10 | 0 | 0 | 0 | **140** | 220 | 340 |
| | 15 | 0 | 0 | 0 | 0 | **140** | **230** |
| 230V 60 Hz 3Ø 3 Lead | 5 | **140** | 230 | 370 | 590 | 920 | 1430 |
| | 7.5 | 0 | **150** | 250 | 410 | 640 | 1010 |
| | 10 | 0 | 0 | **180** | 300 | 470 | 740 |
| | 15 | 0 | 0 | 0 | **200** | 320 | 510 |
| | 20 | 0 | 0 | 0 | **150** | **240** | 390 |
| | 25 | 0 | 0 | 0 | 0 | **190** | 310 |
| | 30 | 0 | 0 | 0 | 0 | 0 | **250** |
| 460V 60 Hz 3Ø 3 Lead | 5 | 590 | 950 | 1500 | 2360 | 3700 | 5750 |
| | 7.5 | 410 | 670 | 1060 | 1670 | 2610 | 4060 |
| | 10 | 300 | 480 | 770 | 1220 | 1910 | 2980 |
| | 15 | 0 | **330** | 530 | 840 | 1320 | 2070 |
| | 20 | 0 | 0 | 400 | 640 | 1020 | 1600 |
| | 25 | 0 | 0 | **320** | 520 | 810 | 1280 |
| | 30 | 0 | 0 | 0 | **410** | 650 | 1030 |
| | 40 | 0 | 0 | 0 | **320** | **500** | 790 |
| | 50 | 0 | 0 | 0 | 0 | **390** | **610** |
| | 60 | 0 | 0 | 0 | 0 | 0 | **540** |
| | 75 | 0 | 0 | 0 | 0 | 0 | **430** |
| | 100 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 125 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 150 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 200 | 0 | 0 | 0 | 0 | 0 | 0 |

Lengths **IN BOLD TYPE** meet the National Electric Code ampacity only for individual conductor 75° C cable, in

| 2 | 1/0 | 2/0 | 3/0 | 4/0 | 250 | 350 | 500 |
|---|---|---|---|---|---|---|---|
| 1060 | 1660 | 2070 | 2560 | 3190 | | | |
| 760 | 1150 | 1420 | 1740 | 2120 | | | |
| 520 | 810 | 1020 | 1250 | 1540 | | | |
| 370 | 560 | 700 | 870 | 1080 | | | |
| 2190 | 3290 | 4030 | 4850 | 5870 | 6650 | 8460 | |
| 1540 | 2310 | 2840 | 3400 | 4120 | 4660 | 5910 | 7440 |
| 1140 | 1720 | 2110 | 2550 | 3090 | 3510 | 4500 | 5710 |
| 790 | 1180 | 1450 | 1760 | 2120 | 2410 | 3080 | 3900 |
| 600 | 920 | 1130 | 1370 | 1670 | 1900 | 2440 | 3100 |
| 490 | 730 | 900 | 1100 | 1330 | 1510 | 1950 | 2480 |
| 390 | 590 | 730 | 890 | 1080 | 1230 | 1580 | 2030 |
| | | | | | | | |
| 6200 | | | | | | | |
| 4580 | 6900 | | | | | | |
| 3160 | 4760 | 5840 | 7040 | | | | |
| 2460 | 3710 | 4560 | 5500 | | | | |
| 1960 | 2960 | 3640 | 4400 | 5350 | | | |
| 1570 | 2390 | 2940 | 3560 | 4330 | 4940 | | |
| 1220 | 1840 | 2270 | 2730 | 3320 | 3760 | | |
| 940 | 1430 | 1750 | 2110 | 2560 | 2910 | 3700 | 4690 |
| 830 | 1250 | 1540 | 1860 | 2250 | 2550 | 3260 | 4120 |
| **660** | 1000 | 1230 | 1480 | 1810 | 2050 | 2640 | 3360 |
| **490** | **750** | 930 | 1120 | 1360 | 1540 | 1990 | 2520 |
| 0 | **620** | **770** | **920** | 1040 | 1270 | 1620 | 2040 |
| 0 | 0 | **620** | **750** | **910** | 1040 | 1330 | 1680 |
| 0 | 0 | 0 | **610** | **740** | **840** | 1070 | 1370 |

free air or water. If other cable is used, the National Electric Code as well as the local codes should be observed.

# Motor Lead Lengths – 3Ø Motors –

Based on S.F. Amps, 30° C Ambient and 5% Voltage Drop

**60° C and 75° C Insulation - AWG Copper Wire Size**

| Motor Rating | | | | | | | |
|---|---|---|---|---|---|---|---|
| **Volts** | **HP** | **kW** | **FLA** | **SFA** | **14** | **12** | **10** |
| 200 | 0.5 | 0.37 | 3.8 | 2.9 | 629 | 1000 | 1595 |
| | 0.75 | 0.55 | 3.8 | 4.5 | 423 | 674 | 1074 |
| | 1 | 0.75 | 4.6 | 5.5 | 346 | 551 | 879 |
| | 1.5 | 1.1 | 6.3 | 7.2 | 265 | 421 | 672 |
| | 2 | 1.5 | 7.5 | 8.8 | 217 | 344 | 549 |
| | 3 | 2.2 | 10.9 | 12.0 | 159 | 253 | 403 |
| | 5 | 3.7 | 18.3 | 20.2 | 94 | 150 | 239 |
| | 7.5 | 5.5 | 27.0 | 30.0 | 64 | 101 | 161 |
| 230 | 0.5 | 0.37 | 2.4 | 2.9 | 756 | 1202 | 1917 |
| | 0.75 | 0.55 | 3.3 | 3.9 | 562 | 894 | 1426 |
| | 1 | 0.75 | 4 | 4.7 | 466 | 742 | 1183 |
| | 1.5 | 1.1 | 5.2 | 6.1 | 359 | 571 | 912 |
| | 2 | 1.5 | 6.5 | 7.6 | 288 | 459 | 732 |
| | 3 | 2.2 | 9.2 | 10.1 | 217 | 345 | 551 |
| | 5 | 3.7 | 15.7 | 17.5 | 145 | 230 | 318 |
| | 7.5 | 5.5 | 24 | 26.4 | 96 | 152 | 243 |
| 460 | 0.5 | 0.37 | 1.3 | 1.5 | 2922 | 4648 | 7414 |
| | 0.75 | 0.55 | 1.7 | 2.0 | 2191 | 3486 | 5560 |
| | 1 | 0.75 | 2.2 | 2.5 | 1753 | 2789 | 4448 |
| | 1.5 | 1.1 | 2.8 | 3.2 | 1370 | 2179 | 3475 |
| | 2 | 1.5 | 3.3 | 3.8 | 1153 | 1835 | 2926 |
| | 3 | 2.2 | 4.8 | 5.3 | 827 | 1315 | 2098 |
| | 5 | 3.7 | 7.6 | 8.5 | 516 | 820 | 1308 |
| | 7.5 | 5.5 | 12.2 | 13.5 | 325 | 516 | 824 |
| | 10 | 7.5 | – | – | 310* | 500* | 790* |
| 575 | 1.5 | 1.1 | 2.0 | 2.4 | 2283 | 3631 | 5792 |
| | 2 | 1.5 | 2.7 | 3.3 | 1660 | 2641 | 4212 |
| | 3 | 2.2 | 3.7 | 4.1 | 1336 | 2126 | 3390 |
| | 5 | 3.7 | 7.0 | 7.6 | 721 | 1147 | 1829 |
| | 7.5 | 5.5 | 9.1 | 10.0 | 548 | 871 | 1390 |

* Estimated

| 8 | 6 | 4 | 2 | 1/0 | 2/0 | 3/0 | 4/0 |
|---|---|---|---|---|---|---|---|
| 2562 | 3931 | | | | | | |
| 1702 | 2648 | | | | | | |
| 1392 | 2166 | 3454 | | | | | |
| 1064 | 1655 | 2638 | | | | | |
| 870 | 1354 | 2158 | 3427 | 5449 | | | |
| 638 | 993 | 1583 | 2513 | 3996 | | | |
| 379 | 590 | 940 | 1493 | 2374 | 2995 | 3781 | 4764 |
| 255 | 397 | 633 | 1005 | 1598 | 2017 | 2546 | 3207 |
| 3037 | 4725 | 7532 | | | | | |
| 2258 | 3513 | 5601 | 8892 | | | | |
| 1874 | 2915 | 4648 | 7379 | | | | |
| 1444 | 2246 | 3581 | 5685 | 9040 | | | |
| 1159 | 1803 | 2874 | 4563 | 7256 | 9155 | | |
| 872 | 1357 | 2163 | 3434 | 5460 | 6889 | 8696 | 10956 |
| 503 | 783 | 1248 | 1982 | 3151 | 3976 | 5019 | 6323 |
| 334 | 519 | 827 | 1314 | 2089 | 2635 | 3327 | 4192 |
| | | | | | | | |
| 8806 | | | | | | | |
| 7045 | | | | | | | |
| 5504 | | | | | | | |
| 4635 | 7212 | | | | | | |
| 3323 | 5171 | | | | | | |
| 2072 | 3224 | 5140 | | | | | |
| 1305 | 2030 | 3236 | 5138 | | | | |
| 1250* | 1960* | 3050* | 4690* | 7050* | | | |
| | | | | | | | |
| 6671 | | | | | | | |
| 5370 | | | | | | | |
| 2897 | 4507 | | | | | | |
| 2202 | 3426 | | | | | | |

# Units with 1Ø Input and 3Ø Output (Motors)

**Maximum Cable Lengths in Feet to Limit Voltage Drop to 5% for 230 V Systems⑤**

**Copper Wire Size 75°C Insulation Exposed to a Maximum of 50°C (122°F) Ambient Temperature ⑥**

## Service Entrance to Controller

| Controller Input | Motor HP | 14 | 12 | 10 | 8 | 6 | 4 | 2 |
|---|---|---|---|---|---|---|---|---|
| 230V 1Ø | ½ | 366 | 583 | 925 | 1336 | 2107 | 3345 | 5267 |
| | ¾ | 279 | 445 | 706 | 1020 | 1608 | 2552 | 4019 |
| | 1 | 226 | 360 | 571 | 824 | 1300 | 2064 | 3250 |
| | 1½ | * | **286** | 455 | 657 | 1036 | 1644 | 2589 |
| | 2 | * | * | **331** | 478 | 754 | 1197 | 1886 |
| | 3 | * | * | **246** | 355 | 561 | 890 | 1401 |
| | 5 | * | * | * | **218** | **343** | 545 | 858 |

## Controller to Motor

| Controller Output | Motor HP | 14 | 12 | 10 | 8 | 6 |
|---|---|---|---|---|---|---|
| 230V 3Ø | ½ | 905 | 1442 | 2290 | 3306 | 5213 |
| | ¾ | 690 | 1100 | 1748 | 2523 | 3978 |
| | 1 | 558 | 890 | 1413 | 2040 | 3216 |
| | 1½ | 445 | 709 | 1126 | 1625 | 2562 |
| | 2 | 324 | 516 | 820 | 1184 | 1866 |
| | 3 | 241 | 384 | 609 | 880 | 1387 |
| | 5 | * | 235 | 373 | 539 | 849 |

⑤ Reduce lengths by 13% for 200 V systems.

⑥ Lengths in bold require 90°C wire. Shading indicates 40° C maximum ambient.

* Wire does not meet the N.E.C. ampacity requirement.

| 1/0 | 2/0 | 3/0 | 4/0 | 250 | 300 | 350 | 400 | 500 |
|---|---|---|---|---|---|---|---|---|
| 8364 | | | | | | | | |
| 6383 | 8055 | | | | | | | |
| 5161 | 6513 | 8201 | | | | | | |
| 4111 | 5188 | 6533 | 8236 | 9710 | | | | |
| 2995 | 3779 | 4759 | 5999 | 7073 | 8455 | 9852 | | |
| 2225 | 2808 | 3536 | 4458 | 5256 | 6283 | 7321 | 8343 | |
| 1363 | 1720 | 2165 | 2730 | 3219 | 3847 | 4483 | 5109 | 6348 |

| 4 | 2 | 1/0 | 2/0 | 3/0 | 4/0 | 250 | 300 |
|---|---|---|---|---|---|---|---|
| 8276 | | | | | | | |
| 6316 | 9945 | | | | | | |
| 5106 | 8041 | | | | | | |
| 4068 | 6406 | | | | | | |
| 2963 | 4666 | 7410 | 9351 | | | | |
| 2202 | 3467 | 5506 | 6949 | 8750 | | | |
| 1348 | 2123 | 3372 | 4255 | 5358 | 6755 | 7964 | 9520 |

To size wire, the voltage drop of each wire segment must be used and the total must not exceed 100%.
Example: a 1.5 HP motor, 100' from Service Entrance to Controller (1Ø wire) and 500' from Controller to Motor (3Ø wire).

- Service Entrance to Controller = 100' of # 10 (100/455) = 22 % (455' from 230V 1Ø chart)
- Controller to Motor = 500' of # 12 (500/709) = 71 % (709' from the 3Ø chart)
- 71% + 22% = 93 %; See Balanced Flow Bulletin or IM182 for more info.

# GOULDS WATER TECHNOLOGY
# 3Ø, 6" - 10", 1.15 S.F. Motors

| GWT Order No. | HP | Volts | Rated Input Amps |
|---|---|---|---|
| 6M058 | 5 | 200 | 17.5 |
| 6M052 | | 230 | 15.0 |
| 6M054 | | 460 | 7.5 |
| 6M078 | 7.5 | 200 | 25.4 |
| 6M072 | | 230 | 22.0 |
| 6M074 | | 460 | 11.0 |
| 6M108 | 10 | 200 | 33.3 |
| 6M102 | | 230 | 29.0 |
| 6M104 | | 460 | 14.5 |
| 6M158 | 15 | 200 | 47.4 |
| 6M152 | | 230 | 42.0 |
| 6M154 | | 460 | 21.0 |
| 6M208 | 20 | 200 | 61.2 |
| 6M202 | | 230 | 54.0 |
| 6M204 | | 460 | 27.0 |
| 6M258 | 25 | 200 | 77.3 |
| 6M252 | | 230 | 68.0 |
| 6M254 | | 460 | 34.0 |
| 6M308 | 30 | 200 | 91.8 |
| 6M302 | | 230 | 82.0 |
| 6M304 | | 460 | 41.0 |
| 6M404 | 40 | 460 | 56.0 |
| 66M504 | 50 | 460 | 70.0 |
| 86M504 | | 460 | 65.0 |
| 86M604 | 60 | 460 | 80.0 |
| 8M754 | 75 | 460 | 96.0 |
| 8M1004 | 100 | 460 | 127.0 |
| 8M1254 | 125 | 460 | 161.0 |
| 8M1504 | 150 | 460 | 197.0 |
| 10M2004 | 200 | 460 | 235.0 |

# GOULDS WATER TECHNOLOGY 3Ø, 6" - 10", 1.15 S.F. Motors – *Continued*

| Service Factor Amps | Locked Rotor Amps | L-L Resistance |
|---|---|---|
| 19.5 | 124 | 0.618 |
| 17.0 | 110 | 0.806 |
| 8.5 | 55 | 3.050 |
| 28.5 | 158 | 0.504 |
| 26.0 | 144 | 0.651 |
| 13.0 | 72 | 2.430 |
| 37.2 | 236 | 0.315 |
| 33.0 | 208 | 0.448 |
| 16.5 | 104 | 1.619 |
| 53.5 | 347 | 0.213 |
| 46.0 | 320 | 0.312 |
| 23.0 | 160 | 1.074 |
| 69.5 | 431 | 0.189 |
| 60.0 | 392 | 0.258 |
| 30.0 | 196 | 0.861 |
| 87.5 | 578 | 0.146 |
| 76.0 | 530 | 0.210 |
| 38.0 | 265 | 0.666 |
| 104.0 | 674 | 0.119 |
| 94.0 | 610 | 0.166 |
| 47.0 | 305 | 0.554 |
| 61.0 | 420 | 0.358 |
| 79.0 | 465 | 0.308 |
| 73.0 | 435 | 0.331 |
| 90.0 | 556 | 0.278 |
| 109.0 | 675 | 0.218 |
| 145.0 | 855 | 0.164 |
| 180.0 | 1122 | 0.132 |
| 220.0 | 1331 | 0.115 |
| 270.0 | 1260 | 0.0929 |

5-30 HP, 3Ø, 230 and 460 Motors have adjustable voltage feature, change voltage plugs to convert from 230V to 460V operation.
**Voltage Plug Order No's are: PLUG-230V or PLUG-460V.**

# Goulds Water Technology 3Ø, 6" FM-Series Motors

| Motor Order No. | HP | Volts | Full Load Amps |
|---|---|---|---|
| 6F058 | 5 | 200-208 | 16.1 |
| 6F078 | 7.5 | | 23.3 |
| 6F108 | 10 | | 31.5 |
| 6F158 | 15 | | 44.9 |
| 6F208 | 20 | | 59.0 |
| 6F258 | 25 | | 76.8 |
| 6F308 | 30 | | 91.7 |
| 6F0524* | 5 | 230 | 14.4 |
| 6F0724* | 7.5 | | 21.5 |
| 6F1024* | 10 | | 28.0 |
| 6F1524* | 15 | | 40.9 |
| 6F2024* | 20 | | 53.2 |
| 6F2524* | 25 | | 66.7 |
| 6F3024* | 30 | | 79.3 |
| 6F0524* | 5 | 460 | 7.0 |
| 6F0724* | 7.5 | | 10.0 |
| 6F1024* | 10 | | 13.1 |
| 6F1524* | 15 | | 20.4 |
| 6F2024* | 20 | | 25.8 |
| 6F2524* | 25 | | 32.8 |
| 6F3024* | 30 | | 39.3 |
| 6F404 | 40 | | 51.3 |
| 6F504 | 50 | | 65.8 |
| 6F055 | 5 | 575 | 5.8 |
| 6F075 | 7.5 | | 8.2 |
| 6F105 | 10 | | 10.5 |
| 6F155 | 15 | | 15.0 |
| 6F205 | 20 | | 20.9 |
| 6F255 | 25 | | 26.2 |
| 6F305 | 30 | | 31.0 |
| 6F405 | 40 | | 41.5 |
| 6F505 | 50 | | 53.0 |

* Same motor with voltage change device supplied

# Goulds Water Technology 3Ø, 6" FM-Series Motors – *Continued*

| Service Factor Amps | Locked Rotor Amps | Line - Line Resistance |
|---|---|---|
| 18.0 | 96 | .86 - 1.1 |
| 26.8 | 140 | .66 - .81 |
| 35.0 | 187 | .37 - .46 |
| 50.8 | 268 | .26 - .32 |
| 67.1 | 354 | .19 - .24 |
| 86.5 | 445 | .13 - .17 |
| 103.3 | 530 | .10 - .13 |
| 16.1 | 87 | 1.1 - 1.4 |
| 24.1 | 127 | .73 - .90 |
| 31.5 | 164 | .50 - .62 |
| 46.3 | 237 | .33 - .41 |
| 60.8 | 312 | .25 - .31 |
| 76.0 | 387 | .18 - .22 |
| 90.2 | 458 | .15 - .19 |
| 8.0 | 44 | 4.4 - 5.4 |
| 11.3 | 62 | 2.9 - 3.6 |
| 14.8 | 82 | 1.9 - 2.4 |
| 23.0 | 117 | 1.1 - 1.4 |
| 29.4 | 151 | .9 - 1.1 |
| 36.8 | 187 | .69 - .85 |
| 44.6 | 226 | .58 - .72 |
| 58.6 | 302 | .45 - .56 |
| 75.1 | 385 | .35 - .43 |
| 6.5 | 35 | 5.8 - 7.2 |
| 9.3 | 51 | 3.6 - 4.4 |
| 11.8 | 61 | 2.8 - 3.5 |
| 17.1 | 88 | 1.9 - 2.4 |
| 23.7 | 122 | 1.4 - 1.7 |
| 29.7 | 153 | 1.0 - 1.3 |
| 35.0 | 179 | .83 - 1.0 |
| 47.3 | 247 | .64 - .79 |
| 61.0 | 323 | .53 - .71 |

# Goulds Water Technology 3Ø, 8" FM-Series Motors

| Motor Order No. | HP | Volts | Full Load Amps |
|---|---|---|---|
| 86F504 | 50 | 460 | 65 |
| 86F604 | 60 | | 78 |
| 8F504 | 50 | | 65 |
| 8F604 | 60 | | 78 |
| 8F754 | 75 | | 95 |
| 8F1004 | 100 | | 128 |
| 8F1254 | 125 | | 165 |
| 8F1504 | 150 | | 203 |
| 86F505 | 50 | 575 | 52 |
| 86F605 | 60 | | 61 |
| 8F505 | 50 | | 52 |
| 8F605 | 60 | | 61 |
| 8F755 | 75 | | 76 |
| 8F1005 | 100 | | 100 |
| 8F1255 | 125 | | 129 |
| 8F1505 | 150 | | 159 |

# Goulds Water Technology 3Ø, 8" FM-Series Motors – *Continued*

| Service Factor Amps | Locked Rotor Amps | Line - Line Resistance |
|---|---|---|
| 74 | 540 | .19 - .24 |
| 89 | 645 | .17 - .21 |
| 74 | 540 | .19 - .24 |
| 89 | 645 | .17 - .21 |
| 109 | 803 | .12 - .15 |
| 146 | 1080 | .08 - .11 |
| 188 | 1410 | .06 - .08 |
| 228 | 1643 | .04 - .06 |
| 60 | 439 | .32 - .39 |
| 70 | 518 | .26 - .32 |
| 60 | 439 | .32 - .39 |
| 70 | 518 | .26 - .32 |
| 88 | 645 | .20 - .25 |
| 115 | 855 | .16 - .20 |
| 148 | 1133 | .10 - .13 |
| 178 | 1320 | .08 - .10 |

1. To check: Shut off power supply and drain system to "0" pressure.
2. Air pre-charge in tank should be 2 psi less than the cut-in pressure of the pressure switch.

   **Example:** If pressure switch setting is 30-50 psi, tank should be pre-charged with 28 lbs. air.
3. If water at valve, replace tank.

### *RULE OF THUMB*

**Improper tank sizing may cause motor damage.**

**½ to 1½ HP pumps –** Tank draw down should be equal to the pump capacity in GPM or greater.

**Example:** ¾ HP pump; capacity 12 GPM; pressure switch setting 30/50 PSI; correct tank – V140.

**2 HP and larger pumps –** tank drawdown should be **double** the pump capacity in GPM.

**Example:** 3 HP pump; capacity 30 GPM; pressure switch setting 40/60 PSI; correct tank selection: 2 – V350 tanks.

# Tank Volumes

| Model No. | Total Volume (Gals.) | ① Drawdown in Gals. at System Operating Pressure Range of | | | Maximum Drawdown Vol. (Gals.) |
|---|---|---|---|---|---|
| | | 18/40 PSIG | 28/50 PSIG | 38/60 PSIG | |
| V6P | 2.0 | 0.8 | 0.7 | 0.6 | 1.2 |
| V15P | 4.5 | 1.8 | 1.5 | 1.3 | 2.7 |
| V25P | 8.2 | 3.3 | 2.8 | 2.4 | 4.5 |
| V45P | 13.9 | 5.6 | 4.7 | 4.1 | 8.4 |
| V45B | 13.9 | 5.6 | 4.7 | 4.1 | 8.4 |
| V45 | 13.9 | 5.6 | 4.7 | 4.1 | 8.4 |
| V60B | 19.9 | 8.0 | 6.8 | 5.8 | 12.1 |
| V60 | 19.9 | 8.0 | 6.8 | 5.8 | 12.1 |
| V80 | 25.9 | 10.4 | 8.8 | 7.6 | 13.9 |
| V80EX | 25.9 | 10.4 | 8.8 | 7.6 | 13.9 |
| V100 | 31.8 | 12.8 | 10.8 | 9.4 | 13.8 |
| V100S | 31.8 | 12.8 | 10.8 | 9.4 | 13.8 |
| V140B | 45.2 | 18.2 | 15.4 | 13.3 | 27.3 |
| V140 | 45.2 | 18.2 | 15.4 | 13.3 | 27.3 |
| V200B | 65.1 | 26.2 | 22.1 | 19.2 | 39.3 |
| V200 | 65.1 | 26.2 | 22.1 | 19.2 | 39.3 |
| V250 | 83.5 | 33.6 | 28.4 | 25.6 | 50.8 |
| V260 | 84.9 | 34.1 | 28.9 | 25.0 | 44.7 |
| V350 | 115.9 | 46.6 | 39.4 | 34.1 | 70.5 |

① Drawdown based on a 22 psi differential and Boyle's Law. Temperature, elevation and pressure can all affect drawdown volume.

### *RULE OF THUMB*

Tank must be sized to **allow a minimum run time per cycle** as follows:

⅓ – 1½ HP = 1 minute run time

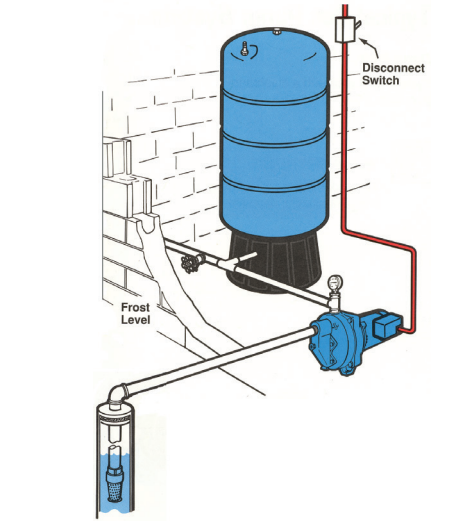
2 HP & larger = 2 minute run time

# Shallow Well

System illustrated is a Convertible jet pump with a shallow well adapter and a pressure tank.

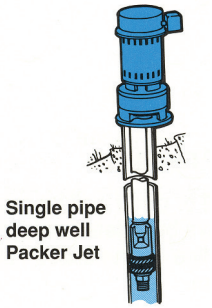
### *RULES OF THUMB*

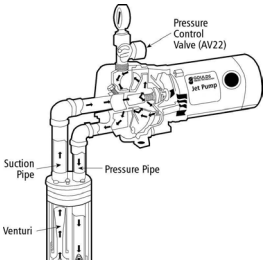
- All jet pumps should be located at the highest point in the suction side of the system.
- (Distance from well head to pump) If offset is greater than 20' . . . increase horizontal pipes by one size each.
- Never use pipes smaller than the pump suction tappings.



# Deep Well

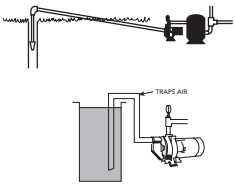
Packer and twin pipe systems



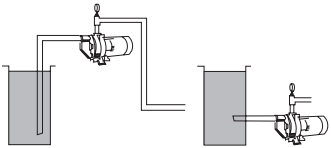

## *Improper Installations*

- Trap air
- Hard to prime




## *Proper Installations*

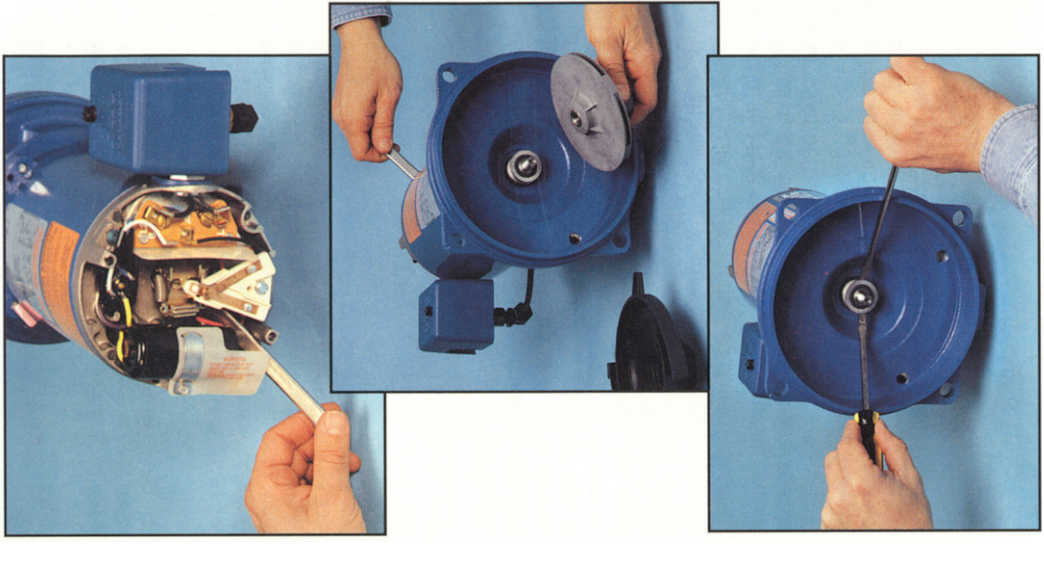
- Easy to prime



# Jet Pump Disassembly . . .

1. Turn off power to motor. Disconnect service wires from pressure switch.
2. Drain system to relieve pressure.
3. Disconnect motor cord from pressure switch when used.
4. Remove casing bolts. If pump is mounted on top of tank, remove bolt holding motor adapter to mounting pad.
5. Disconnect tubing between casing or pressure control valve and pressure switch.
6. Remove motor, motor adapter casing, and rotating element. Casing remains attached to piping.
7. Remove guide vane seal ring and diaphragm gasket ring.
8. Remove guide vane from motor adapter (via 4 bolts or may be snap in type).
9. Remove motor end cover. Insert 7/16" open end wrench under switch mechanism or behind overload protector onto flats on motor shaft.

   While holding the shaft against rotating, turn the impeller counterclockwise. The impeller should turn completely off the shaft in this manner.
10. Using two screwdrivers, pry out holding collar of mechanical seal assembly.
11. Motor adapter can be unbolted from the motor (for motor replacement).



# Jet Pump Reassembly . . .

**1.** Be sure that recess for seal seat and surface where guide vane mounts on motor adapter are entirely free of all scale and dirt.

**2.** Clean motor shaft.

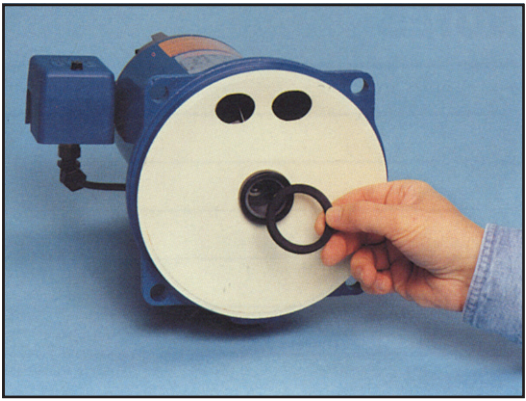
**3**. Apply film of light oil, such as vegetable oil, to the recess of the motor adapter and the neoprene bushing before installing the new seal seat. This is a tight fit, but it must go in all the way evenly, or a leak will result. Do not mar lapped face of this seal. The slightest scar or particle of dirt will cause a leak.

**4.** Bolt motor adapter to motor, making sure the motor shaft does not dislocate the stationary seal member.

**5.** Assemble rotating member of seal on motor shaft. Rotating seal face must fit snugly against lapped seal face of stationary member in casing cover. This is accomplished by pushing with a piece of tube against back end of neoprene washer after oiling sleeve and shaft. Be sure rotating seal face does not drop out of holding collar while sliding the rotating members of the seal on the shaft. Also, take extra care that the rotating seal face is not marred during handling.

**6.** While holding the shaft against rotating, screw impeller on shaft by hand until tight against shoulder of motor shaft.

**7.** Replace guide vane, making sure that bore of guide vane does not bind impeller hub. If screws used, tighten alternately and evenly. Check by turning the motor shaft. If binding occurs, loosen screws, readjust guide vane until impeller hub turns freely, then tighten screws as before. Some jets have snap-in guide vane.



8. Replace diaphragm gasket with opening in the upper position.
9. Replace guide vane seal ring on guide vane hub.
10. Make sure all gasket surfaces are clean. Replace pump casing.
11. Tighten casing bolts alternately and evenly.
12. After reassembling pump, check to be sure impeller rotates freely.
13. Reconnect tube between pressure switch and casing cover or control valve.
14. Close all drain openings, using pipe joint compound or teflon tape on threads of plugs.
15. Prime according to Priming Instructions.

***RULE OF THUMB***

Do not start motor until pump and suction piping are filled with water.

An amprobe, ohmmeter and vacuum pressure gauge are essential for properly checking a system. Use of the amprobe and ohmmeter are explained in Amprobe/ Ohmmeter Instructions. Use of the compound vacuum pressure gauge is explained in Checking Suction Lift.

Find the basic problem for which numerous symptoms and possible solutions are given for each.

***RULE OF THUMB***

Remember there may be other system problems caused by auxiliary controls not covered in this booklet.

## Pump Will Not Run . . .

| Probable Cause | Recommended Action |
|---|---|
| **1.** Blown fuse or power turned off | Replace fuse – close all switches. |
| **2.** Broken or loose wiring connections. | Examine all wiring and repair any bad connections. |
| **3.** Motor overload protection contacts open. | Overload contacts will close automatically in a short time. |
| a. Improper voltage. | See Volt Ammeter |
| b. Pump bound mechanically – will not turn freely. | Remove motor end cap, turn motor shaft by hand. Unit should rotate freely. |
| **4.** Pressure switch faulty or out of adjustment. | Adjust or replace switch. |
| **5.** Tubing or fittings on pressure switch plugged. | Remove switch tubing and/or all fittings and clean. |
| **6.** Faulty motor. | See Jet pump ohmmter checks. |

## Pump Runs But . . .

### *Little or no water delivered*

| Problem | Recommended Action |
|---|---|
| **1.** Pump or pipes not completely primed. | Fill pump completely with water through priming opening (reprime pump). |
| | **a. Deep Well system** Control valve must be set properly or system will not pump. See **Pressure Control Valves.** |
| **2.** Foot valve or end of suction pipe either not submerged or buried. | **a. Shallow Well system** Install vacuum gauge See **Checking Suction Lift.** |
| | **b. Deep Well system** Physically check well conditions. |
| Foot valve in well or line check valve stuck closed. | Replace foot valve if necessary. (Very high vacuum, 22 inches or more. see **Checking Suction Lift**. |
| **3.** Leaks on suction side of pump **(Very common problem.)** | Pressurize system and inspect. |

## Pump Runs But . . .

| Problem | Recommended Action |
|---|---|
| **4.** Jet assembly plugged. | **A. Shallow Well system** Clean if necessary (Insert wire through ½" plug in shallow well adapter.)<br>**b. Deep Well system** Pull jet assembly and clean. |
| **5.** Punctured diaphragm in air control. Galvanized tanks. | Disconnect the tubing and plug the connection in pump. If this corrects the trouble, the air control must be replaced. |
| **6.** Original installation, incorrect nozzle or diffuser combination. | Check rating in product catalog. |

## Pump Runs But . . .

### *Pump starts and stops too often . . .*

| Problem | Recommended Action |
|---|---|
| **1.** Leaks in piping system. | Pressurize piping system and inspect. Repair or replace. |
| **2.** Faulty pressure switch. | Check contact points. Adjust or replace switch. |
| **3.** Waterlogged galvanized tank, faulty air control. | Pumps using Brady control: Test by holding your ear on air control. If control is operating, air can be heard passing from control into tank when pump stops. If no air movement is heard, air control should be replaced. |
| **4.** Leaking tank or air valve. | Use soapy water to find leaks. Repair or replace. |
| **5.** Not enough suction lift on shallow well system - water flows into pump (flooded suction). | Throttle suction line with partially closed valve. |
| **6.** Insufficient vacuum or vacuum does not exist for long enough time to operate air control. | Pump requires minimum 3" vacuum for 15 seconds. |
| **7.** Improper air change in captive air tank. | See tank checkout. |
| **8.** Tank too small for pump. for pump. | Replace with proper size storage tank. |

## Pump Runs But . . .

### *Pumps water, but does not develop 40 lbs. tank pressure. . .*

| Problem | Recommended Action |
|---|---|
| **1.** Leaks in well piping or discharge pipe. | Pressurize piping system and inspect. |
| **2.** Jet or screen on foot valve partially plugged. | Clean if necessary. |
| **3.** Improper pressure control valve setting (deep well only). | See **Pump IOM** |
| **4.** Suction lift too high for shallow well system. | Use vacuum gauge on shallow well systems Vacuum should not exceed 22 inches at sea level. |
| **a.** Jet set too deep for deep well system. | On deep well system check ratings tables in catalog for maximum jet depth. |
| **5.** Faulty air charger. | Disconnect the tubing and plug the hole. If this corrects the trouble, the air control must be replaced. |
| **6.** Worn impeller hub and/or guide vane bore. | Replace if necessary. Clearance should not exceed .012 on a side or .025 diametrically. |
| **7.** Overpumping the well. | Throttle a valve on the pump suction – do not exceed 22" Hg. |

## Pump Runs But . . .

### *Pump develops 40 lbs. pressure, but switch does not cut out . . .*

| Problem | Recommended Action |
|---|---|
| **1.** Pressure switch incorrectly set. | See Switch Adjustment. |
| **2.** Tubing or fittings between switch and pump plugged. | Remove switch tubing and/or all fittings and clean. |
| **3.** Faulty switch or corroded contact points. | Replace if necessary. |

## Switch Chatter . . .

| Problem | Recommended Action |
|---|---|
| **1.** Caused by pressure differential between switch and tank. Equivalent feet of pipe should be less than 4' to prevent chatter. Friction loss of fittings can add many feet of equivalent pipe, ex. a ¾" - 90° elbow = 2' of pipe; 1" 90 = 2.7'. See TTECHWP Tech Manual for pipe fitting equivalents. | Move pressure switch to tank cross tee or mount in a discharge tee near pump. |
| **2.** High volume flows can cause switch chatter | Contact switch supplier (not pump mfg) for a pressure pulsation plug - they have very small holes which can easily plug with dirt and sand - use only if absolutely nothing else works and water is clean. |

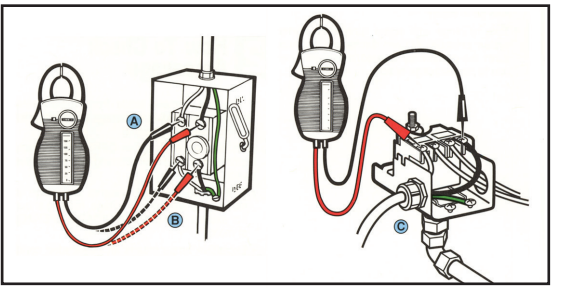
# How to Use Volt-Ammeter

**CAUTION**

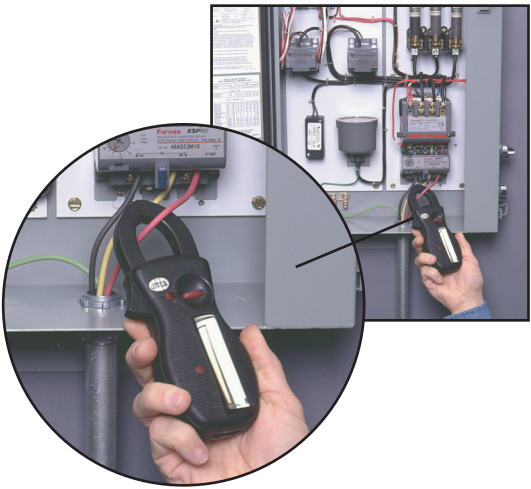
**Power is ON** during voltage checking.

1. Attach leads to volt-ammeter and select proper voltage scale for voltage to be tested.
2. Place leads in A position to test for presence of incoming voltage.
   - Voltage should be within + 10% of the design voltage specified on the motor nameplate in A, B and C test positions.
3. With disconnect switch in ON position, move leads to B position and test voltage flow through fuse(s).
4. The C position tests voltage at pressure switch terminals. The voltage should be within limits with the motor operating.

| Voltage Limits | | |
|---|---|---|
| Nameplate ▼ | Measured Volts | |
| | Min. | Max. |
| 115V 1Ø | 105 | 125 |
| 208V 1Ø | 188 | 228 |
| 230V 1Ø | 210 | 250 |



**WARNING!**
**Power is ON during voltage checking.**

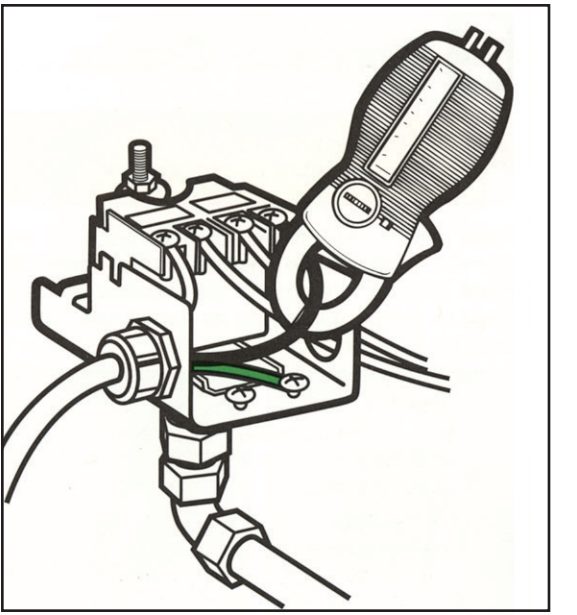


**Using Amprobe**

1. Set scale to highest amp range.
2. Connect amprobe around lead as shown.
3. Rotate scale to proper range and read value.
4. Compare value with table.

**What It Means –**

Currents above these values indicate system problems.



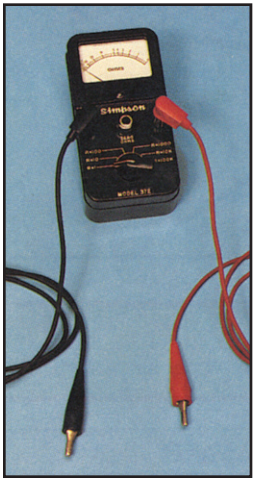
**CAUTION**

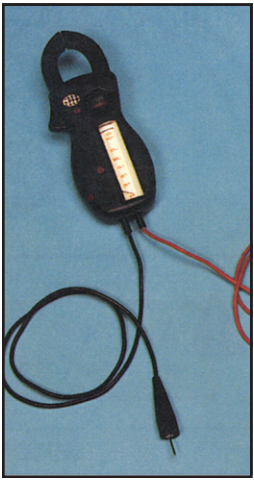
**Power is ON** during amperage testing.

**CAUTION**

Use ohmmeter only with **POWER OFF**.

Power supply OFF. Disconnect motor leads (L1 and L2). **On dual-voltage motors, motor must be wired 230V for the checks listed below** and illustrated on the page indicated for each check. Rewire for 230V if necessary.



**CHECK:** **Page**

# Ground Check

**CAUTION**

**Disconnect Power Source before checking.**

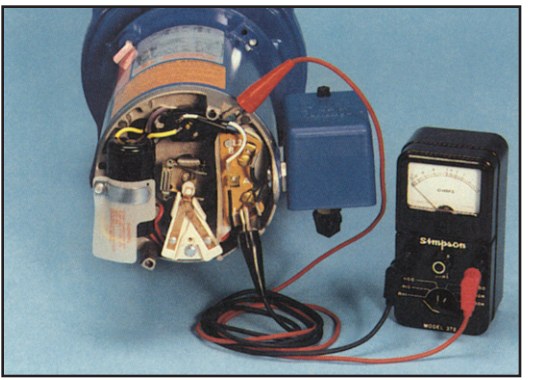
**a.** Set ohmmeter to R x 1,000.

**b.** Attach one probe to ground screw and touch other probe to all terminals on terminal board, switch, capacitor and protector – any ohmmeter reading indicates ground.

If digital meter is used, the reading should be at least one megohm.

**c.** If grounded, check all external leads for cuts, breaks, frayed wires, etc. Replace damaged leads and recheck for grounds and proper lead routings. Make sure replaced leads are not pinched between canopy and end bell.

If ground is in stator, replacement of motor is recommended.



# Winding Continuity - A.O. Smith / Century Motor

**CAUTION**

**Disconnect Power Source before checking.**

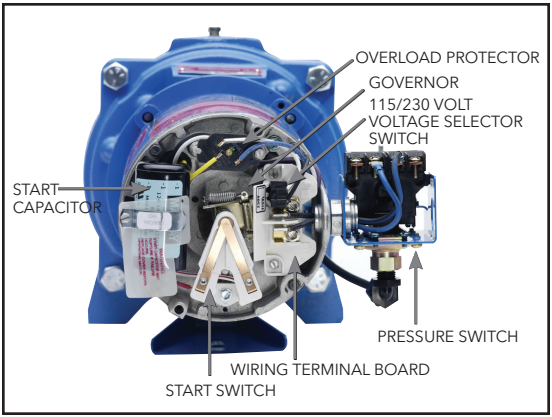
**1.** Terminal board connected for 230 V.

**2.** Set ohmmeter to R x 1, adjust to 0.

**3.** Slip a heavy piece of paper between motor switch points, discharge the capacitor and take the following ohm readings:

**a.** Resistance between L1 and A must be the same as between A and yellow.

**b.** Yellow to red (winding side of switch) must be the same as L1 to same red terminal.




L1 = Blue wire

L2 = White wire

A = Purple wire

Ohmmeter tests on the new style terminal board with the quick-change voltage selector switch, see picture on pg. 76 (Black plastic part with 2 wires in it) is simplified if your ohmmeter is equipped with the sharp, pointed probes rather than alligator clips. With the voltage change plug on the 230 volt terminal the Black wire in the plug is positioned on Terminal "A". Simply touch one ohmmeter probe on the Black wire in the voltage change plug to get the "A" terminal reading. Another method is to remove the terminal board screws and place the alligator clip on the wire on the bottom side of Terminal "A".

**Old Style (Brown) Terminal Board Wiring**

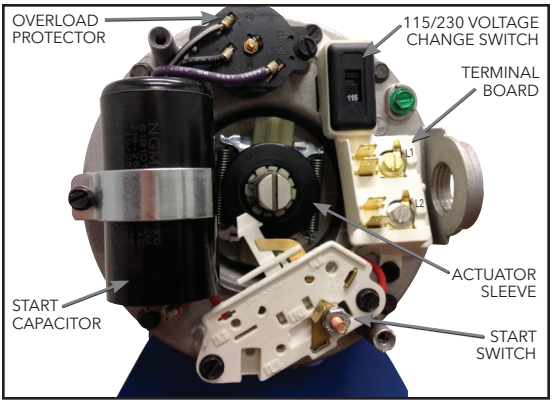
| A.O. SMITH MOTOR WIRING | |
|---|---|
| **115 Volt**<br>Black (from motor) on L1<br><br>Black/White (Black tracer from overload) on A | **230 Volt**<br>Black (from motor) on A<br><br>Black/White (Black tracer from overload) on B |

# Winding Continuity - US Motor

**CAUTION**

**Disconnect Power Source before checking.**

1. Terminal board connected for 230 V.
2. Set ohmmeter to R x 1, adjust to 0 (**NOTE:** Digital meters are typically used, the reading on this equipment should be showing OL or infinity).
3. Discharge the capacitor and take the following ohm readings:
   a. Measure resistance between L1 and L2 on switch, this measures Main and Aux. winding continuity.
   b. Measure resistance between L1 and L2 on switch, depress the actuator sleeve and this removes Aux. from circuit giving continuity of Main winding only.



# Contact Points (Start Switch)

**CAUTION**
**Disconnect Power Source before checking.**

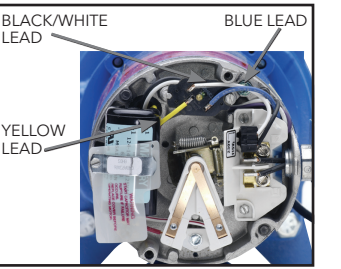
1. Set ohmmeter to R x 1, adjust to 0.
2. Remove leads from start switch.
3. Attach ohmmeter leads to each side of switch – reading should be 0.
4. Flip governor weight to run position. Reading should be infinity.

# A.O. Smith / Century Motor Overload Protector

**CAUTION**
**Disconnect Power Source before checking.**

1. Set ohmmeter to R x 1, adjust to 0.
2. Disconnect the overload leads.
3. Check resistance between terminals 1 and 2, then 2 and 3. If either reading is higher than 1, replace the overload.

1 = Blue wire
2 = Black/ white wire
3 = Yellow wire

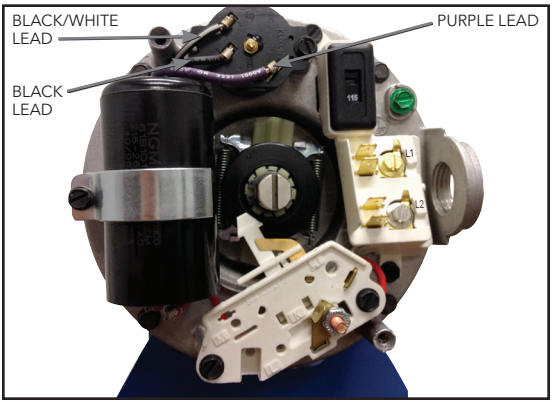


# Motor Overload Protector - US Motor

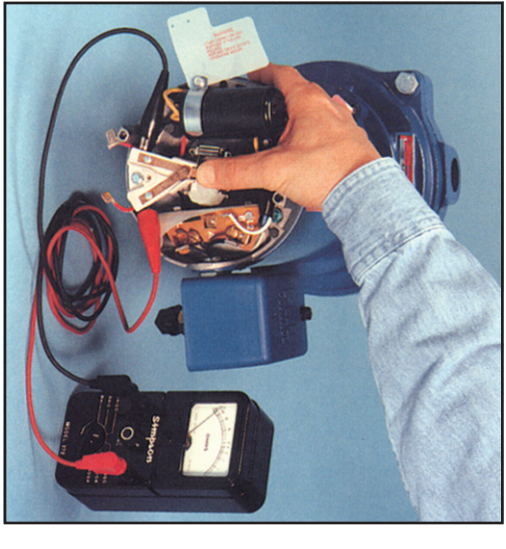
**CAUTION**

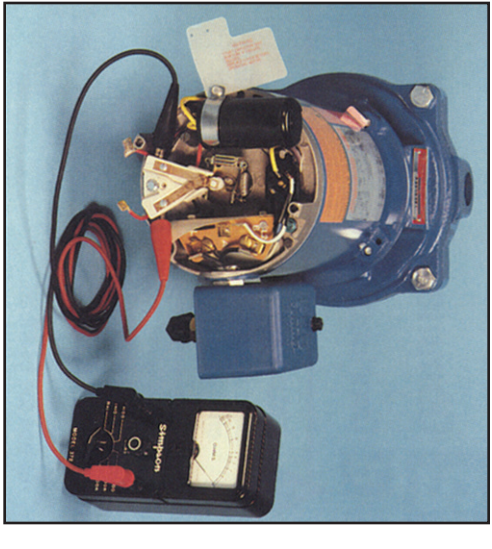
**Disconnect Power Source before checking.**

1. Set ohmmeter to R x 1, adjust to 0 (NOTE: Digital meters are typically used, the reading on this equipment should be showing OL or infinity)
2. Dissconnect the Overload protector leads
3. Check Resistance between terminals 1 and 2, then 2 and 3. If readings is higher that 1, replace the overload.




Terminal 1 = Purple wire
Terminal 2 = Black/White wire
Terminal 3 = Black Wire


Simpson


Simpson

# OHMMETER CHECKS



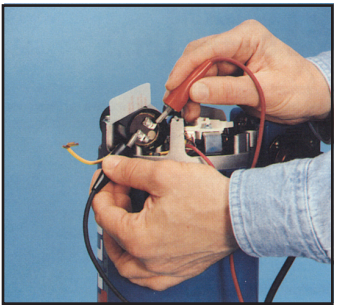
# Capacitor

**CAUTION**

**Disconnect Power Source before checking.**

**IMPORTANT**

**Discharge capacitor by touching the two terminals with the blade of an insulated handle screwdriver.**



1. Set ohmmeter to R x 1,000, adjust to 0.
2. Disconnect leads on capacitor.
3. Attach ohmmeter leads to each terminal. Needle should swing to right and drift slowly to left. To double check, switch ohmmeter leads and repeat procedure.

   If the needle will not move or moves toward 0 and stays there, the capacitor is bad.
4. If a digital meter is used, readings should start low and rapidly increase to maximum value.

**Adjust in proper Sequence:**

1. CUT-IN: Turn range nut down for higher cut-in pressure, or up for lower cut-in.
2. CUT-OUT: Turn differential nut down for higher cut-out pressure, or up for lower cut-out.

**Note:** Adjustment to range (cut-in) nut will also change cut-out pressure.

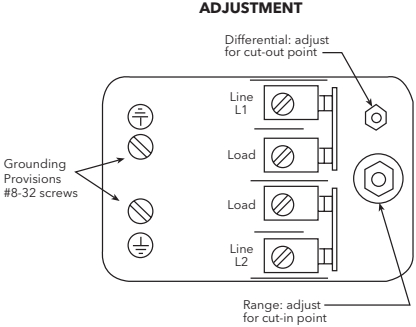
**CAUTION**

To avoid damage, do not exceed maximum allowable system pressure. Check switch operation after re-setting.

## Goulds Water Technology or Square "D" Switches

**Adjust in proper sequence:**

1. CUT-IN: Turn nut down for higher cut-in pressure, or up for lower cut-in.
2. CUT-OUT: Turn nut down for higher cut-out pressure, or up for lower cut-out.



A vacuum gauge indicates total suction lift (vertical lift + friction loss = total lift) in inches of mercury. 1" on the gauge = 1.13 ft. of total suction lift (based on pump located at sea level).

***RULE OF THUMB***

Practical suction lift at sea level is 25 ft. Deduct 1 ft. of suction lift for each 1,000 ft. of elevation above sea level.

## Shallow Well System

Install vacuum gauge in shallow well adapter. See opposite page. When pump is running, the gauge will show no vacuum if the end of suction pipe is not submerged or there is a suction leak. If the gauge shows a very high vacuum (22 inches or more), this indicates that the end of suction pipe is buried in mud, the foot valve or check valve is stuck closed or the suction lift exceeds capability of pump.

**High Vacuum (22 inches or more)**

- Suction pipe end buried in mud
- Foot valve or check valve stuck closed
- Suction lift exceeds capability of the pump

**Low Vacuum (or 0 vacuum)**

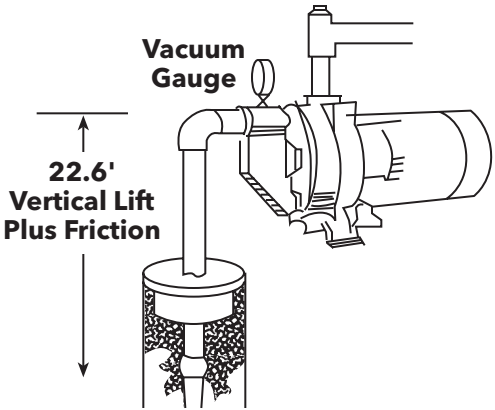
- Suction pipe not submerged
- Suction leak


**Compound Vacuum Pressure Gauge**

This gauge will show the pressure or vacuum at any position in a pump or system where it is installed.

A reading of 20" on a vacuum gauge placed on the suction side of the pump would tell you that you have a vacuum or suction lift of 22.6 ft.

20" x 1.13' = 22.6 ft.



When pump is first started or under maximum flow condition, pressure control should be immediately adjusted to the pressure corresponding to H.P. and jet assembly used. See rating tables in catalog for proper pressure setting.

**1.** Turn left to reduce pressure.

**2.** Turn right to increase pressure.

***RULE OF THUMB***

If pressure control valve is set too high, the air volume control will not function.

If pressure control valve is set too low, the pump may not shut off.

**To Adjust Pressure Control Valve:**

**1.** Close pressure control valve.

**2.** Open faucet in house.

**3.** Turn pump on.

**4.** As pump picks up its prime, the pressure will begin to rise on the gauge.

**5.** Turn adjusting screw to set pressure control valve to pressure recommended in catalog.

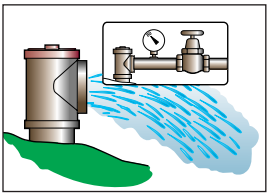
**Correct rotation is a must on all 3Ø installations. Rotation can be checked by one of these three ways:**

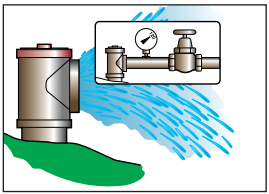
**Visual 1**

1. Connect 3 motor leads to starter, run unit at open discharge.
2. Switch any 2 leads and again run unit at open discharge.
3. Largest quantity of water indicates correct rotation.

**Visual 2**

Remove water end from meter. Run motor and observe rotation



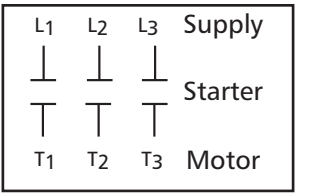


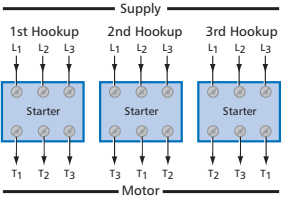
**Pressure**

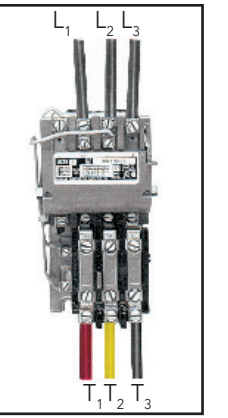
1. Connect 3 motor leads to starter. Run unit against closed discharge, take maximum pressure reading.
2. Switch any 2 leads and again run unit against closed discharge. Take maximum pressure reading.
3. Highest pressure reading indicates correct rotation.

**WARNING!**

Prolonged reverse rotation operation can cause pump/motor damage.




For the best protection, we recommend no more than a 5% current deviation from average current.

Current readings in amps should be checked on each leg using the three possible hookups.

**CAUTION**

To prevent changing motor rotation, the motor leads should be reordered in the same direction, see example on page 53.

***RULE OF THUMB***

If the unbalance moves with the motor leads the unbalance is caused by the motor, wet splice, or damaged cable. If the unbalance remains with the terminals the unbalance is in the power supply.

Calculate percentage of current unbalance for all three hookups.

**Example:**

| Hook Up 1 | Hook Up 2 | Hook Up 3 |
|---|---|---|
| $T_1$ = 51 Amps | $T_3$ = 50 Amps | $T_2$ = 50 Amps |
| $T_2$ = 46 Amps | $T_1$ = 48 Amps | $T_3$ = 49 Amps |
| $T_3$ = 53 Amps | $T_2$ = 52 Amps | $T_1$ = 51 Amps |

Add up all three readings for hook up number 1.

$T_1$ = 51 Amps
$T_2$ = 46 Amps
$+T_3$ = 53 Amps

**Total 150 Amps**

Divide the total by three to obtain the average.

**50 Amps = Average**

3 ⌊150 Amps

Calculate the greatest amp difference from the average. Could be greater than average.

50 Amps
-46 Amps

**4 Amps**

Divide this difference by the average to obtain the percentage of unbalance.

**.08 or 8%**

50 ⌊4.00 Amps

Hook Up #1 = 8%
Hook Up #2 = 4%
Hook Up #3 = 2%

Always use hook up with lowest % current unbalance. Loads on a transformer bank vary. Readings should be taken at peak load period.

### What It Means –

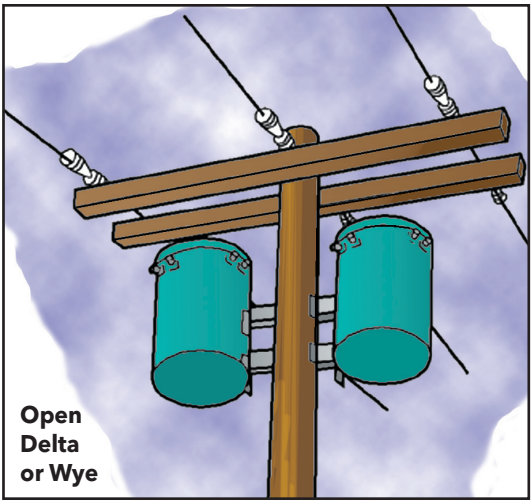
1. Hook ups below 5% = system balanced.
2. Hook ups not below 5% – if the unbalance moves with the motor leads the unbalance is caused by the motor, wet splice, or damaged cable. Check the motor on pages 44-45. If the unbalance remains with the terminals the unbalance is in the power supply – contact power company.

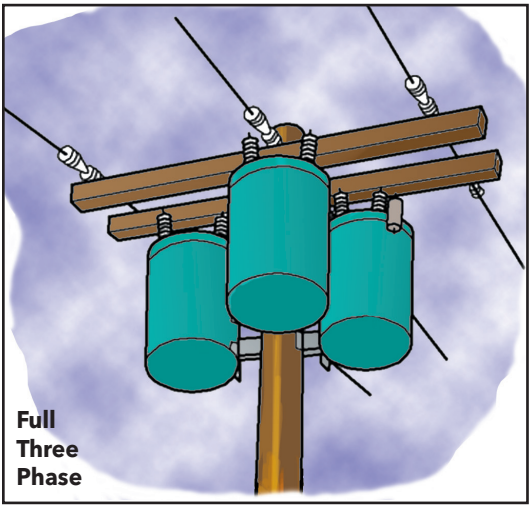
A full 3Ø supply is recommended for all 3Ø motors, consisting of three individual transformers or one 3Ø transformer. "Open" delta or wye connections using only two transformers can be used, but are more likely to cause problems from current unbalance.

Transformer ratings should be no smaller than listed in the table for supply power to the motor alone.

**Transformer Capacity Required for Submersible Motors**

| Submersible 3Ø Motor HP Rating | Total 3Ø Motor HP Rating | Smallest KVA Rating - Each Transformer | |
|---|---|---|---|
| | | Open WYE or Delta 2 Transformers | WYE Delta 3 Transformers |
| 1.5 | 3 | 2 | 1 |
| 2 | 4 | 2 | 1.5 |
| 3 | 5 | 3 | 2 |
| 5 | 7.5 | 5 | 3 |
| 7.5 | 10 | 7.5 | 5 |
| 10 | 15 | 10 | 5 |
| 15 | 20 | 15 | 7.5 |
| 20 | 25 | 15 | 10 |
| 25 | 30 | 20 | 10 |
| 30 | 40 | 25 | 15 |
| 40 | 50 | 30 | 20 |
| 50 | 60 | 35 | 20 |
| 60 | 75 | 40 | 25 |
| 75 | 90 | 50 | 30 |
| 100 | 120 | 65 | 40 |
| 125 | 150 | 85 | 50 |
| 150 | 175 | 100 | 60 |
| 175 | 200 | 115 | 70 |
| 200 | 230 | 130 | 75 |


Open
Delta
or Wye


Full
Three
Phase

# Aquavar SOLO² – Quick Installation Guide

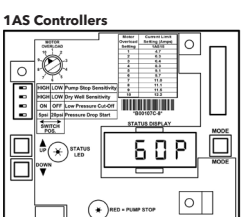
1. **Mount Drive** (in a vertical position);
   - Must have 6" minimum clearance on all sides for proper cooling.
2. **Connect Input Power Wire** (Single Phase, 230V, Size Wire Ampacity for 75˚C Copper Wire)
   - Review Circuit Breaker Sizing see IMS-SOLO2Q-2 or IM260
3. **Wire Motor Drop Cable** (Size Wire Ampacity for 75˚C Copper Wire)
   - 3AS Models - Use with Three Phase, 230V, ¾ to 5 HP Motors
   - 1AS15 Model - Compatible with Single Phase, 230V Motors
     - 3-Wire - .5 - 2 HP Goulds Water Technology / Pentek XE; .5 – 1.5 HP Franklin Electric and Grundfos
     - 2-Wire - .5 – 1.5 Goulds Water Technology, Pentek XE, Franklin Electric and Grundfos 2-Wire
   - Review Wire Sizing (Table 4 of IM260)
4. **Mount Transducer and Connect Transducer Cable Wiring**
   - Transducer cable maximum length = 200 feet
   - Connect Pressure Transducer to piping manifold and to ground
5. **User Interface Board Adjustments**
   - Select proper "Current Limit Setting" (equal to motor SFA)
   - 1AS15 Only - Set "Pump Stop Sensitivity" - High 40 Hz is Default
   - 3AS– – Only - Select maximum frequency setting (60 Hz or 80 Hz);
     - 60 Hz = matching Liquid End HP and Motor HP
     - 80 Hz = "over-speed" application; motor HP is greater than Liquid End HP (typically 2x larger)
   - Dry Well Sensitivity - Set on "High" position;
     - If nuisance tripping occurs, switch to "Low" position
   - Low Pressure Cut-Off and Pressure Drop setting adjusted to application / system requirements.
   - Optional use of Run/Stop Input, Setpoint Select Input and Relay Output, refer to IM260
6. **Adjust Tank Pressure**
   - Set approximately 20 PSI below pressure Setpoint
   - Adjust as needed to optimize - see IMS-SOLO2Q-2 or IM260
7. **Turn Drive Power On - Adjust Pressure - Purge Air**
   - Purge air from system and check for leaks
   - Factory default is 60 psi for Setpoint 1 and 70 psi for Setpoint 2- push and hold Increase Pressure button if higher pressure is desired and also adjust tank pre-charge.
   - Setpoint Select Input Terminal is used to switch from 2 different pressure Setpoints, refer to IM260.
8. **Check Motor Rotation and Confirm Performance**

   Refer to Aquavar SOLO² Installation Manual, IM260, for complete details. Check Motor Insulation Resistance on retrofit jobs before replacing drive.

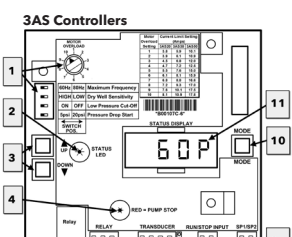
# Aquavar SOLO² – User Interface Board



### 1AS Controllers




### 3AS Controllers




1) Basic Drive Settings
2) Controller Status Indicator
3) Setpoint and Parameter Adjust
4) Run/Stop Indicator
5) Relay Output
6) Transducer Input
7) Transducer Jumper
8) Run/Stop Input
9) Setpoint Select Input
10) Display Mode Adjust
11) Status and Parameter Display

### Service Factor Amps – All Motors

| HP | 230 Volt | | | | | | | | | 200 Volt | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | 1Ø 2-Wire | | | 1Ø 3-Wire | | | 3Ø | | | 3Ø | |
| | GWT[1] | Franklin | Grundfos | GWT | Franklin | Grundfos | GWT | Franklin | Grundfos | GWT | Franklin |
| ½ | 4.7/4.7 | 6 | 6 | 6.3 | 6 | 6 | N/A | N/A | N/A | N/A | N/A |
| ¾ | 6.4/6.2 | 8 | 8.4 | 8.3 | 8 | 8.4 | 3.9 | 3.8 | N/A | 4.5 | 4.4 |
| 1 | 9.1/8.1 | 9.8 | 9.8 | 9.7 | 9.8 | 9.8 | 4.7 | 4.7 | N/A | 5.5 | 5.4 |
| 1½ | 11.0/10.4 | 13.1[2] | 13.1[2] | 11.1 | 11.5 | 11.6 | 6.1 | 5.9 | 7.3 | 7.2 | 6.8 |
| 2 | N/A | N/A | N/A | 12.2 | 13.2[2] | 13.2[2] | 7.6 | 8.1 | 8.7 | 8.8 | 9.3 |
| 3 | N/A | N/A | N/A | N/A | N/A | N/A | 10.1 | 10.9 | 12.2 | 12 | 12.5 |
| 5 | N/A | N/A | N/A | N/A | N/A | N/A | 17.5 | 17.8 | 19.8[2] | 20.2[2] | 20.5[2] |

1. Goulds Water Technology 2-Wire motors have Generation 1 and Generation 2 amp ratings, see motor nameplate or motor data sticker that was supplied with motor.
2. Amps are higher than controller overload range - use of these motors will current limit and provide reduced performance.

### Pressure Ranges for All Available Transducers

| Transducer | 1AS15 / 3AS20 | | 3AS30 | | 3AS50 | |
|---|---|---|---|---|---|---|
| | (Min. PSI) | (Max. PSI) | (Min. PSI) | (Max. PSI) | (Min. PSI) | (Max. PSI) |
| 100 PSI (1) | 20 | 85 | 20 | 85 | 10 | 50 |
| 200 PSI (2) | 40 | 170 | 40 | 170 | 20 | 100 |
| 300 PSI | 60 | 255 | 60 | 255 | 30 | 150 |

(1) Standard on 1AS15, 3AS20 and 3AS30 (2) Standard on 3AS50

# Aquavar AB2 Quick Start Guide

**Installation Steps:**

1. Install the Pump
   - Plumb suction and discharge of pump into piping.
   - Install a check valve on the suction side.
   - Locate the pump as near liquid source as possible.

2. Install the Pressure Transducer
   - Install the pressure transducer in the tank tee provided with the unit.
   - Locate the transducer within 120" of the controller.

3. Mount the Controller
   - Mount vertically in a well ventilated, shaded area with 8 inches of free air space on every side and temperature between 34° F and 104° F.

4. Connect Input Power
   - Connect the 1Ø power from a 20 amp 2-pole circuit breaker.
   - Do not use GFCI protection with AB2 as nuisance tripping will result.

5. Output Power Connections
   - Connect the output power leads from the controller to the 3 motor leads in the conduit box on the motor.

6. Set the motor Overload Switches (or dials, 3 and 5 HP)
   - Complete systems have overloads pre-set at factory.

7. Set the Pressure - Factory pre-set is 50 PSI
   - Push and Hold the Increase or Decrease Pressure Adjust Pushbutton until the desired pressure setting is reached.
   - The maximum allowable pressure setting is 85 psi.

8. Set the Application Switches (or dials, 3 and 5 HP)
   - Minimum Speed of 10 Hz – the incoming pressure is within 20 PSI of the desired pressure setting.
   - Minimum Speed of 30 Hz – the incoming pressure is 20 PSI or more below the desired pressure, if pumping from a tank or if drawing a suction lift.
   - Ramp Speed – Slow - Low flow; Medium - Medium flow; Fast - High flow

# S-Drive Quick Start Up Guide

**Step 1:** Mount drive on secure wall or support beam using 4 screws. Ensure drive is well ventilated. Leave at least 8" of free space around the controller for cooling. Plug conduit holes not used.

**Step 2:** Measure site voltage phase-phase and phase-ground; verify incoming voltage is 1Ø or 3Ø 230V, or 3Ø 460V. make sure all phase-ground voltages are equal. Models SPD2XXXX(F) require 230V input voltage. Models SPD4XXXX(F) require 460V input voltage.

**Step 3:** Provide a dedicated fused disconnect (item #2 above) or circuit breaker rated for drives input amps. No other equipment should be used for this disconnect. Use fast acting class T fuses.

**Step 4:** Connect wire from input power supply to L1, L2, L3 and GND. NOTE: For single phase supply power, wire to L1 and L3 and adjust overload switches for 50% of drive current rating. Ensure you have a solid ground from the building or site. Ensure the ground is continuous between the service entrance and the controller. Ensure there is at least 8" between the input wires and any other wires.

**Step 5:** Ensure you have a three phase motor. Connect motor leads to T1/U, T2/V, T3/W and GND. Ensure the ground is continuous between the controller and the motor. For Goulds Water Technology motors, connecting T1/U to Red, T2/V to Black and T3/W to Yellow will give the correct rotation. To change rotation, swap any two motor leads T1/U, T2/V or T3/W. Ensure there is at least 8" between the output wires and any other wires.

**Step 6:** Plumb pressure transducer in straight piece of pipe downstream of last check valve in system. Do not install the pressure transducer or pressure tank where freezing can occur. If pressure transducer is placed in grounded metal piping, disconnect the drain wire in the pressure transducer cable from the controller chassis.

**Step 7:** Pre-charge bladder tank to 10-15 PSI below your system pressure. Tank capacity should be at least 20% volume of maximum pump GPM.

**Step 8:** Set the Motor Overload Setting Switches. Choose a setting that is equal to or less than the motor's SFA rating.

**Step 9:** Factory pressure setting is 50 PSI when used with a 300PSI transducer. Press and hold INC or DEC button to adjust pressure while pump is running. Ensure drive goes into stand-by mode (solid green light/pump off) to save pressure setting.

**NOTE:** Do not connect power to CONTROL TERMINALS. Connect only non-powered switch contacts to these terminals.

# addresses & phone

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

# addresses & phone

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

# addresses & phone

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

# addresses & phone

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

---

Company_____
Contact _____
Address _____
City _____ State _____ Zip_____
Phone_____ Fax_____

# TECHNICAL HOTLINES

Wastewater – 866-672-3669

Residential Jets and Subs – 866-673-0427

Commercial Centrifugal – 866-673-0428

VFD Controls – 866-673-0445

## Xylem |'zīləm|

1) The tissue in plants that brings water upward from the roots;
2) a leading global water technology company.

We're a global team unified in a common purpose: creating advanced technology solutions to the world's water challenges. Developing new technologies that will improve the way water is used, conserved, and re-used in the future is central to our work. Our products and services move, treat, analyze, monitor and return water to the environment, in public utility, industrial, residential and commercial building services settings. Xylem also provides a leading portfolio of smart metering, network technologies and advanced analytics solutions for water, electric and gas utilities. In more than 150 countries, we have strong, long-standing relationships with customers who know us for our powerful combination of leading product brands and applications expertise with a strong focus on developing comprehensive, sustainable solutions.

**For more information on how Xylem can help you, go to www.xylem.com**

xylem
Let's Solve Water

Xylem Inc.
www.xylem.com/goulds