

GOULDS

TECHNICAL BROCHURE

BBLASTER R3







Wastewater

FEATURES

Designed for pumping filtered effluent from processed septic systems only.

Powered for Continuous Operation: All ratings are within the working limits of the motor as recommended by the motor manufacturer. Pump can be operated continuously without damage to the motor.

Metal Parts are Stainless Steel: AISI types 301 and 304 are corrosion resistant, non-toxic and non-leaching.

Non-Metallic Parts: Impellers and diffusers are constructed of glass filled polycarbonate or Noryl, engineered composites. Both materials are corrosion and effluent resistant.

Discharge Head: Engineered composite material for superior strength and corrosion resistance. Loops for safety line molded into head.

 Built/in check valve screws into discharge head from the top, easily removed for drain-back systems or replacement without disassembling the pump. spring loaded, o-ring poppet design for positive seal in all conditions.

Motor Adapter: Engineered composite material with high rigidity to provide accurate alignment of liquid end to motor. Generous space for removal of motor mounting nuts with regular open-end wrench.

Bowls: Stainless steel for strength and abrasive resistance.

120" 3 wire jacketed motor lead standard.

ORDER NUMBER CODE

8EB 05 2 2 **EB** Pump Series 8EB 33EB 120" jacketed lead - standard 12EB **55EB** 20EB Voltage Horsepower Code 1 = 115 V2 = 230 V $05 = \frac{1}{2}$ HP Phase 07 = ³⁄₄ HP 2 = 1 phase, 2-wire 10 = 1 HP

Stainless Steel Casing: Polished stainless steel is strong, attractive and corrosion resistant.

Hex Shaft Design: Six sided shaft for positive impeller drive.

Inlet Strainer: Molded suction strainer built into motor adapter.

Engineered Polymer Bearings: The proprietary, engineered polymer bearing material is extremely strong and highly resistant to abrasion and wear. The enclosed design upper bearing is mounted in a durable Noryl bearing spider for excellent abrasion resistance.

Warranty: Three (3) years.

NEMA CentriPro[®] Motor:

- Corrosion resistant stainless steel construction.
- Built-in surge arrestor is provided on single phase motors.
- Stainless steel splined shaft.
- Hermetically sealed windings.
- Replaceable motor lead assembly.
- UL 778 recognized.
- NEMA mounting dimensions.

Agency Listings: All complete pump/motor assemblies are UL778 and CSA listed. All 4" Motors are UL778 recognized.

All models have $\frac{1}{8}$ " diameter bypass in discharge head to ensure venting on start up.

③ See curves and note.

AGENCY LISTINGS



Underwriters Laboratories File no. E174426



Canadian Standards Association File no. 38549

15 = 1½ HP

Wastewater

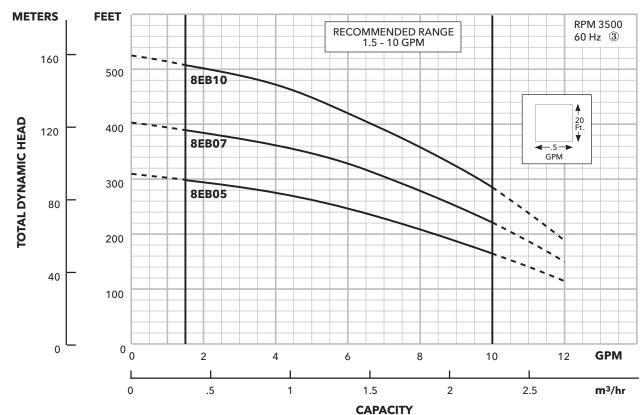
SPECIFICATIONS

Model	Flow Range GPM	Horsepower Range	Best Efficiency GPM	Discharge Connection	Maximum Solids Size	Rotation ①
8EB	1.5 - 10	1⁄2 - 1	7	1 1⁄4	1⁄16" dia.	CCW
12EB	3 - 16	1/2 - 11/2	10	1 1⁄4	1⁄16" dia.	CCW
20EB	6 - 28	1/2 - 11/2	18	1 1⁄4	1⁄16" dia.	CCW
33EB	10 - 50	1/2 - 11/2	33	1 1⁄4	1⁄16" dia.	CCW
55EB	20 - 80	1/2 - 11/2	55	1 1⁄4	1⁄16" dia.	CCW

① Rotation is counterclockwise when observed from pump discharge end.

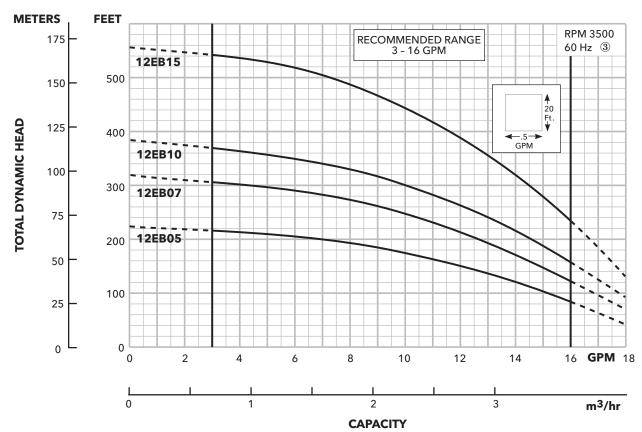
"EB" SERIES MATERIALS OF CONSTRUCTION

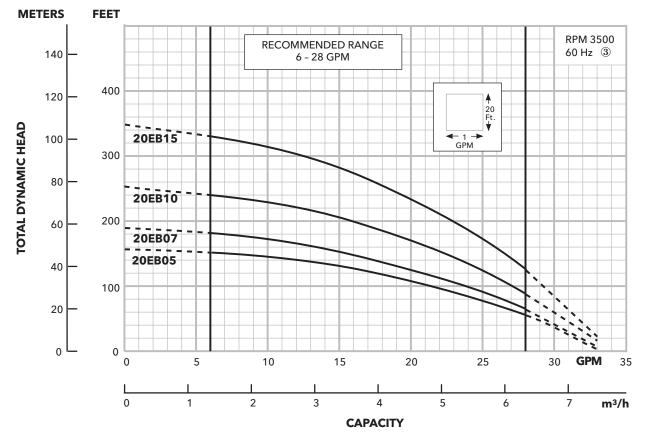
Part Name	Material
Discharge Head	Glass Filled Eng. Composite
Check Valve Poppet	Delrin
Check Valve Seal	BUNA, FDA compliant
Check Valve Retaining Ring	AISI 302 SS
Bearing Spider - Upper	Noryl®/ GFN2
Bearing	Proprietary Eng. Polymer
Shaft Retaining Ring	AISI 301 SS
Diffuser	Lexan®/Noryl®
Impeller	Noryl® / GFN2
Bowl	AISI 304 SS
Shim	AISI 304 SS
Inlet Strainer	Glass Filled Eng. Composite
Screws - Cable Guard	AISI 304 SS
Motor Adapter	Glass Filled Eng. Composite



MODEL 8EB

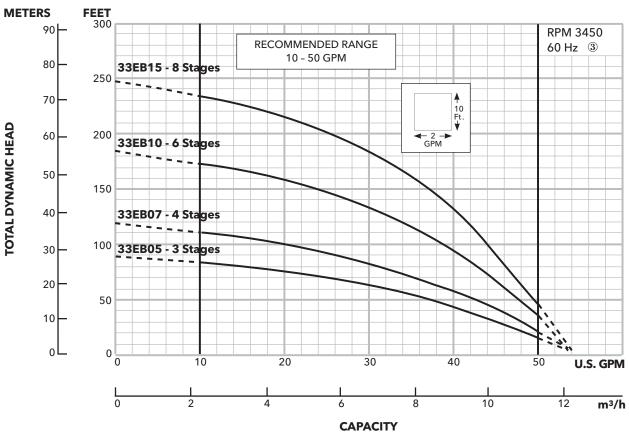




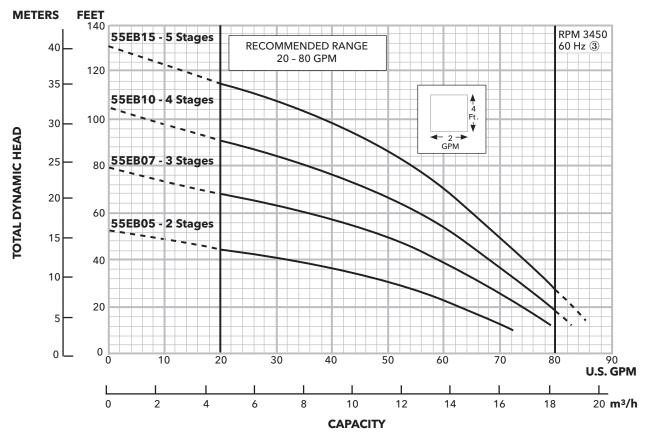


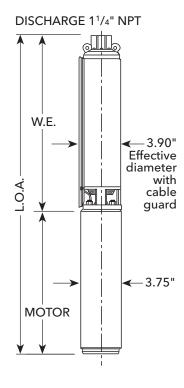
MODEL 20EB





MODEL 55EB





DIMENSIONS AND WEIGHTS

8EB

Order Number	НР	Dhasa	Stance	L	ength (inche	5)		Weight (lbs.)	
		Phase	Stages	W.E. ①	CP Motor	L.O.A.2	W.E.	CP Motor	Total
8EB0522J, 8EB0521J	1/2	1	10	13.3	11.0	24.3	5	19	24
8EB0722J	3⁄4	1	13	15.4	12.4	27.8	6	23	29
8EB1022J	1	1	17	18.3	13.3	31.6	8	25	33

12EB

Order Number	HP	ЦВ	ЧР	ЦБ	ЦВ	ЦВ	ЦБ	ЦБ			Phase	Stance	L	ength (inche	s)		Weight (lbs.)	
		Fnase	Stages	W.E. ①	CP Motor	L.O.A. 2	W.E.	CP Motor	Total									
12EB0522J, 12EB0521J	1⁄2	1	7	11.0	11.0	22.0	4	19	23									
12EB0722J	3⁄4	1	10	13.0	12.4	25.4	5	23	28									
12EB1022J	1	1	12	14.4	13.3	27.7	6	25	31									
12EB1522J	1½	1	17	17.9	14.9	32.8	8	29	37									

20EB

Order Number	HP	ЦВ				Dhasa	Stores	Length (inches)			Weight (lbs.)		
		Phase	Stages	W.E. 1	CP Motor	L.O.A. 2	W.E.	CP Motor	Total				
20EB0522J, 20EB0521J	1/2	1	5	9.6	11.0	20.6	3	19	22				
20EB0722J	3⁄4	1	6	11.3	12.4	23.7	4	23	27				
20EB1022J	1	1	8	13.0	13.3	26.3	5	25	30				
20EB1522J	11⁄2	1	11	15.5	14.9	30.4	6	29	35				

33EB

Order Number	HP									Dhase	Stores	L	ength (inche	s)		Weight (lbs.)	
Order Number		Phase	Stages	W.E. ①	CP Motor	L.O.A. 2	W.E.	CP Motor	Total								
33EB0522J, 33EB0521J	1/2	1	3	11.0	11.0	22.0	4	19	23								
33EB0722J	3⁄4	1	4	12.2	12.4	24.6	5	23	28								
33EB1022J	1	1	6	14.7	13.3	28.0	6	25	31								
33EB1522J	1½	1	8	17.1	14.9	32.0	7	29	36								

55EB

Order Number	HP										Dhase	Stores	L	ength (inche	s)		Weight (lbs.)	
		Phase	Stages	W.E. ①	CP Motor	L.O.A. 2	W.E.	CP Motor	Total									
55EB0522J, 55EB0521J	1/2	1	2	11.4	11.0	22.4	4	19	23									
55EB0722J	3⁄4	1	3	13.5	12.4	25.9	5	23	28									
55EB1022J	1	1	4	15.5	13.3	28.8	6	25	31									
55EB1522J	11⁄2	1	5	17.6	14.9	32.5	8	29	37									

1 W.E. = water end or pump without motor.

② L.O.A. = length of assembly - complete pump - water end and CentriPro® motor.

③ Performance curves are based on running pumps without ½" discharge head weephole. Actual performance will be slightly lower unless weep hole is plugged.

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